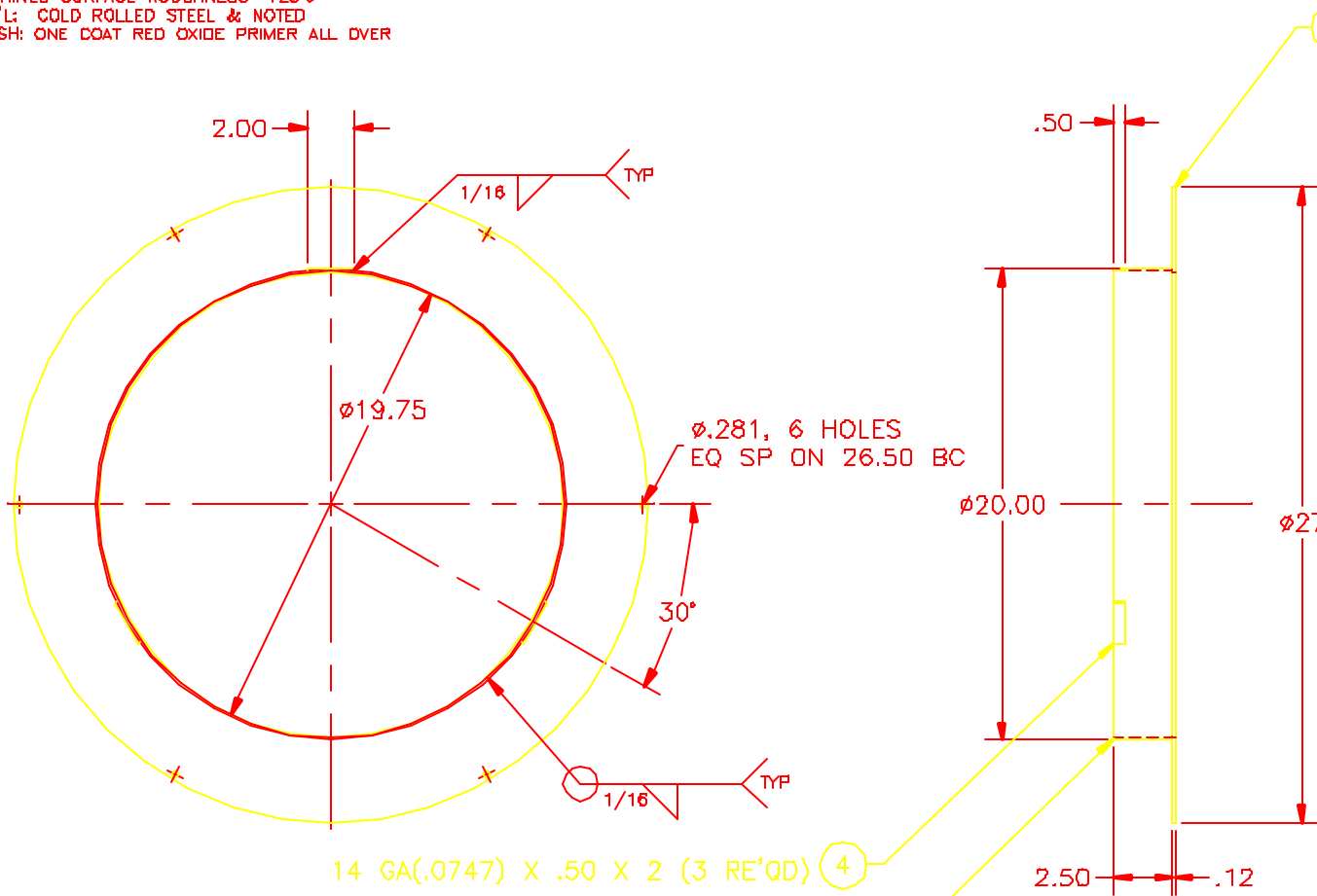


- NOTES: UNLESS OTHERWISE SPECIFIED
1. REMOVE ALL BURRS AND SHARP EDGES .015
 2. MACHINED SURFACE ROUGHNESS 125 ✓
 3. MAT'L: COLD ROLLED STEEL & NOTED
 4. FINISH: ONE COAT RED OXIDE PRIMER ALL OVER

REVISIONS					
ZONE	LTR	DESCRIPTION	EDR	DATE	BY / APPV



1 1/8 PL X 27.00 OD X 19.75 ID

14 GA(.0747) X .50 X 2 (3 RE'QD) 4

14 GA(.0747) X 2.50 X 62.52 3

QTY REQD	PART OR IDENTIFYING NO	DESCRIPTION	MATERIAL/SPECIFICATION	ZONE	ITEM NO
TOLERANCES UNLESS OTHERWISE NOTED		NATIONAL OPTICAL ASTRONOMY OBSERVATORIES			
DECIMALS		OPERATED BY THE			
.XX ± .03		ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY			
FRACTIONS		UNDER COOPERATIVE AGREEMENT WITH			
.XXX ± .010		NATIONAL SCIENCE FOUNDATION			
NEXT ASSEMBLY		NAME		REF FILE	
2150.267E001		DEC BRG FLANGE WELDMENT		1171	
SCALE		DESIGNED BY		DATE	
1/4		J.HOEY		05/14/99	
DRAWING PRODUCED USING		DRAWN BY		DATE	
AUTOCAD v.14		J.HOEY		05/14/99	
PRINT REVIEWED		CHECKED BY		DATE	
APPROVED BY		DATE		DWG NO	
				2150.267C003	
APPROVED BY		DATE		REV	
APPROVED BY		DATE		RELEASED	
				SHEET OF	