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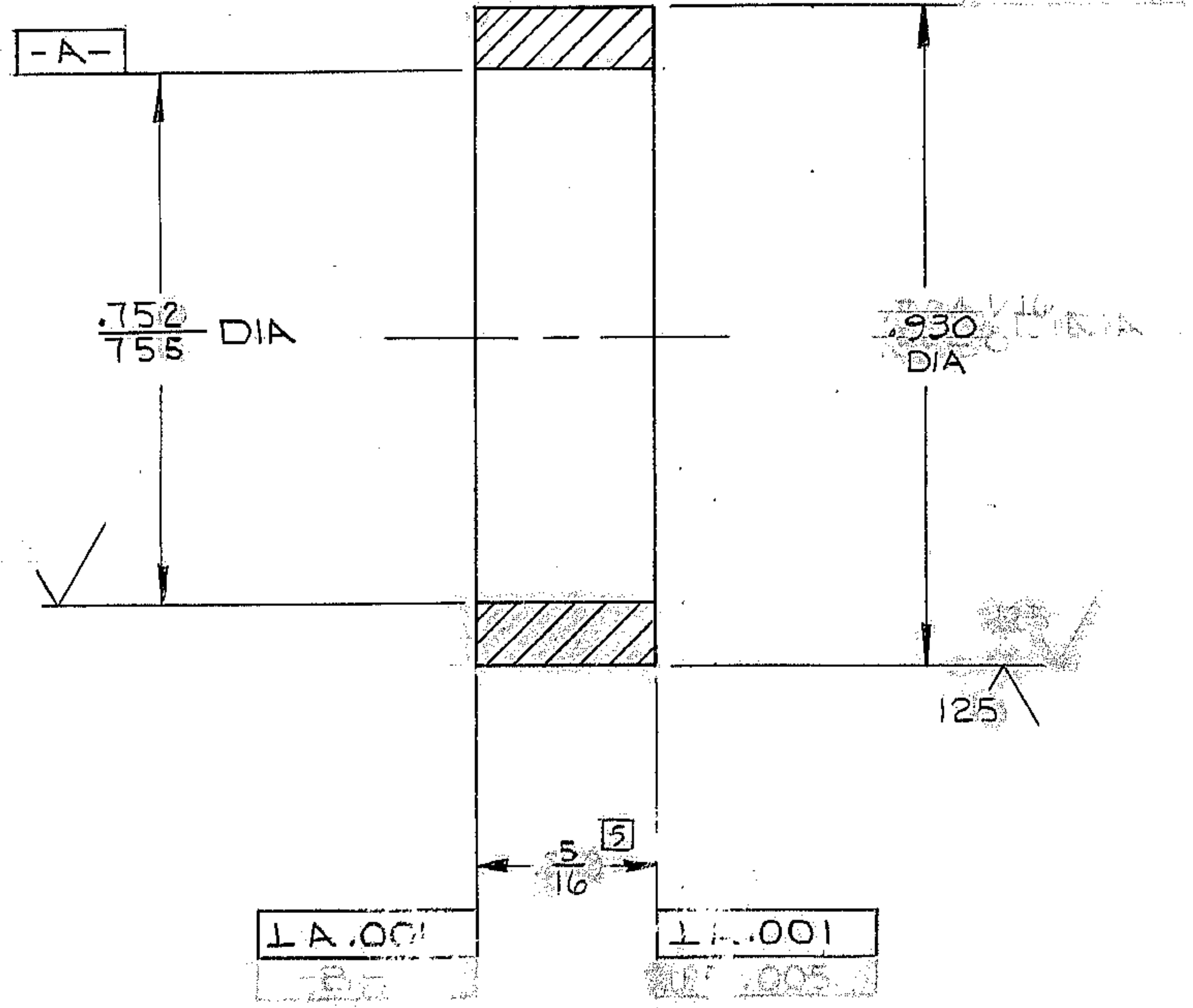
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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
4c	A	.930 DIMENSION WAS $7/8 \pm 1/16$	9/17/68	
3c	A	(NOTE 2.) 1 DIA X 1/2 LG WAS $7/8$ DIA X $5/16$ LG		
3B	A	NOTES 4 AND 5 ADDED		
5c	A	MICRO FINISH IN $.752/.755$ BORE WAS $63/$		
1A	B	DRIVE SHAFT WAS H.S	4/11/73	LDS



NOTES:

- 1 DIMENSIONS ARE IN INCHES.
- 2 MATL: STL BAR AISI 1018 $1 1/2$ DIA X $1/2$ LG OR EQUIV.
- 3 TAG WITH PART NO. 2150.240B 029.
- 4 FINISH 125° ALL OVER.
- 5 .250 THEORETICAL MACHINE TO FINAL DIMENSION DETERMINED AT ASSEMBLY.

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 GR DATE SEP 18 1968

REF. FILE: 1167

NEXT ASSY: 2150.240E 002 (W.G.N 102 993)

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR $\pm 1^\circ 0'$ LINEAR .X = $\pm .1$.XX = $\pm .03$.XXX = $\pm .010$ FRACTIONAL $\pm 1/32$ BREAK ALL SHARP EDGES	150 IN. STELLAR TELESCOPE MTG	western GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
	DRAWN R. ORR CHECK R. NIEVES ENGR	SPACER, DRIVE SHAFT CASSEGRAIN RAMP ASSY	
W.G.C 112515	APPROVED	SIZE B	CODE IDENT NO. 2150.240B029
		SCALE 4/1	WT. LB SHEET 1 OF 1