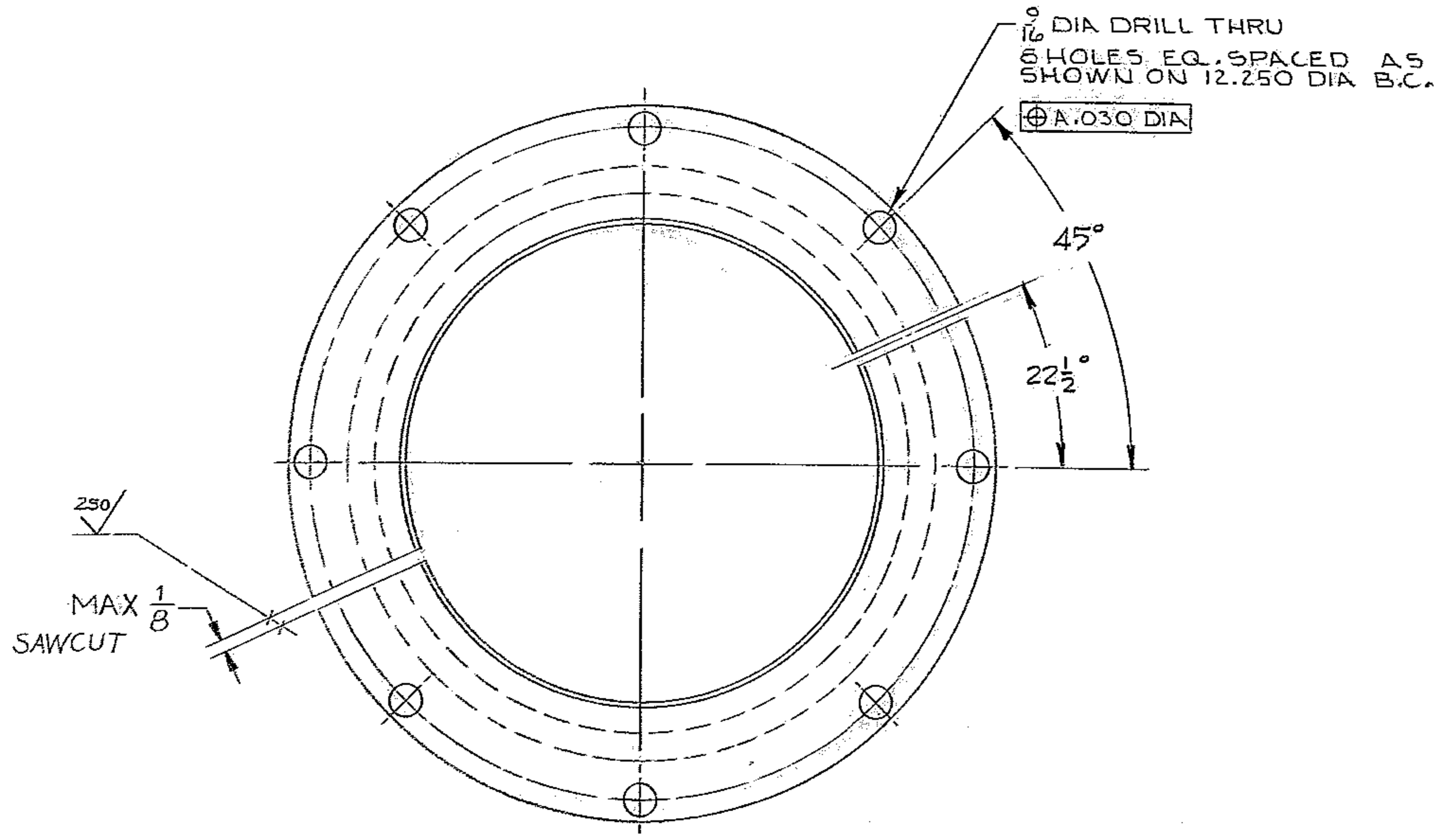
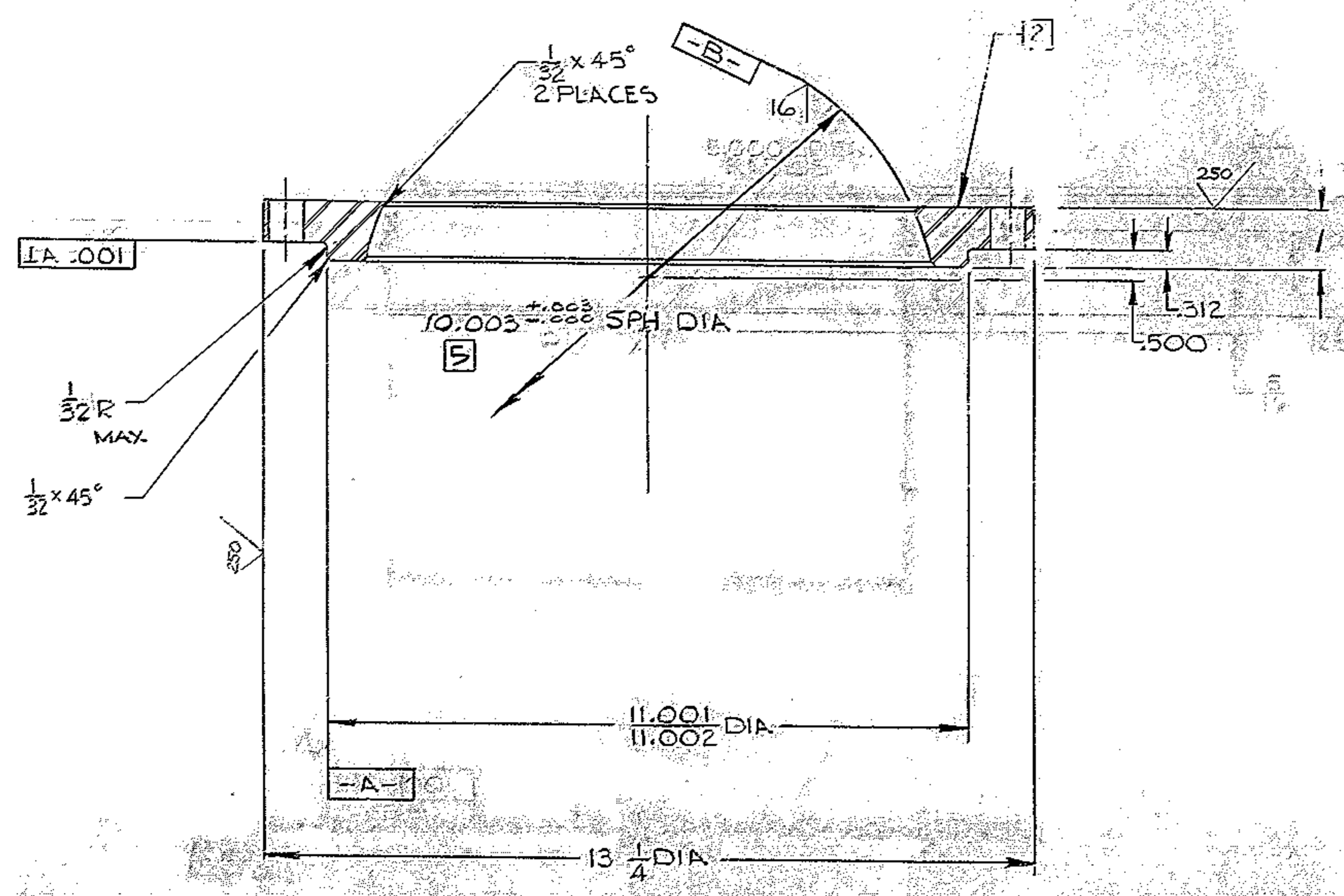


