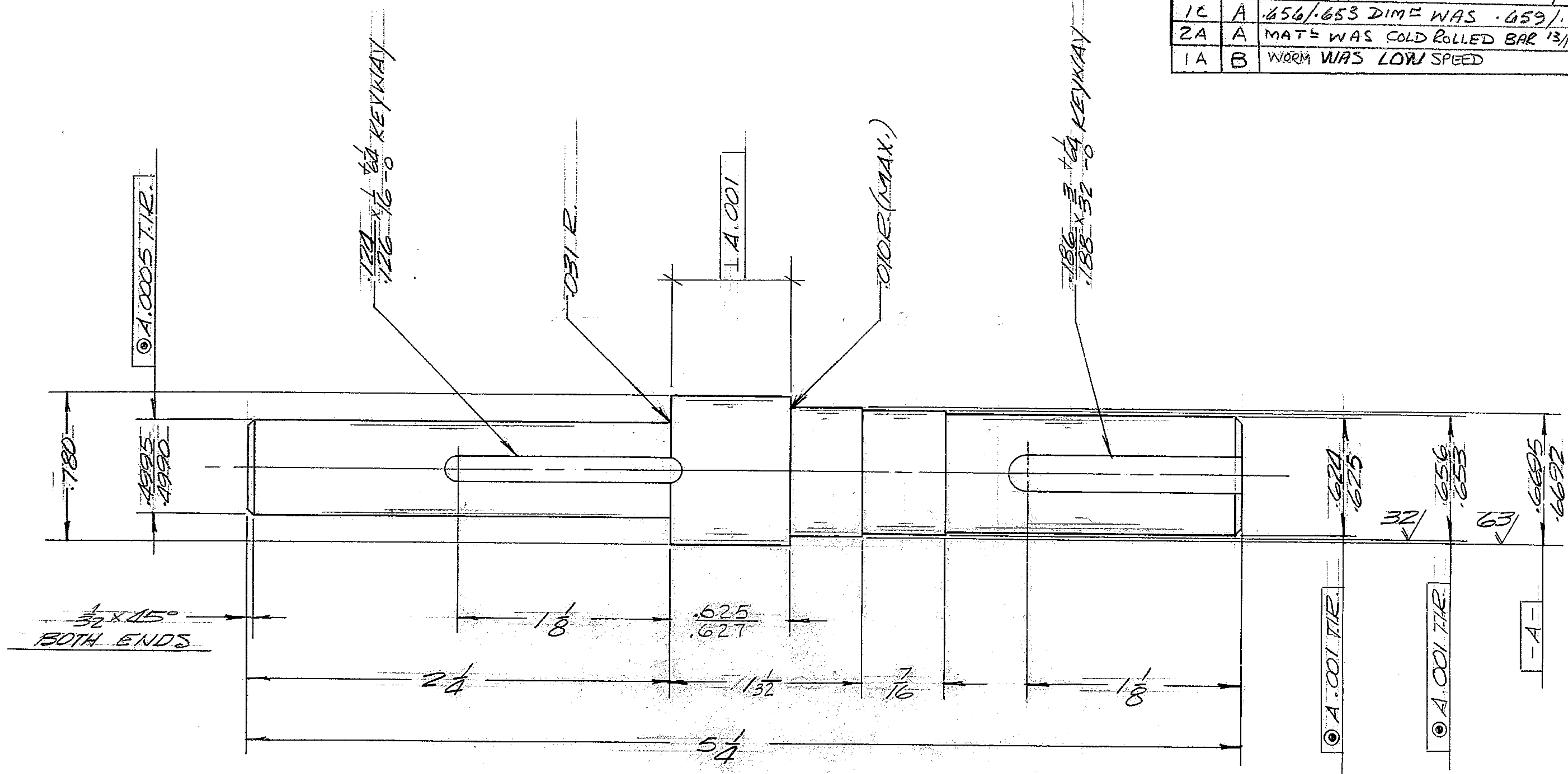


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
1C	A	.624/.625 DIM = WAS .624/.623	9/17/68	
1C	A	.656/.653 DIM = WAS .659/.653		
2A	A	MAT = WAS COLD ROLLED BAR 13/16 DIA X 5 1/4		
1A	B	WORM WAS LOW SPEED	4/11/73	LDS



NOTES:

1. ALL DIMENSIONS IN INCHES.
2. FINISH ~~THE~~ ALL OVER EXCEPT AS NOTED.
3. TAG WITH PART NO. 2150.240C032.

NEXT ASSY - 2150.240E002 (W.G.N 102993)

REF. FILE 1167

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 GR DATE SEP 18 1968

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 IN STELLAR TELESCOPE MFG.		WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR: .X = ± .1 .XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN C. NIEVES 4/12/68			
BREAK ALL SHARP EDGES		CHECK		SHAFT, WORM CASSEGRAIN RAMP ASSEMBLY	
MATERIAL STL C1018 (HOT ROLLED BAR 7/8 DIA X 5 3/8 LG)		ENGR			
		W.G.D 107488		SIZE	CODE IDENT NO.
		APPROVED		C 16603	2150.240C032
				REV	B
				SCALE 2:1	WT LB SHEET / OF /