

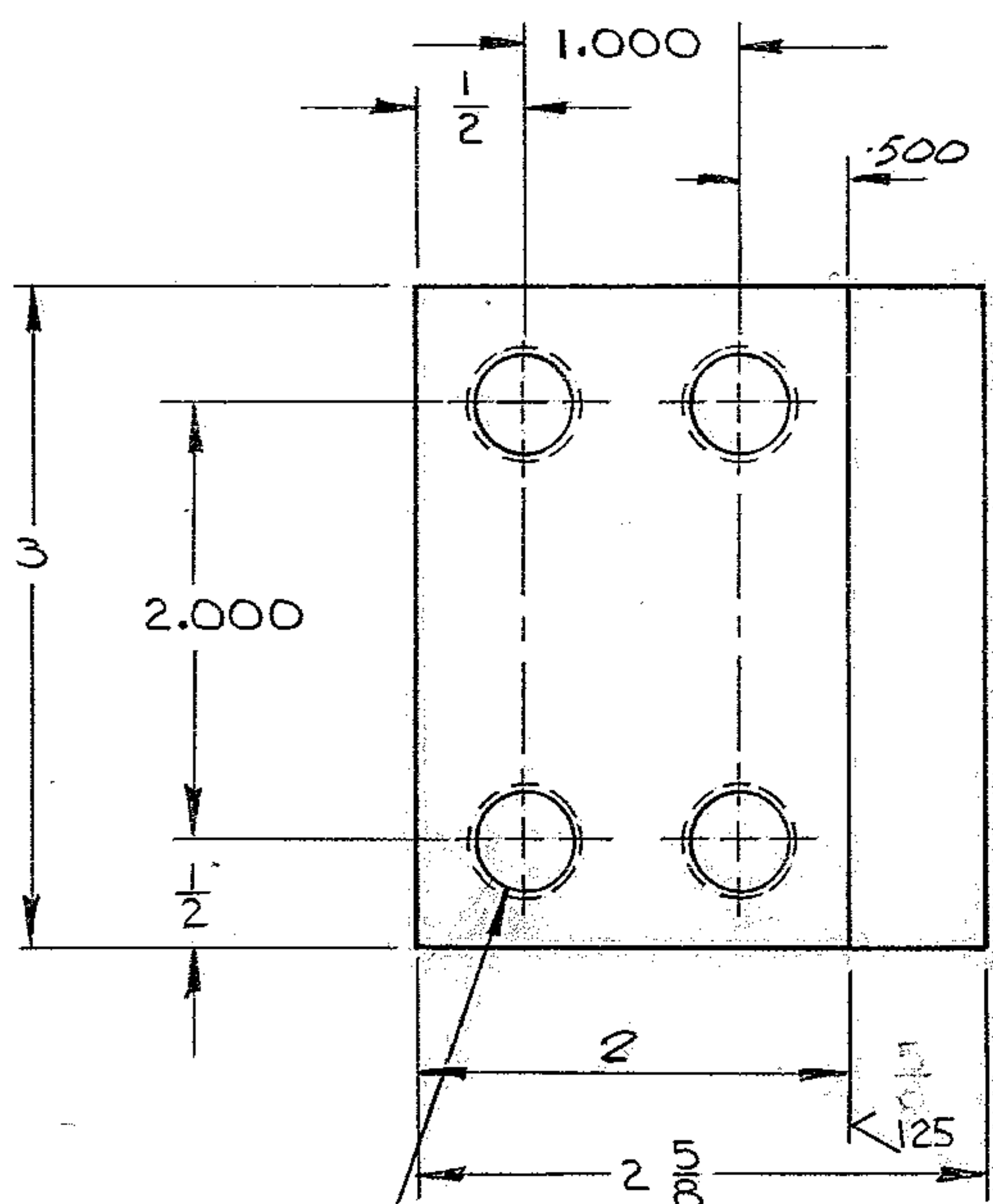
4

3

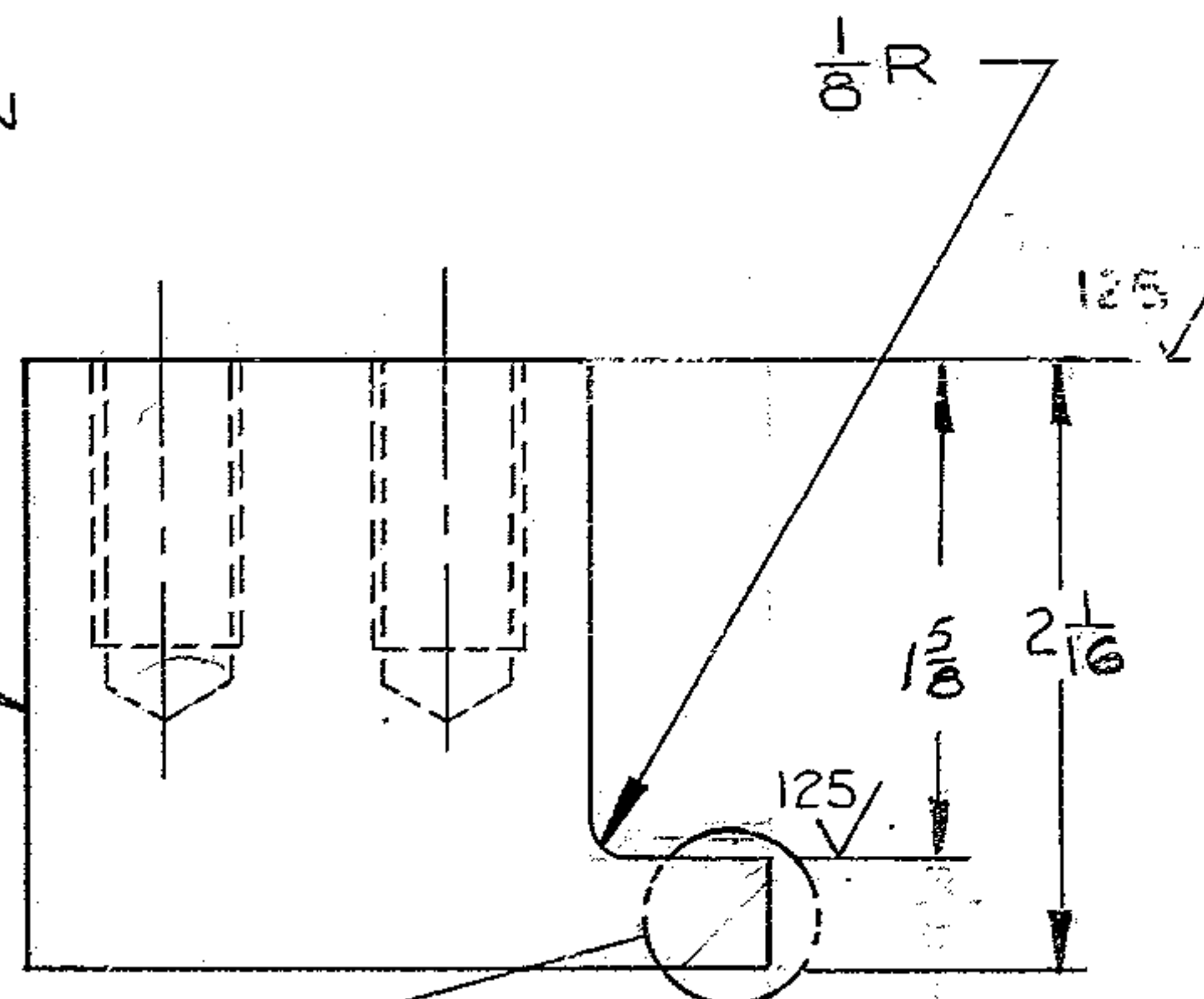
2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
2C	A	NOTE 3 ADDED.	9/17/68	
3C	A	1500 ADDED 2 ADDED 5/8 DELETED		
3B	A	15/8 ADDED 3/8 DELETED.		
2A	A	MATE WAS STL AISI C1018		
2A	A	MATE SIZE WAS 2 5/8 x 2 1/8 x 3.		
3B	A	TO CLEAN DELETED		
3B	B	2 1/16 WAS 2 1/8	5-13-71	JW
	C	ADDED 3/8 x 45° CHAM. KPND ONLY	4-11-73	LDC

