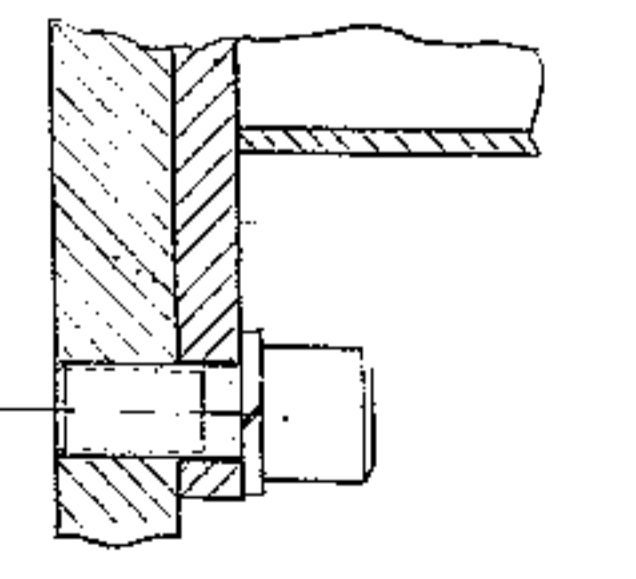
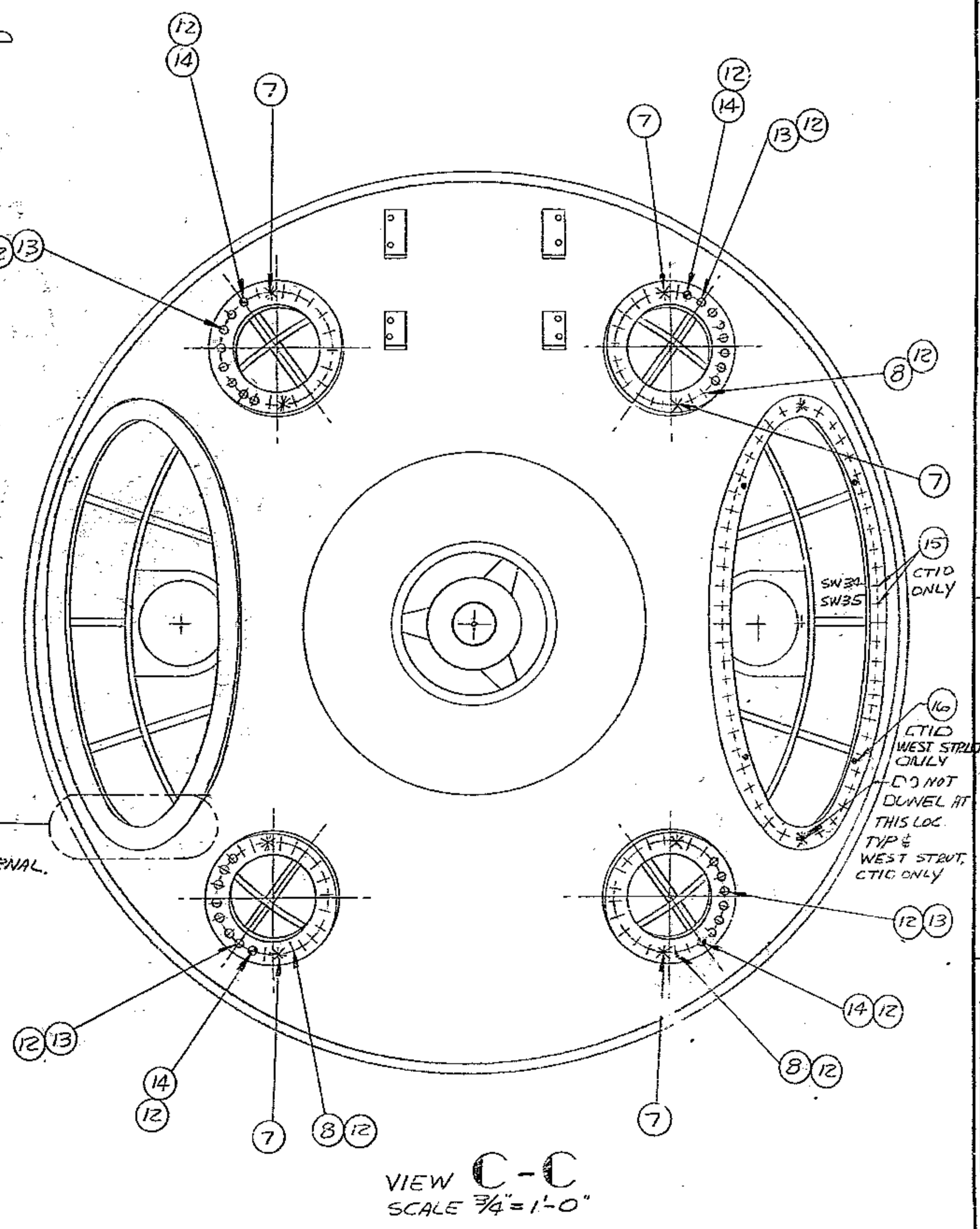
