

TITLE Horseshoe Assembly

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DRAWN _____ CHECKED _____ DATE _____

ASSEMBLY DWG. W.G. N102901 ORIGINAL
 NO. 2150.250 A002 JOB NO. _____

PRODUCTION CONTROL

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS							WT. LBS.	REMARKS	MAT'L CLASS	REQD DELIVERY								CODE	
						C	P	H	C	N	D	S				S	B	P	QTY	REQ	QTY	REQ	QTY		REQ
117	COMML	82	Washer, Lock, Split, 1/2 Med.	STL	CAD PLATE																				
118	COMML	82	Washer, Lock, Split, 5/8 Med.	STL	CAD PLATE																				
119	COMML	14	Washer, Lock, Split, 3/4 Med.	STL	CAD PLATE																				
120	COMML	8	Nut, Hex, 5/16-18 UNC-2B	STL	CAD PLATE																				
121	COMML	1	ENCLOSURE IDJBS	STL	HOFFMAN NO. A-42808LP										SEE 2150.005E295 FOR TERMINAL BLOCK LOCATIONS										
122	COMML	10	Nut, Hex, 1-8 UNC-2B	STL	CAD PLATE										CANCELLED 10/1/69										
123	COMML	4	Lock Nut		SKF No. NO3										REL. 5/15/69										
124	COMML	1	PL 64 x 1/2 x 66	STL	ASTM A36										CANCELLED, NEVER RELEASED										
125	2150.250 D017	1	Guide Cable	STL	FABRICATION																				
	W.G.E107748																								
126	COMML	2	BALL NUT, R.H.		SAGINAW NO.5709294																				
127	COMML	2	BALLNUT, L.H.		SAGINAW NO.5709295																				
128	COMML	4	LOCKWASHER		SKF NO. W03										REL. 5/15/69										
129	COMML	4	COUPLING 1/8 BORE WITH 1/4 x 1/8 KW ONE END & 3/8 BORE		3/16 x 3/32 KW										BOSTON NO. FC BB 25										
130	COMML	6	CLAMP	STL	NO. 30																				
131	COMML	2	DRIVE, BEVEL	-	BOSTON NO. R1521										GREASE PACKED & NON-VENTED BREATHER P/N 2150.005C402										
132	COMML	2	DRIVE, BEVEL	-	BOSTON NO. R1521										GREASE PACKED & NON-VENTED BREATHER P/N 2150.005C402										
133	COMML	8	SCREW SOC HD 5/16-18 UNC-2A x 1' LG	STL	CAD PL																				
134	COMML	2	JOWEL PIN .070 DIA x 1 3/4	STL																					
135	COMML	108	FLAT WASHER 1/2 NOM. I.D.	STL	CAD PL																				
136	2150.250C027 WGD 107684	1	"C" SIZE SPACER	STL	ASTM A36																				
137	COMML	1	ROUN PIN 3/2 DIA x 1/2 LG	STL	COMML																				
138	COMML	8	SETScrew, ALLEN	STL	COMML										1/4-20 UNC x 3/4 LG										
139	2150.250C026 WGD 107683	2	BRACKET-CNTRWT DR	STL	ASTM A-36																				

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
**APPROVED FOR
 PROCUREMENT**

REF. FILE. 1168

DATE 10/1/69

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
2/20/69	A	PARTIAL REL SEE SHTS 1324	GR	4/1/70	E	ADDED PIN 135	
10/3/69	B	CANCELLED ITEM 122	GR	1/19/71	F	ADDED PIN 136, 137, 138 & 139	
12-17-69	C	SEE SH 2, 5 & 6	GR		F	ADDED SH 9, PIN 118 WAS BY 83, PIN 119 WAS BY 4, DELETED PIN 121	
12-22-69	D	SEE SH 5	GR	6/1/71	G	ADDED PIN 121	

CERTIFICATION LEGEND		N/D NONDESTRUCTIVE TEST CONSISTING OF:	
C	CHEMICAL	PT	LIQUID PENETRANT INSPECTION
P	PHYSICAL	MT	MAGNETIC PARTICLE INSPECTION
H	HARDNESS	RT	RADIOGRAPHIC INSPECTION
C/C	CERTIFICATION OF CONFORMANCE	P	PRESSURE TEST
		UT	ULTRASONIC TEST

2150.250 A002
 DWG. NO.
 W.G.C-112909

IW H PIN 121 MAT' WAS AL