

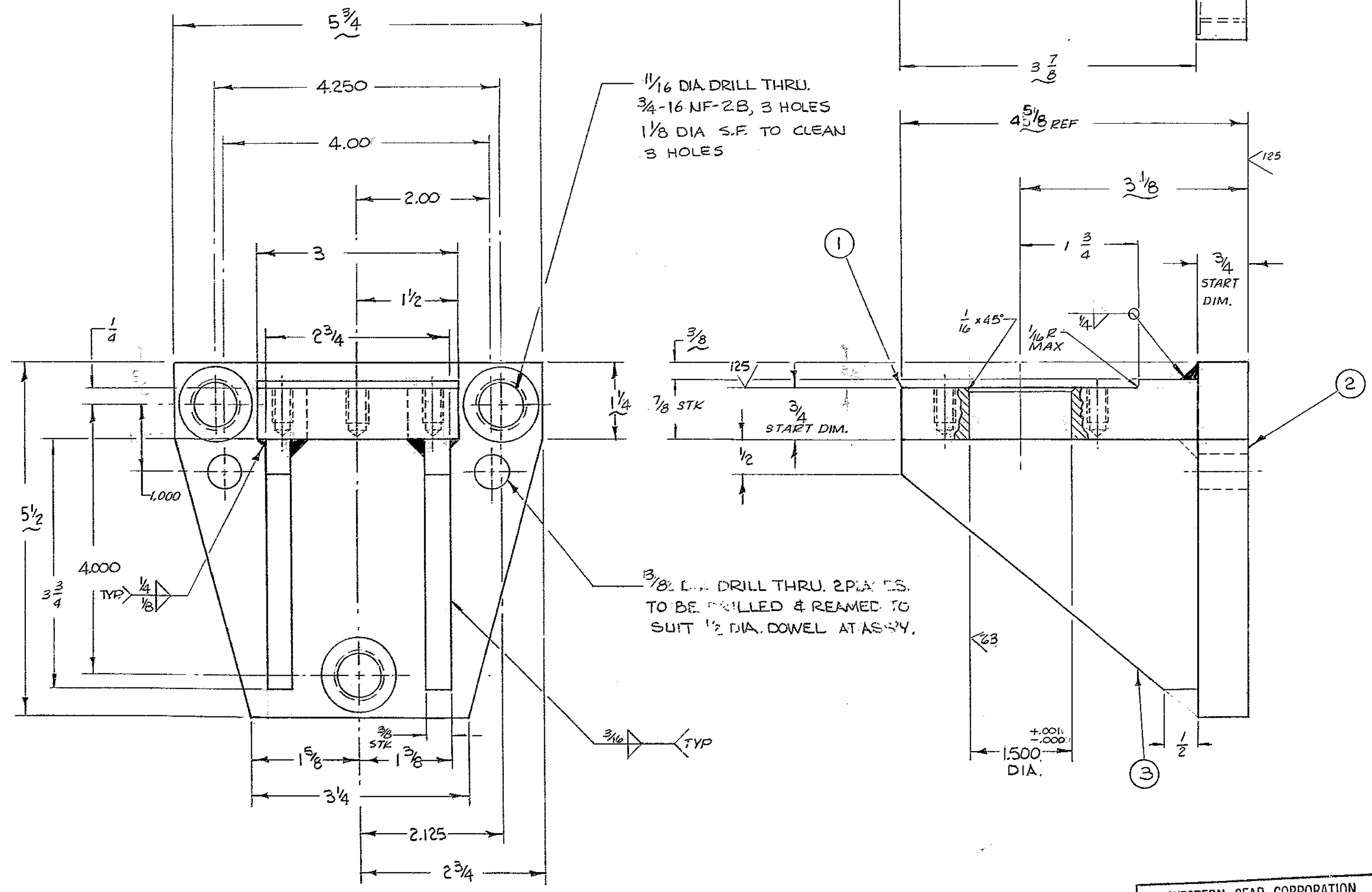
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR MANUFACTURE PER AURA	2/17/69	GR

\*F(257) DIA. DRILL x 3/4 DEEP MIN. &  
TAP 5/16-18 N.C. - 2B x 5/8 DEEP MIN.  
4 HOLES EQUALLY SPACED ON  
2.250 B.C. AS SHOWN

STAMP PART NO.  
"2150.250D060"

**NOTES:-**

- FABRICATION TOLERANCE EXCEPT AS NOTED :  
UP TO 10 INCHES ± 1/16"  
10 TO 50 INCHES ± 1/8"  
50 INCHES & OVER ± 1/4"
- WELD PER W.G.C. SPECIFICATION 752. APPENDIX T I
- STRESS RELIEVE AFTER WELDING & BEFORE MACHINING  
PER W.G.C. SPECIFICATION NO. 510
- APPLY ONE COAT OF PRIME PAINT ALL OVER PER W.G.C.  
SPEC. NO. 511. IMMEDIATELY AFTER STRESS RELIEVING & CLEANING
- ALL SURFACES TO BE  $\sqrt{320}$  EXCEPT AS NOTED.



MATERIAL LIST				
PC. NO.	QTY.	DESCRIPTION	MAT'L & SPEC.	ROUGH WT.
1	1	PL 3 3/8 x 3 7/8 THK	STL ASTM A-36	3 LBS.
2	1	PL 5 1/2 x 7/8 x 5 3/4 K.	STL ASTM A-36	6 1/2 LBS.
3	2	PL 3 3/4 x 3/8 x 3 7/8	STL ASTM A-36	2 LBS.

NEXT ASSY: 2150.250 E 002 (WGN. 102 901)

FILE 1168

WESTERN GEAR CORPORATION  
CONSTRUCTION PROJECTS  
DEPARTMENT  
APPROVED FOR  
PROCUREMENT  
DATE 2/19/69

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150IN STELLAR TELESCOPE MOUNTING		WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = ± 1° 0'		DRAWN L. GOLD 2-15-68		SUPPORT, LOWER PIN HORSESHOE ASSY	
LINEAR: X = ± .1 .XXX = ± .010		CHECK 7/20/68		SIZE CODE IDENT NO. REV	
XX = ± .03 FRACTIONAL = ± 1/32		ENGR		D 16603 2150.250D 060 A	
BREAK ALL SHARP EDGES		SEE MAT'L LIST		SCALE 1/1 WT 10 LB SHEET OF 1	
MATERIAL		WGE 107 560		APPROVED	