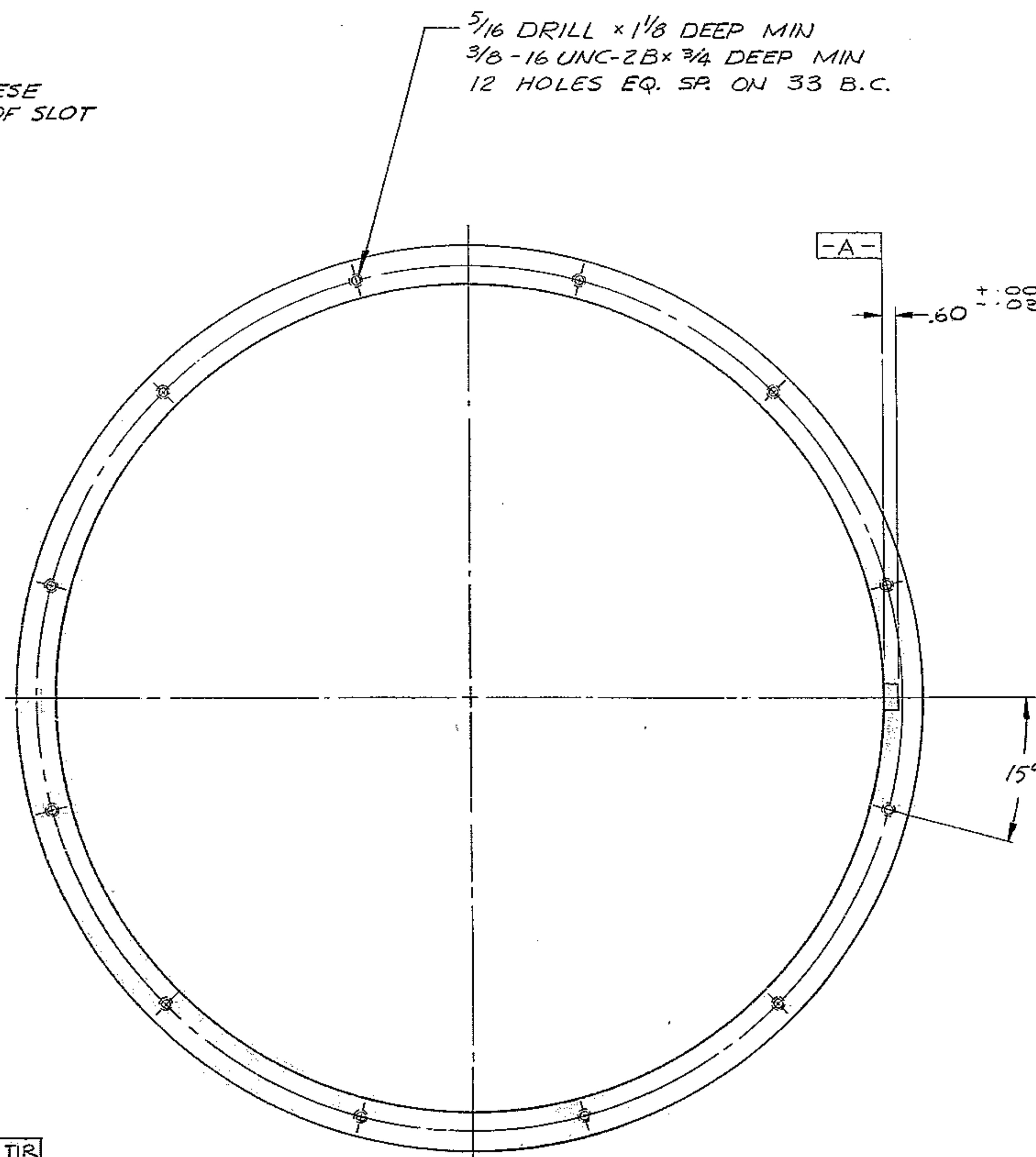
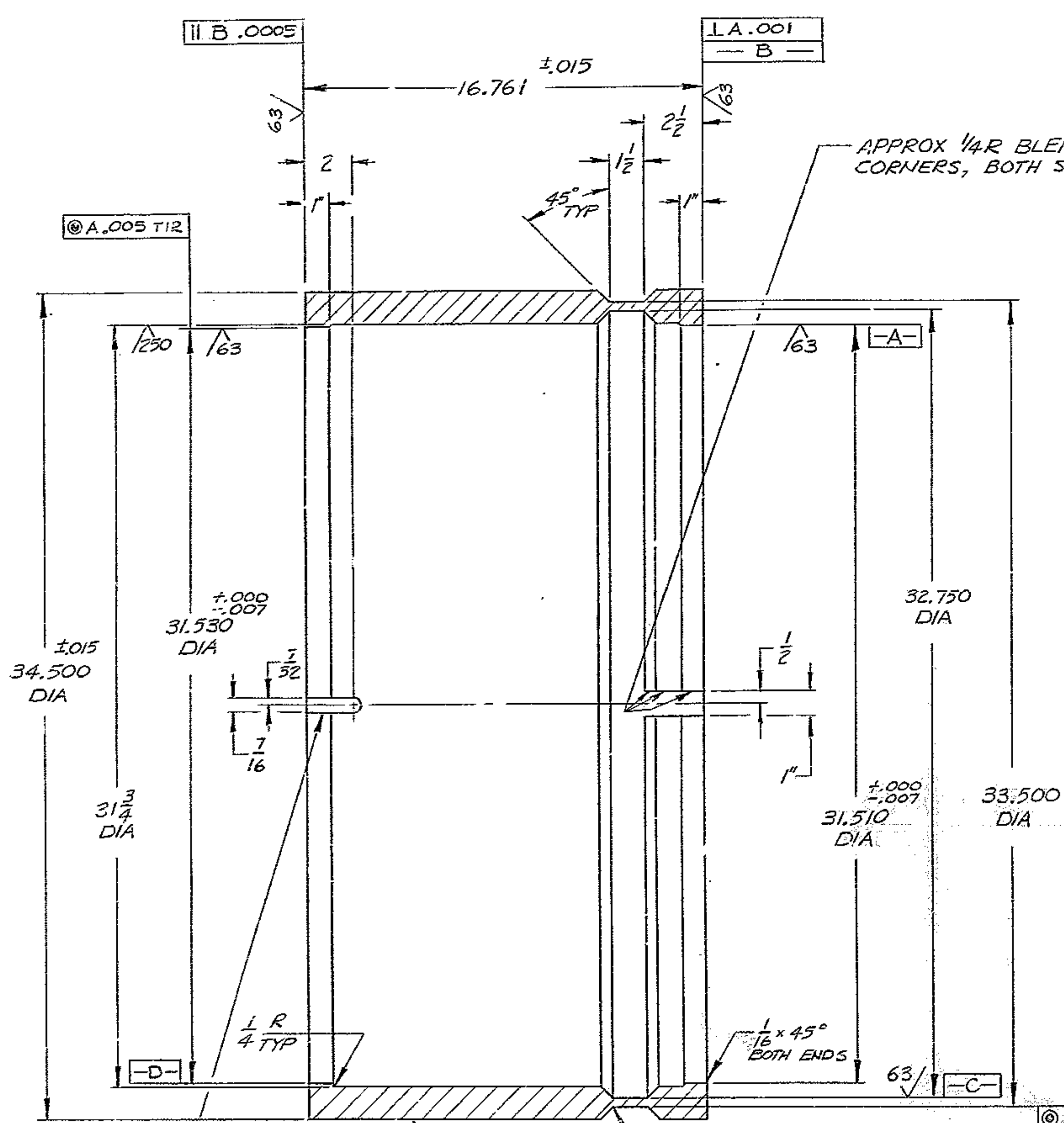