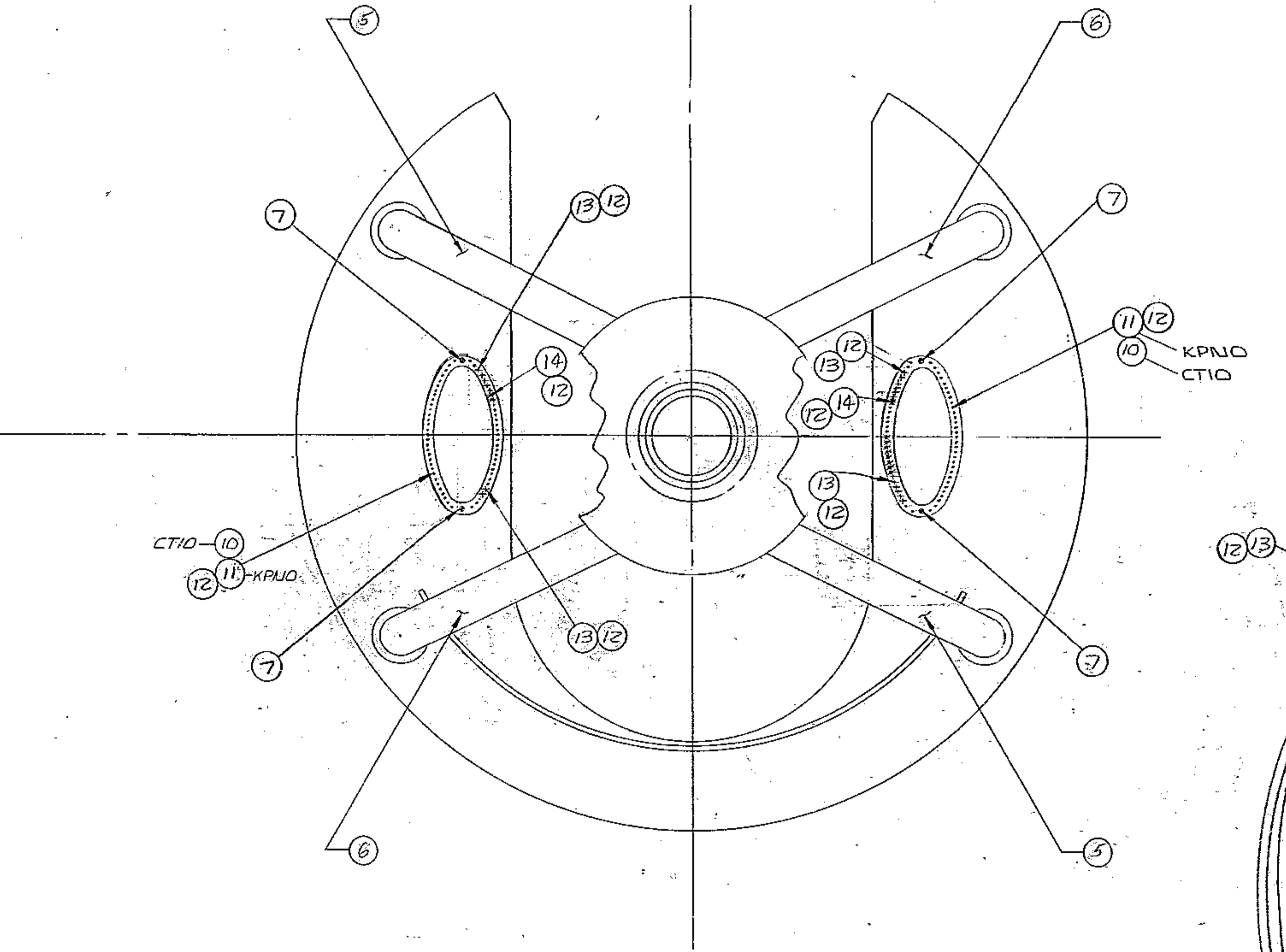