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
3C	A	NOTE 3 PART NO WAS 2150.240E008	9/17/68	
7A	A	10.003 $\pm .003$ SPH DIA WAS 5.000 SPH RAD		
3A	A	MATE WAS ASTM A7 @ 13 1/4 x 1		
8A	A	1/32 RAD WAS 1/16 RAD		
7C	B	CUT AND ADDED: MAX 1/8 SAWCUT	1/15/69	
6D	C	ADDED 22 1/2° & 45°	6-2-71	JW
83B7	D	ADDED NOTE 5; AS-BUILT. -MTG-	11/26/71	



- NOTES:
- 1 DIMENSIONS ARE IN INCHES.
 - 2 STAMP WITH PART NO. 2150.240D009
 - 3 DIA **B** TO BE CONCENTRIC TO 10.000 SPH DIA OF PART NO. 2150.240E008 WITHIN .005 T.I.R.
 - 4 FINISH 125/ ALL OVER EXCEPT WHERE NOTED.
 - 5 FINISHED LAPPED DIMENSION ON CT10 PART IS 9.980 SPH DIA.



WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 G.R. DATE SEP 10 1968

NEXT ASSY: 2150.240E002 (W.G.N 102993)

REF. FILE 1167

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED: ANGULAR = ± 1° 0' LINEAR: X = ± .1 XXX = .010 XX = ± .03 FRACTIONAL = ± 1/32		150 IN. STELLAR TELESCOPE MTG			
DRAWN R. ORR		APL 168			
CHECK ENGR		5-29-68			
MATERIAL		STL ASTM A7 @ 13 1/2 DIA x 1 1/4 x 9/16 ID OR EQUIVALENT			
APPROVED		W.G.E 107737			
SCALE 1/2		WT			
SIZE		CODE IDENT NO.			
D 16603		2150.240D009			
SCALE 1/2		WT			
LB		SHEET 1 OF 1			

western GEAR CORPORATION
 HEAVY MACHINERY DIVISION
 EVERETT, WASHINGTON
 RETAINER, BEARING
 CASSEGRAIN RAMP ASSEMBLY