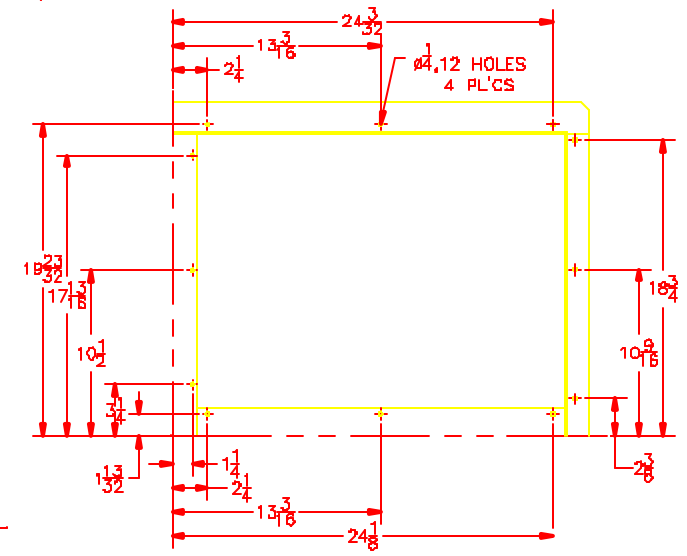
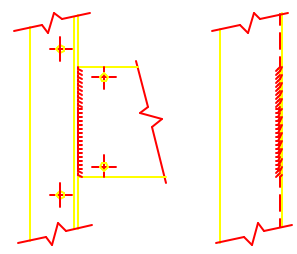
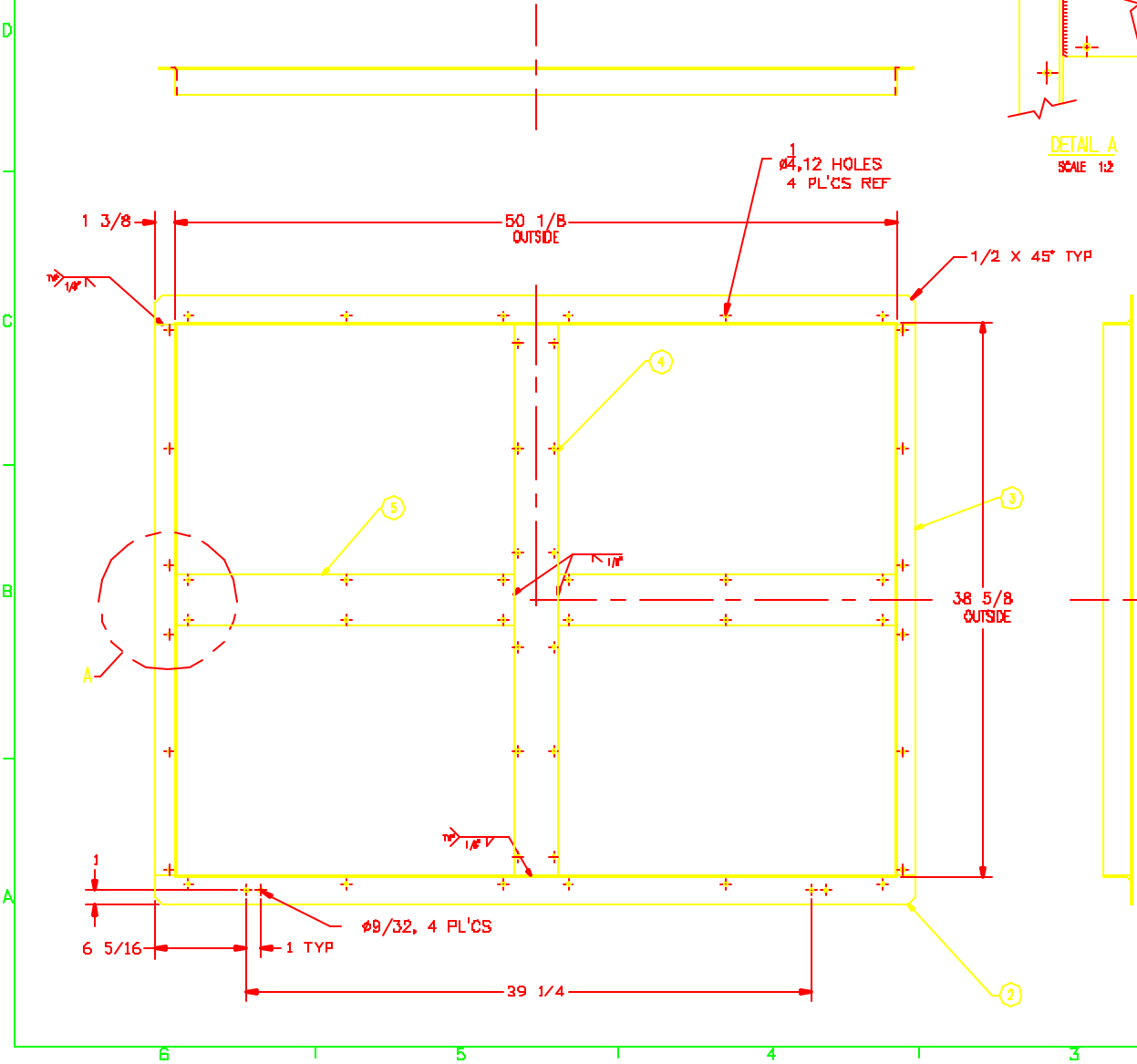


- NOTES: UNLESS OTHERWISE SPECIFIED
1. REMOVE ALL BUMPS AND SHARP EDGES  $\sqrt{.000}$
  2. MACHINED SURFACE ROUGHNESS 126  $\sqrt{.000}$
  3. MAT'L: SEE B/M
  4. FINISH: TWO COATS RED OXIDE PRIMER

REVISIONS					
DATE	BY	REASON	APP'D	CHK'D	BY



MIRROR HOLE PATTERN FROM C'LINE (4 PL'CS)

2	3 1/2 X 1/8 THK X 33 15/16 LG	FLAT	STL	3	3
1	3 X 1/8 THK X 38 3/8 LG	FLAT	STL	4	4
2	2 X 1 1/2 X 1/8 X 38 3/8 LG	ANGLE	STL	3	3
2	2 X 2 X 1/8 X 22 1/2 LG	ANGLE	STL	2	2
2	2150.267D000-1	FRAME (WELDMENT OF ITEMS 2 THRU 5)		1	1

BY	DATE	REVISION	DESCRIPTION	CHK'D	BY

TOLERANCES UNLESS OTHERWISE NOTED  
 DECIMALS ± .005 FRACTIONS ± 1/32 ANGULAR ± 0°30'

NATIONAL OPTICAL ASTRONOMY OBSERVATORIES  
 OPERATED BY THE  
 ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY  
 LIGHT DEPENDENT ALIGNMENT WITH  
 NATIONAL SCIENCE FOUNDATION

NEXT ASSEMBLY 2150.267ED1D	NAME <b>FRAME</b>	REF FILE 1171
REV 1/4		REV 1
DATE 10/13/99	DATE 10/13/99	DATE 10/13/99
APP'D BY	APP'D BY	APP'D BY

2150.267D009