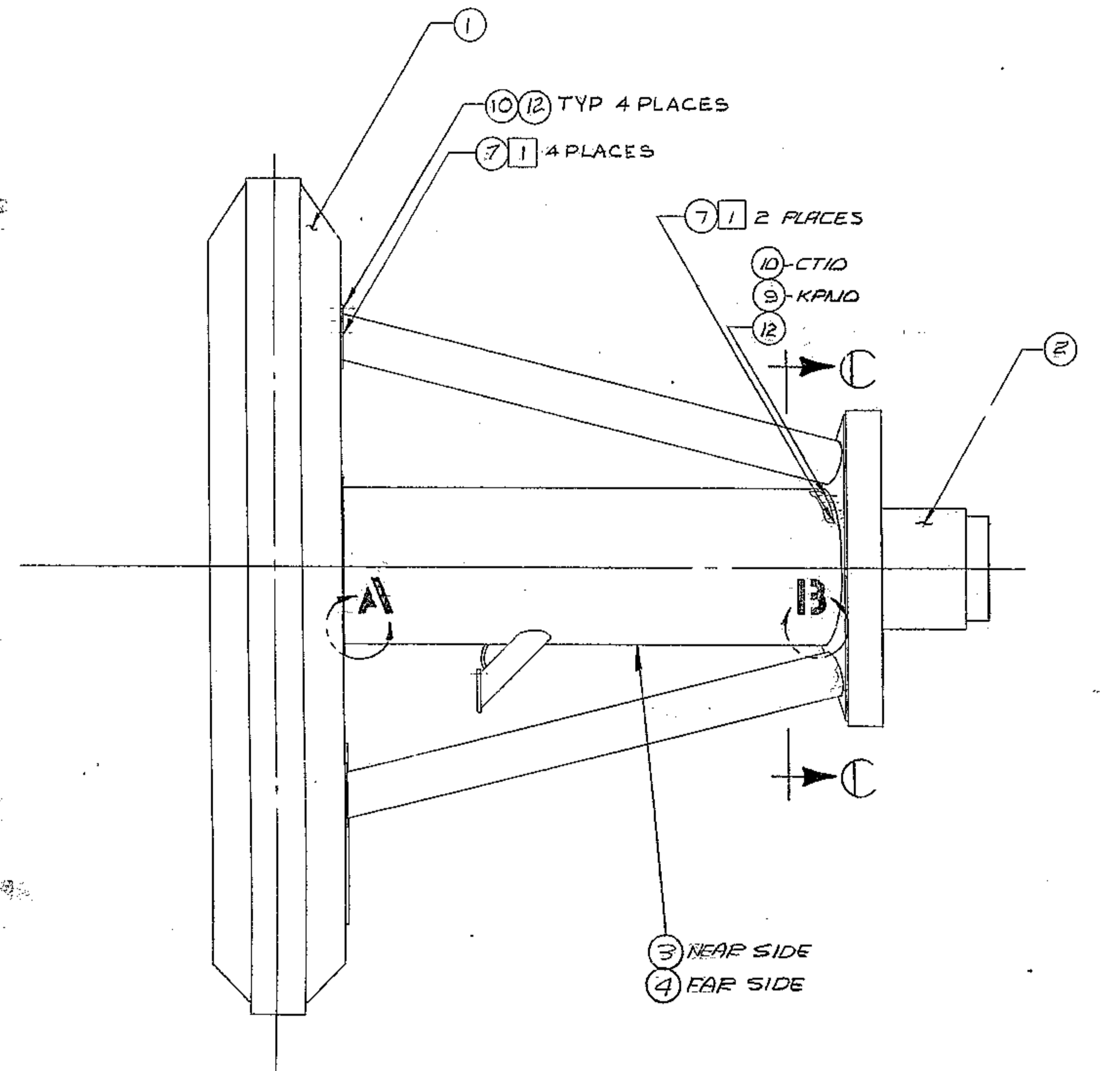
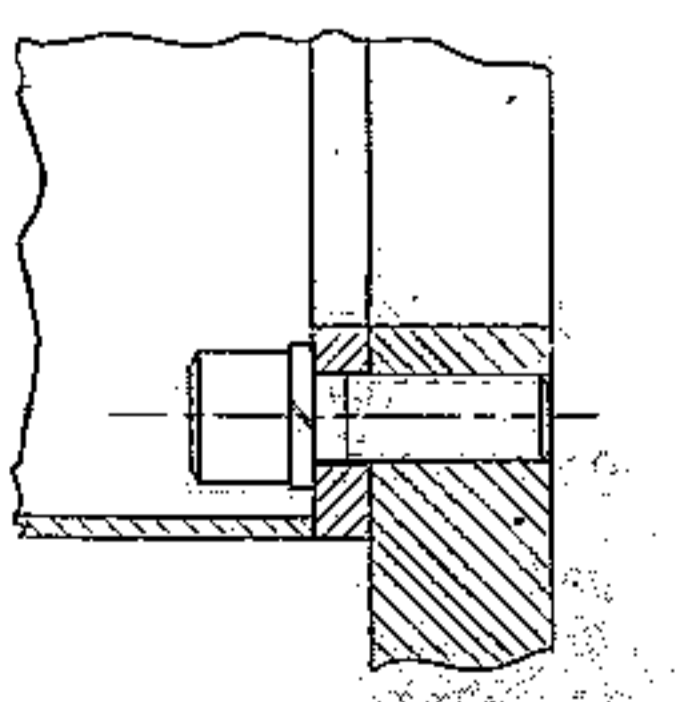