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REV'D PER AURA APP'D PRINT	9/30/68	



APPROX 1/4 R BLEND THESE CORNERS, BOTH SIDES OF SLOT

5/16 DRILL x 1/8 DEEP MIN
3/8-16 UNC-2B x 3/4 DEEP MIN
12 HOLES EQ. SP. ON 33 B.C.

NOTES:
1. ALL DIMENSIONS ARE IN INCHES
2. FINISH 125 ALL OVER EXCEPT AS NOTED

STAMP PART NO. "2150.280D006"

5/8 DEEP SLOT FROM SURFACE -D-

REF FILE 1174

NEXT ASSY: 2150.280D008 (W. G. E 107616)

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE 9/30/68

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150 IN STELLAR		WESTERN GEAR CORPORATION	
ANGULAR = ± 1°		TELESCOPE MOUNTING		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR:		DRAWN ER 8/6/68		SPACER, D.A. BEARING - CENTER SECTION	
X = ± .1		CHECK Gene Russo 7/20/68			
XX = ± .03		ENGR			
BREAK ALL SHARP EDGES					
MATERIAL		W.G. E 107617		SIZE CODE IDENT NO.	
STL, ASTM A-36		APPROVED		D 16603 2150.280D006	
OR EQ. ROLLED & WELDED TUBE				REV	
35 O.D. 31 I.D.				A	
17 1/2 LG.				SCALE 1/4 WT 620 LB SHEET 1 OF 1	