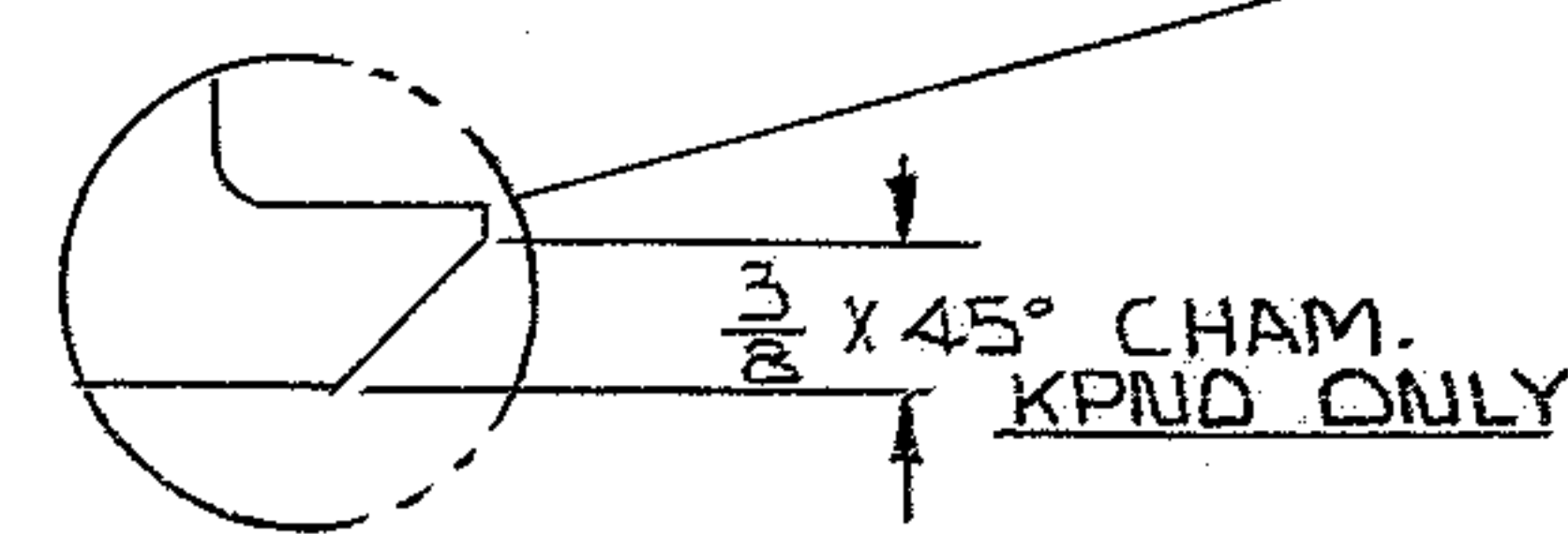


27/64 DIA DRILL x 1 3/8 DEEP MIN
TAP 1/2-13 UNC-2B x 1 1/8 DEEP MIN
4 PLACES



NOTES:

- 1 ALL DIMENSIONS ARE IN INCHES.
- 2 STAMP PART NO. 2150.240C023 APPROX WHERE SHOWN. 2 V16
- 3 ~~FINISH 125 ALL OVER~~
FINISH 125 W.G.C. SPEC 511
- 4 STAMP PART NO. 2150.240C023



WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE SEP 18 1968

REF. FILE 1167

NEXT ASSY: 2150.240E 002 (W.G.N 102993)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 IN. STELLAR TELESCOPE MTG		WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
LINEAR: X = ± .1 XXX = ± .010 .XX = ± .03 FRACTIONAL = ± 1/32		DRAWN R. ORR APR '68 CHECK R. NIEVES 5-31-68 ENGR			
BREAK ALL SHARP EDGES		MATERIAL		W.G. D107489 APPROVED	
STL AISI M1020 FLAT 2 1/2 x 3 x 3/4 LG OR EQUIV.		W.G. D107489		SIZE C 16603 CODE IDENT NO. 2150.240C023 C	REV
				SCALE 1/1	WT LB SHEET 1 OF 1