REVISIONS			
ZONE	LTR	DESCRIPTION	DATE
A		REVISED PER AREA APPROV. POINT	8-24-68
B		ADDED NOTE 2	7/15/68
C		ADDED VIEW C-C FW 7, 8, 12, 13 & 14 IN TOP VIEW AS SHOWN FOR FW 8 & 9.	7/15/68
D		REVISED R5 BUILT-CT10	7/15/68

NOTES:
 1 DRILL & REAM FOR NO. 12 TAPER PIN AFTER ALIGNING PARTS PER OUTLINE DWG. NO. 2150.215E001, 2 PLACES APPROX. 180° APART.
 2 ALL STRUTS TO HAVE A MAXIMUM GAP OF .002 AT FLANGE MOUNTING FACE WITH BOLTS RELIEVED (LOOSE)



VIEW A
TYP BOLT INSTALLATION INTO HORSESHOE ASSY.



VIEW B
TYP BOLT INSTALLATION INTO S. JOURNAL ASSY.

SEE B/M 2150.215A002 (WG.C 112 911)
 NEXT ASSEMBLY: REFER TO INDIVIDUAL DRAWINGS.

REF. FILE 1165

LIST OF MATERIAL (LM)					
FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED					
150" STELLAR TELESCOPE					
ANGULAR = ± 1' 0"					
LINEAR = ± .010					
X = ± .010					
XX = ± .005					
FRACTIONAL = ± 1/32					
BREAK ALL SHARP EDGES					
MATERIAL					
W.G.N. 102 925					
APPROVED					
ORIG					
				WESTERN GEAR CORPORATION	HEAVY MACHINERY DIVISION EVERETT, WASHINGTON
				NORTH AND SOUTH JOURNALS ASSEMBLY	
				SIZE: E 16603	REV
				2150.215E002	C
				SCALE: 3/4" = 1'-0"	LB SHEET 1 OF 1

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 DATE 8-24-68