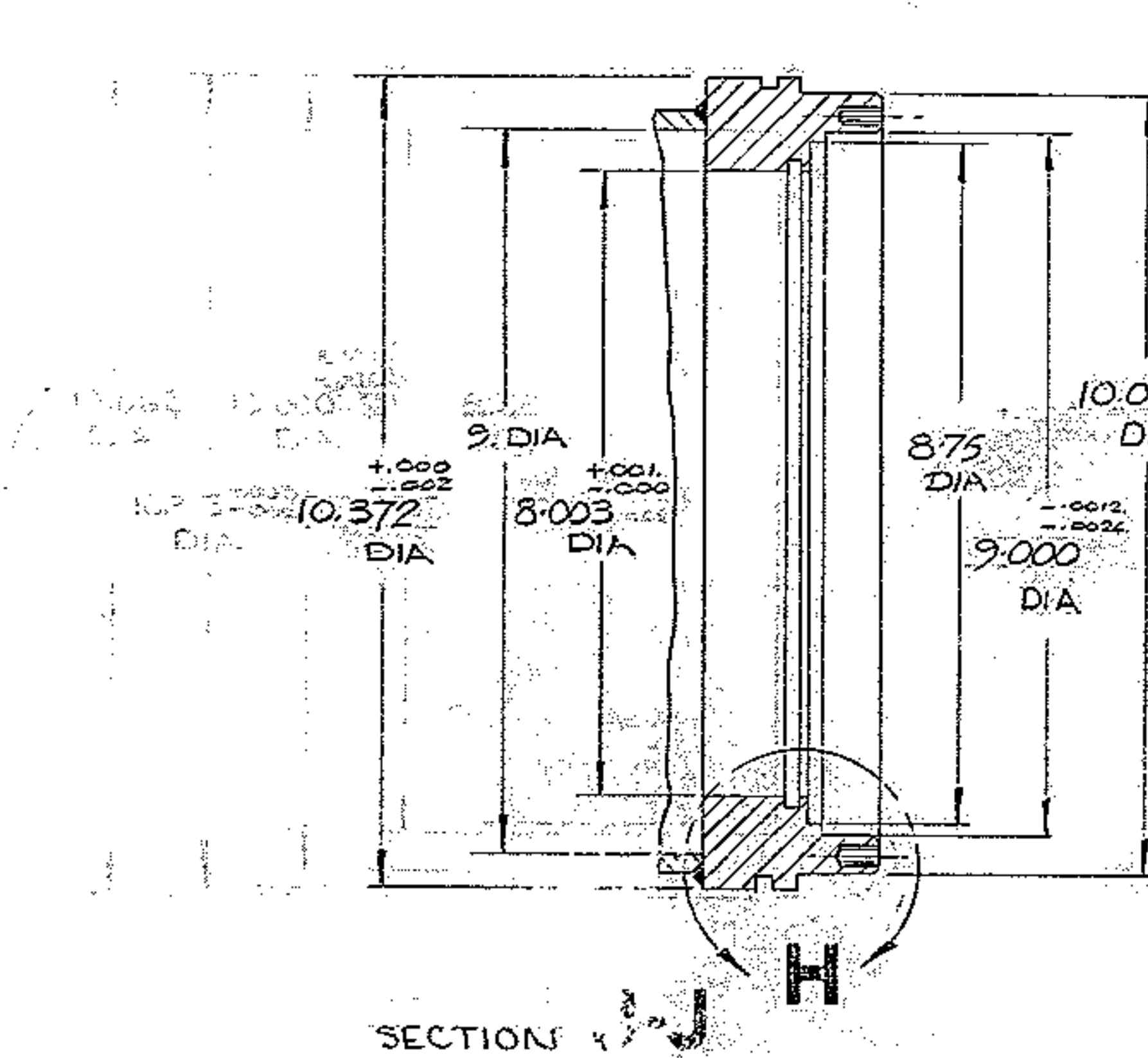
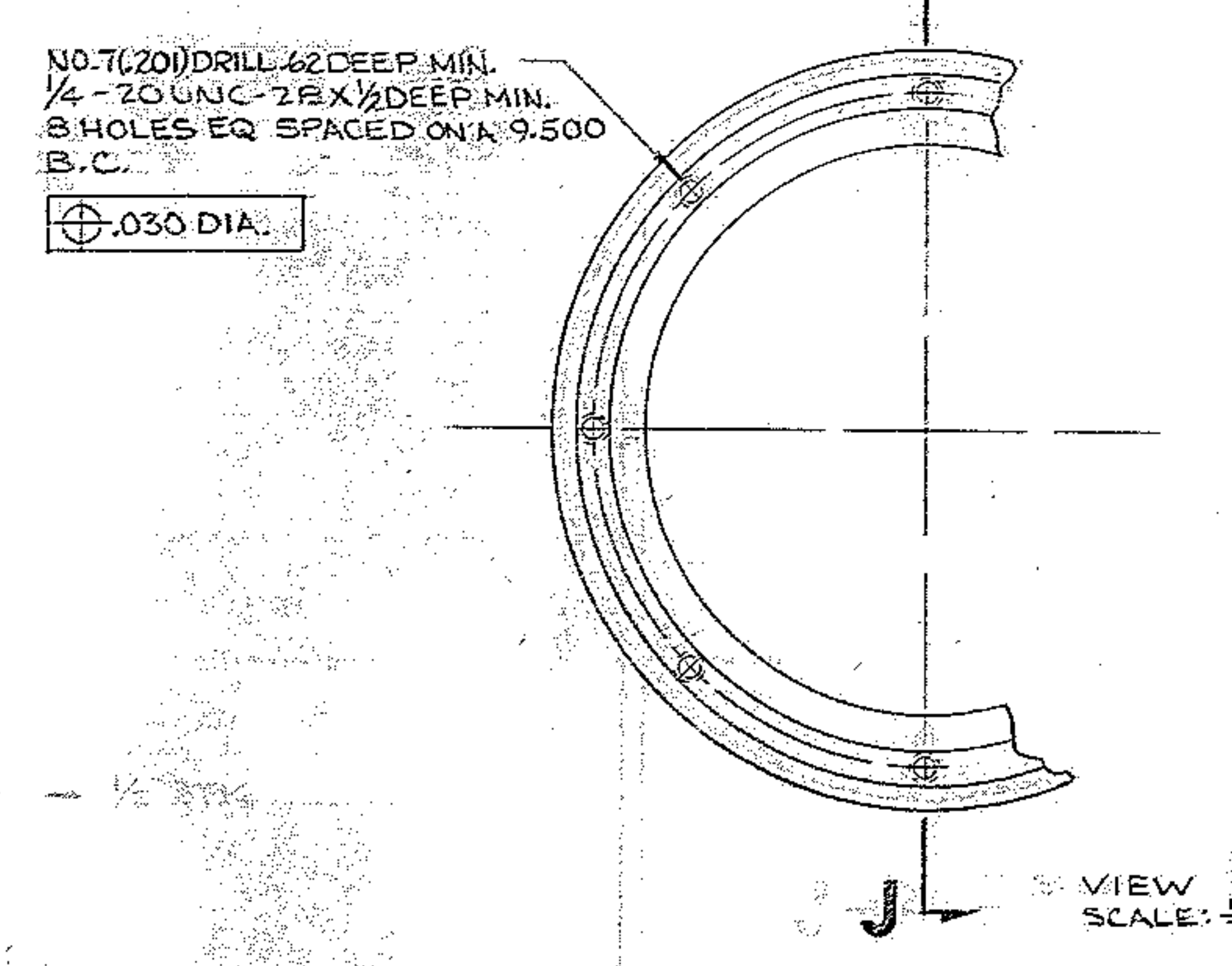
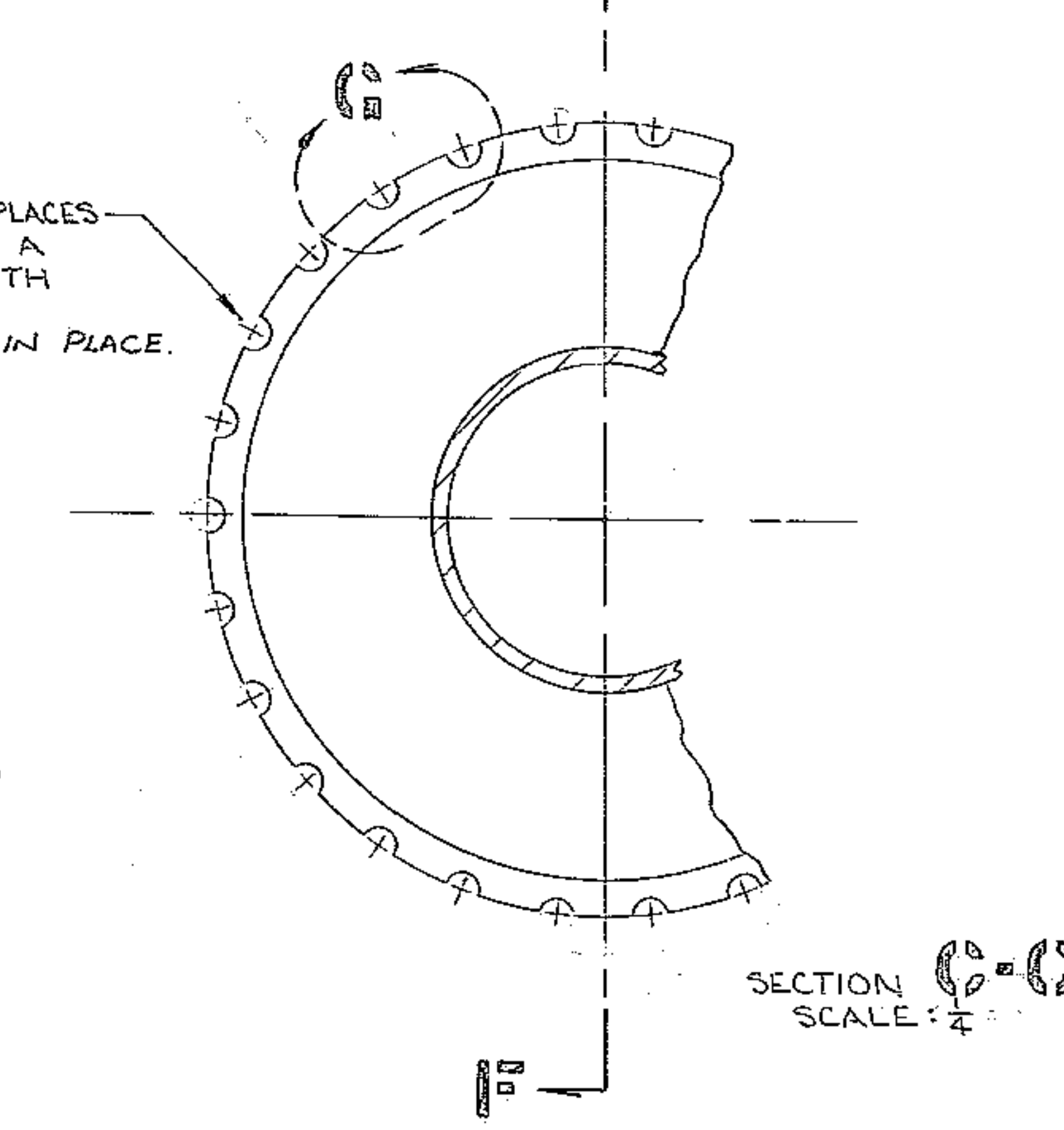
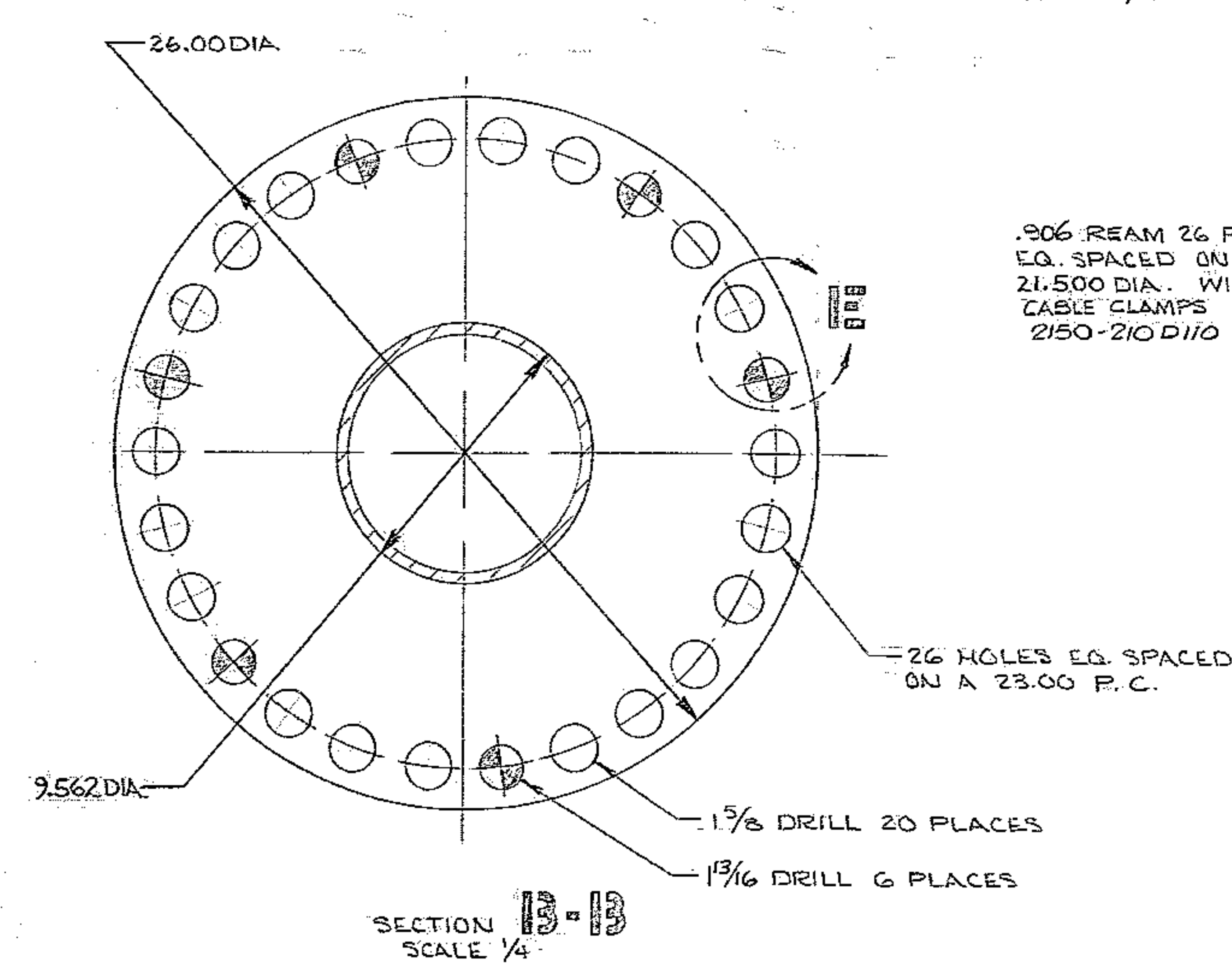
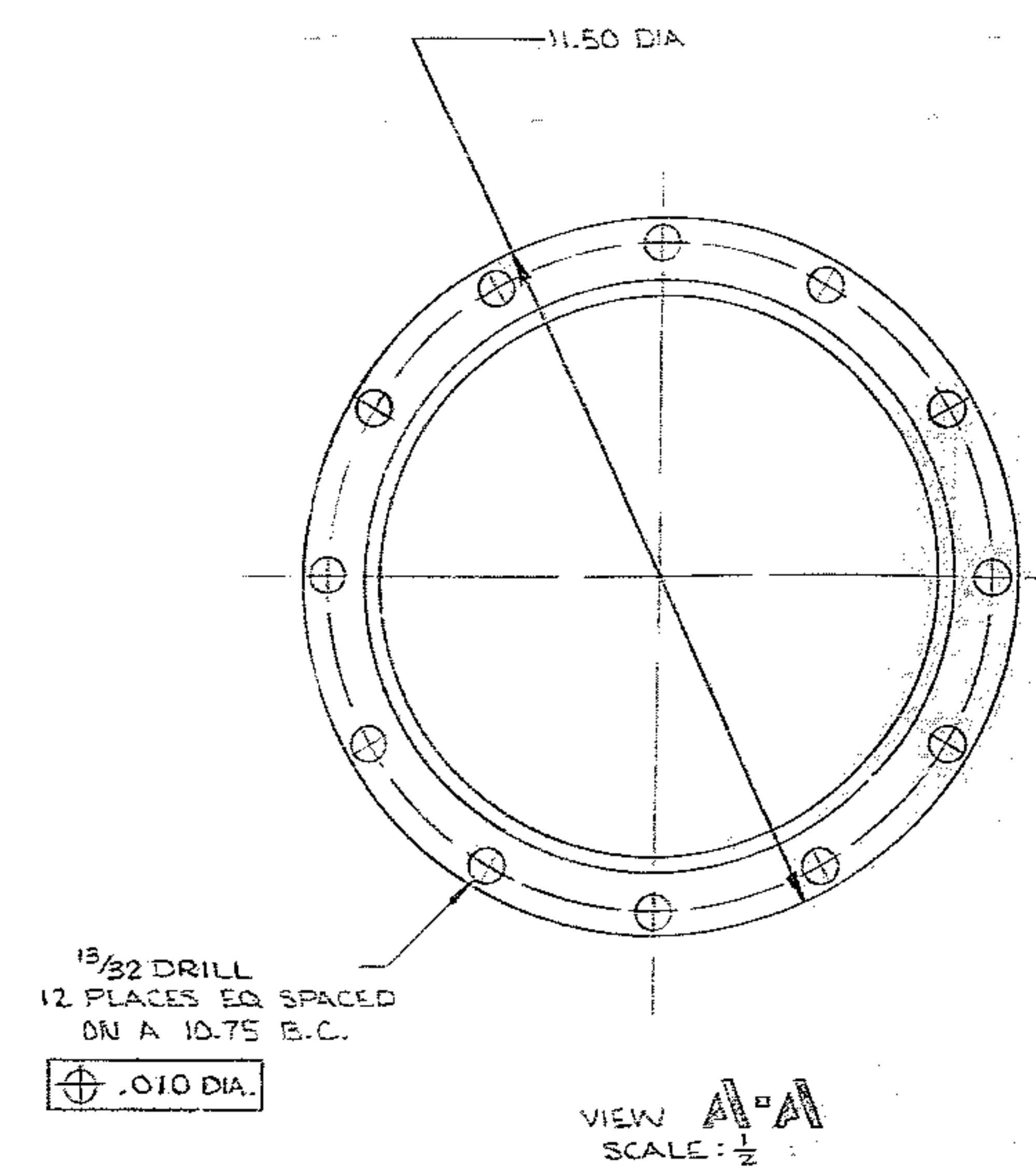
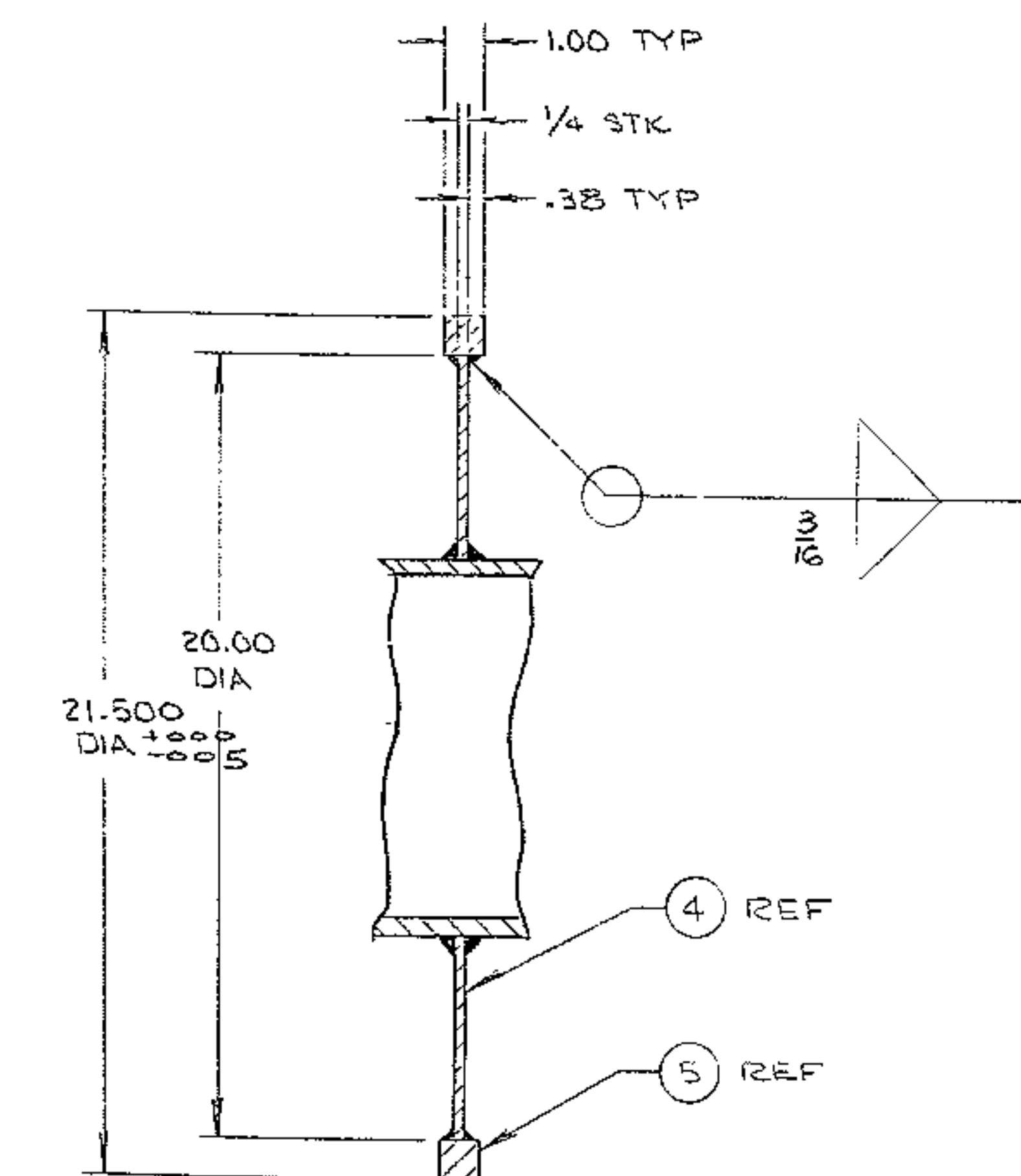
