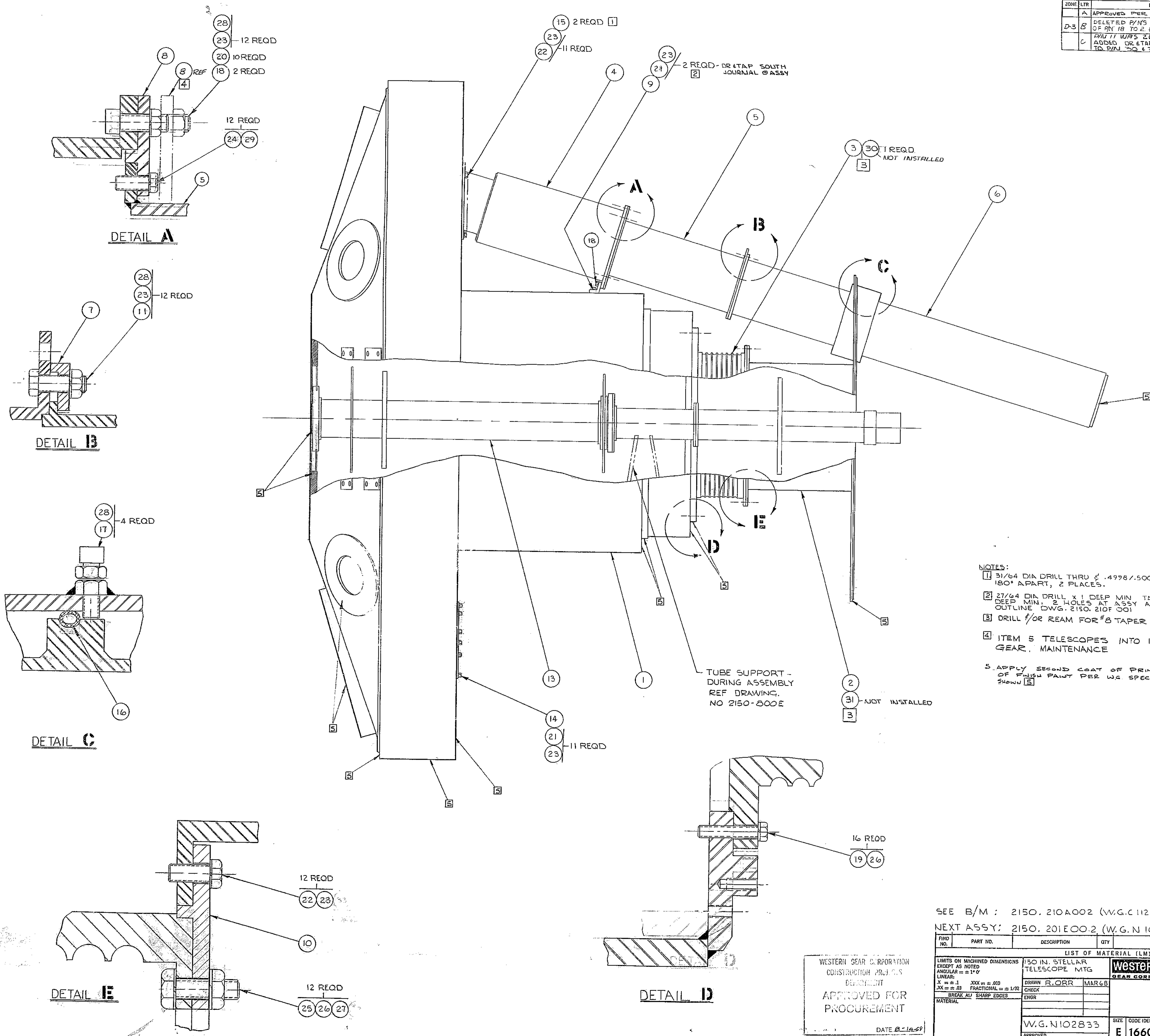


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		APPROVED PER AUSA APPROVED POINT	8-2-61	
D-3	B	DELETED P/N'S 11 & 12. REDUCED QTY OF P/N 18 TO 2 & P/N 23 TO 3	10-1-71	LCS
C		PAV 11 W/RS 20 PAV 18 REF W/RS 5 ADDED DR & TAP NOTE & NOT INSTALLED TO P/N 30 & 31	1/19/73	LCS



- NOTES:
- 31/64 DIA DRILL THRU & .4998/.5000 DIA REAM APPROX 180° APART, 2 PLACES.
 - 27/64 DIA DRILL X 1 DEEP MIN TAP 1/2-13 UNC-28 X 5/8 DEEP MIN, 2 HOLES AT ASSY AFTER ALIGNMENT PER OUTLINE DWG. 2150-210F 001
 - DRILL /OR REAM FOR #8 TAPER PIN AT ASSY.
 - ITEM 5 TELESCOPES INTO ITEM 4 DURING GEAR MAINTENANCE.
 - APPLY SECOND COAT OF PRIME PAINT & 2 COATS OF FINISH PAINT PER W.G. SPEC. S11 EXCEPT WHERE SHOWN 5.

TUBE SUPPORT - DURING ASSEMBLY REF DRAWING NO 2150-800E

SEE B/M : 2150.210A002 (W.G.C 112919)
 NEXT ASSY: 2150.201E002 (W.G.N 102907)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
150 IN. STELLAR TELESCOPE MTG					
HEAVY MACHINERY DIVISION EVERETT, WASHINGTON					
ASSEMBLY - POLAR AXLE					
W.G. N102833		SIZE	CODE IDENT NO.	REV	
APPROVED		E 16603	2150.210E002	C	
SCALE 3/8"		WT	60.572 LB	SHEET 1 OF 1	

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
 APPROVED FOR
 PROCUREMENT
 DATE 8-14-69

DETAIL A

DETAIL B

DETAIL C

DETAIL D

DETAIL E