

TITLE Horseshoe Assembly

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DRAWN _____ CHECKED _____ DATE _____

ASSEMBLY DWG. W.G.N102901 ORIGINAL
NO. 2150.250 E002 JOB NO. _____

PRODUCTION CONTROL

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS						WT. LBS.	REMARKS	MATERIAL CLASS	REQD DELIVERY								CODE	
						C	P	H	C	N	D				S	S	B	P	QTY	REQ	QTY	REQ		QTY
48	2150.250D081	1	WIREWAY, STRUT EXIT	STL	FAB.																			
	WG 302893																							
49	COMML	8	Ball Bushing		Thomson No. OPN406080								REL. 5/15/69											
50	COMML	6	Bearing Flange		SKF NO. FY-012								REF BRG. NO. 479204-012	REL. 5/15/69										
51	COMML	1	REDUCER, SPEED		PIC NO. U4-15								REL. 5/15/69											
52	COMML	2	Pillow Block, Ball 3/4 Shaft Size		Dodge Type SC																			
53	COMML	2	Keeper	BRZ.	Eberhard No. L5924								} CANCELLED 10/1/69 REV B											
54	COMML	4	Hinge	STL	Eberhard No. 5800																			
55	COMML	4	Handle	CAST ALUM	Eberhard No. AL15818																			
56	COMML	2	Center Case Assy.		Eberhard No. AL23-5624-50																			
57	COMML	2	Handle Guard	ALUM	Eberhard No. AL15926																			
58	COMML	2	Limit Switch, Adj. Roller, Lever		Microswitch No. 1LS5								REL. 5/15/69											
59	COMML	4	Limit Switch, Roller Lever		Microswitch No. 1LS1								REL. 5/15/69											
60	COMML	1	Reducer, Hollow STD 1/2 KW SNAPE H. 2.000 BORE, RATIO 50:1		Cone Drive No. 68U-72500C								REL. 5/15/69	PACK WITH SUITABLE GREASE & BREATHER TUBE NON-VENTED TYPE P/N 2150.250E002C402										
61	COMML	2	Reducer, Model SV, DBL Extended Shaft, OUTPUT		Cone Drive No. 7200C									PACK WITH SUITABLE GREASE RATIO 50:1 & NON-VENTED BREATHER P/N 2150.250E002C402										
62	COMML	2	Motor Adapter		Cone Drive No. M200C-181								REL. 5/15/69											
63	COMML	2	Coupling E M100-140-1		Cone Drive No. M200-140-1								REL. 5/15/69											
64	COMML	1	Motor Adapter		Cone Drive No. M2500C-181								REL. 5/15/69											
65	COMML	1	Coupling, Slip, Disc, 3/4 Sleeve, 5/8 Hub.		Hillard No. L2-1-323 A								REL. 5/15/69											
66	COMML	4	Coupling, Flex 9/16 BORE 1/2 KW 3/4 Bore 3/16 x 3/32 KW		Thomas No. 75 DBZ								REL. 5/15/69											
67	COMML	4	Coupling, Flex 3/4 Bore 3/16 x 3/32 KW BOTH ENDS		Thomas No. 75 DBZ								REL. 5/15/69											
68	COMML	4	Coupling, Flex		SECS No. BCP 57								REL. 5/15/69											
69	COMML	1	Motor, 1/2 HP, 3 Ph, 60 Cycle, 1750 RPM 230/460V		Boston No. FUB OR EQ								REL. 5/15/69	OPEN DRIP PROOF. REL. 5/15/69										

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT

APPROVED FOR
PROCUREMENT

DATE 10/15/69

REF. FILE 1168

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
12/20/69	A	PARTIAL REL SEE SHT 1,3,8,9	GR	1/2/70	E	SEE SHTS 2 & 8	
1/13/69	B	CANCELLED ITEMS 53,54,55,56,57		1/19/71	F	SEE SHT 7 & 8 ADDED SHT 9	
12-17-69	C	REVISED ITEMS 62 & 63	JBA	1/4/71	G	ADDED P/N 48	JW
12-22-69	D	REVISED ITEM 61	JBA				

<p>CERTIFICATION LEGEND</p> <p>C CHEMICAL P PHYSICAL H HARDNESS C/C CERTIFICATION OF CONFORMANCE</p>	<p>N/D NONDESTRUCTIVE TEST CONSISTING OF:</p> <p>PT LIQUID PENETRANT INSPECTION MT MAGNETIC PARTICLE INSPECTION RT RADIOGRAPHIC INSPECTION P PRESSURE TEST UT ULTRASONIC TEST</p>	<p>2150.250 A002 DWG. NO.</p> <p>W.G. C-112909</p>	<p>REV.</p>
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