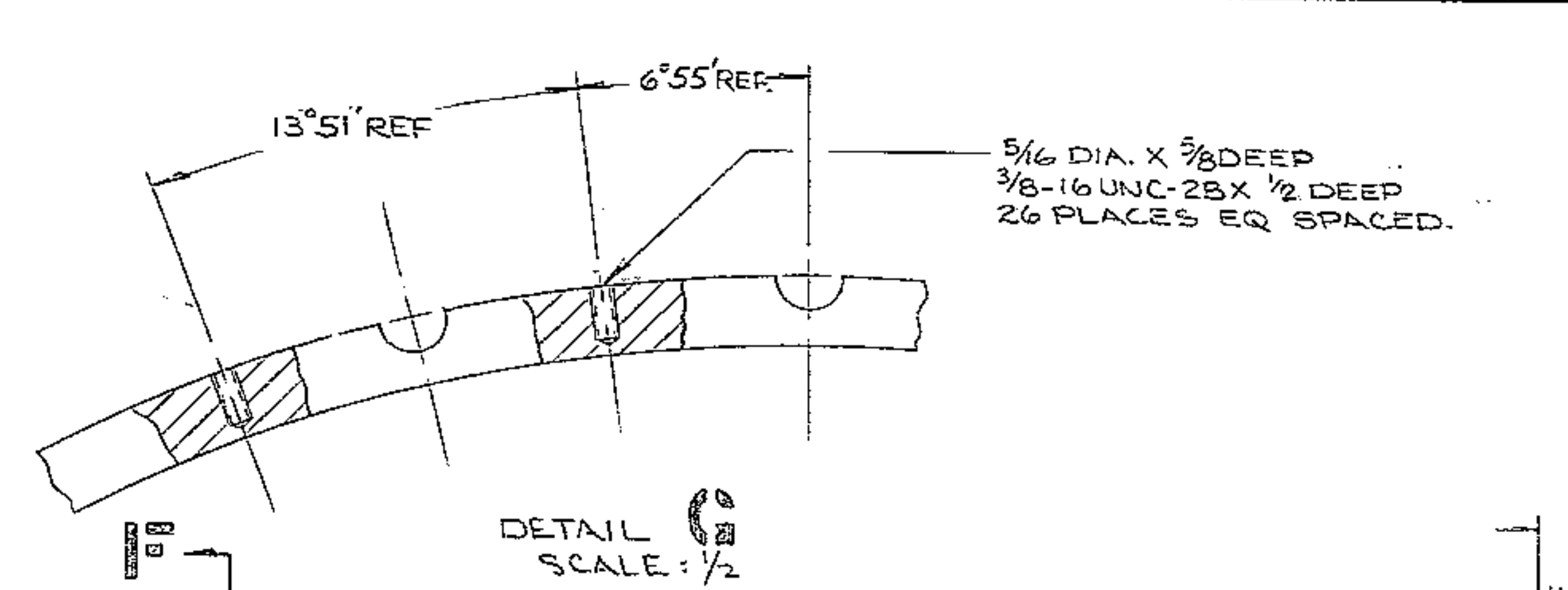
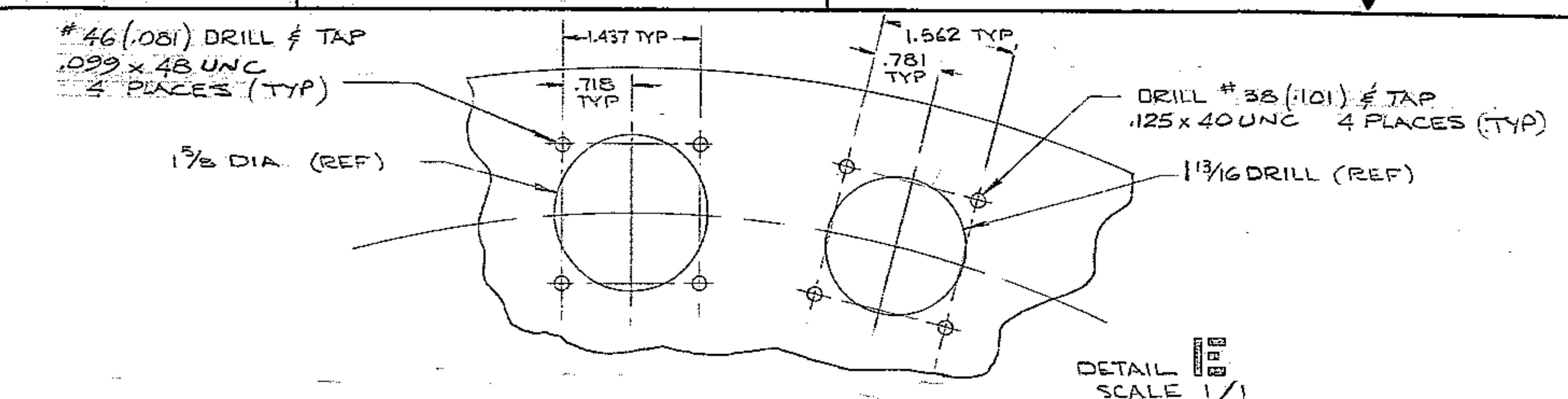
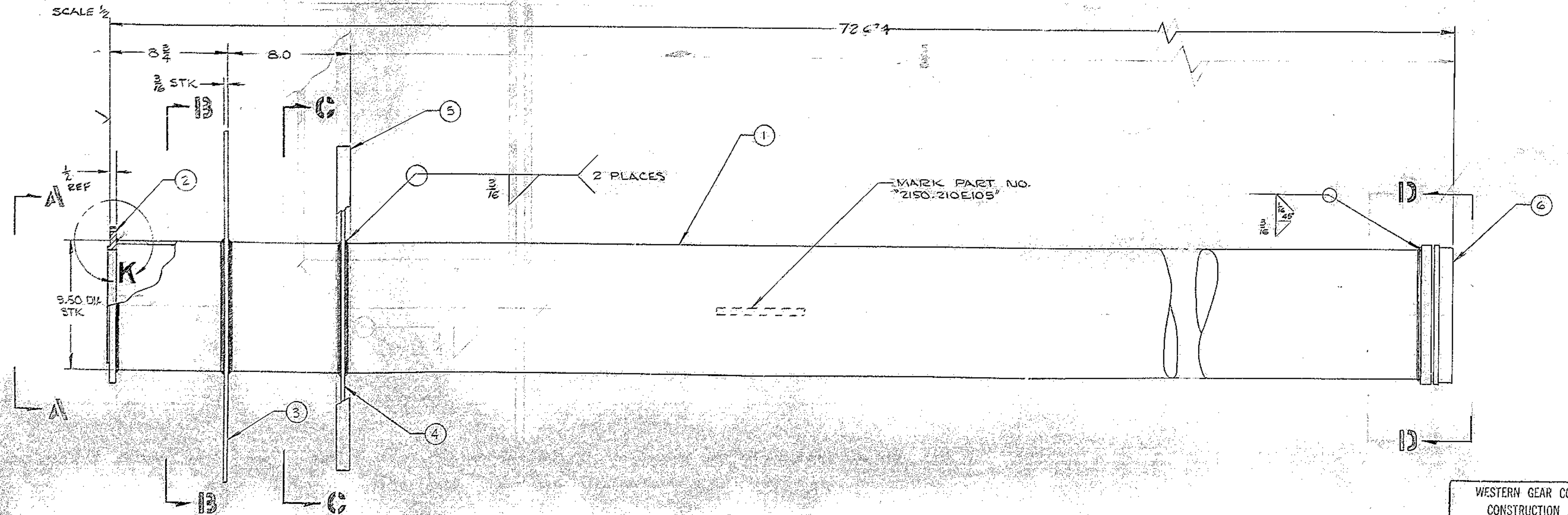
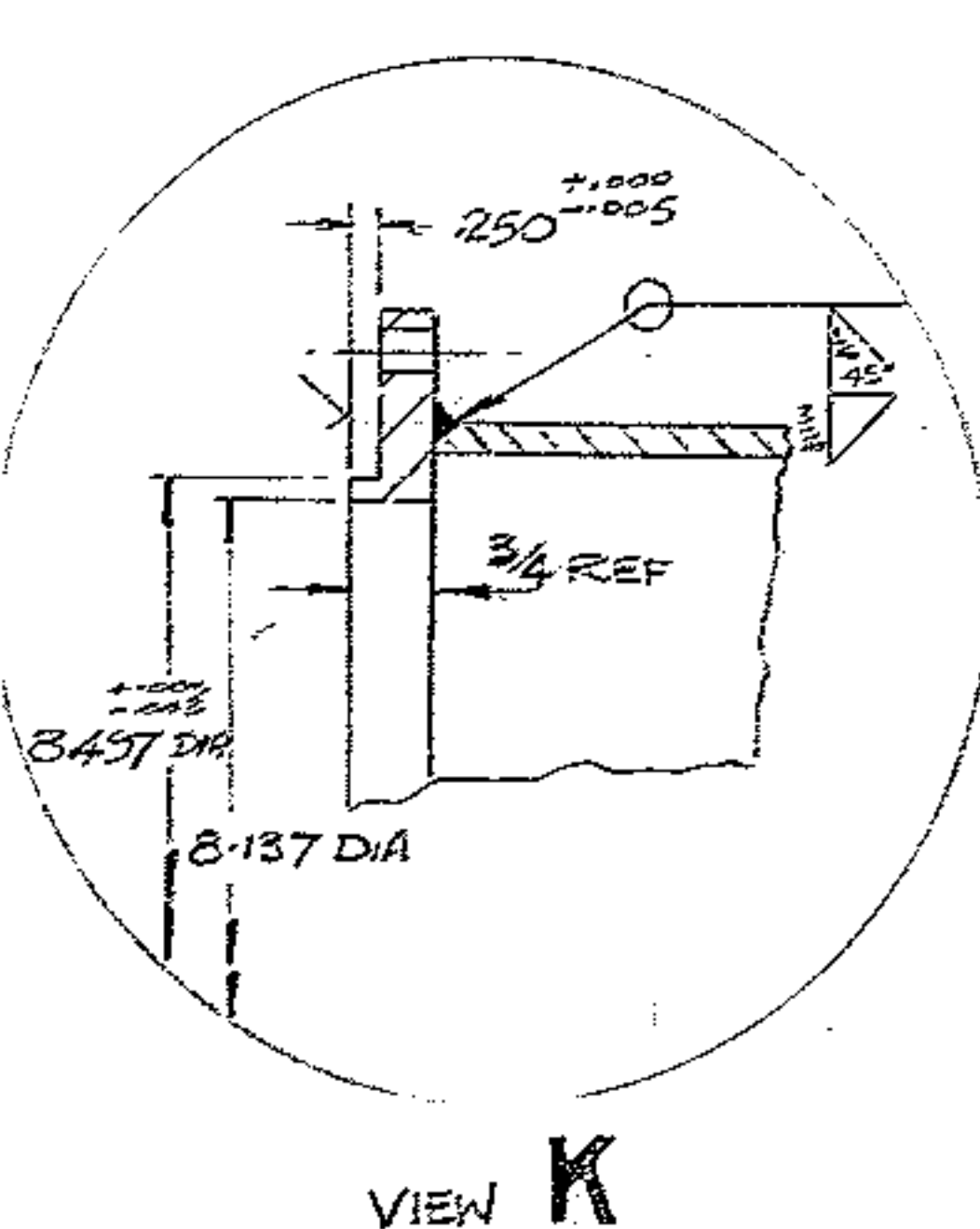


ZONE		REVISIONS		DATE	APPROVED
LTR	DESCRIPTION				
A	REVISED PER AURA APPRO PLANT			2-16-54	



MATERIAL LIST				
PC. NO.	QTY	DESCRIPTION	MATL. & SPEC	ROUGH WT. EACH
1	1	9 1/2 DIA x 1/4 WALL x 65 1/2 LONG	STL AISI M1015	141 LB
2	1	R 1 1/2 ODX 8 1/4 X 1/8	STL ASTM A36	6 LB.
3	1	R 26 ODX 9 1/2 X 3/16	STL ASTM A36	25 LB
4	1	R 20 ODX 9 1/2 X 1/4	STL ASTM A36	17 LB
5	1	R 21 3/8 ODX 20 ID X 1	STL ASTM A36	15 LB
6	1	R 10 3/4 ODX 7 3/4 X 1/2	STL ASTM A36	31 LB

- NOTES:
- ALL DIMENSIONS ARE IN INCHES.
 - FABRICATION TOLERANCES EXCEPT AS NOTED.
 - a. UP TO 10 INCHES ± 1/16
 - b. 10 TO 50 INCHES ± 1/8
 - c. 50 INCHES & OVER ± 1/4
 - STRESS RELIEVE AFTER WELDING & BEFORE MACHINING PER W.G.C. SPECIFICATION 510
 - WELD PER W.G.C. SPECIFICATION 752 APP T1
 - APPLY ONE COAT OF PRIME PAINT ALL OVER PER W.G.C. SPECIFICATION 511 IMMEDIATELY AFTER STRESS RELIEVING & CLEANING
 - ALL SURFACES MARKED ✓ TO BE ✓ EXCEPT AS NOTED



REF. 1165

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 DATE 8-14-53

NEXT ASSY 2150-210E102 (WGN102959)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
		150 STELLER TELESCOPE MOUNTING			
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED: ANGULAR = ± 1° LINEAR: X = ± .1 XXX = ± .010 XX = ± .02 FRACTIONAL = ± 1/32 BREAK ALL SHARP EDGES ENGR					
SEE MAT'L LIST					
WGN102962 APPROVED					
				SIZE	CODE/IDENT NO.
				E 16603	2150-210E105
				SCALE 1/4	WT 214 1/2 LB
				SHEET 1	OF 1