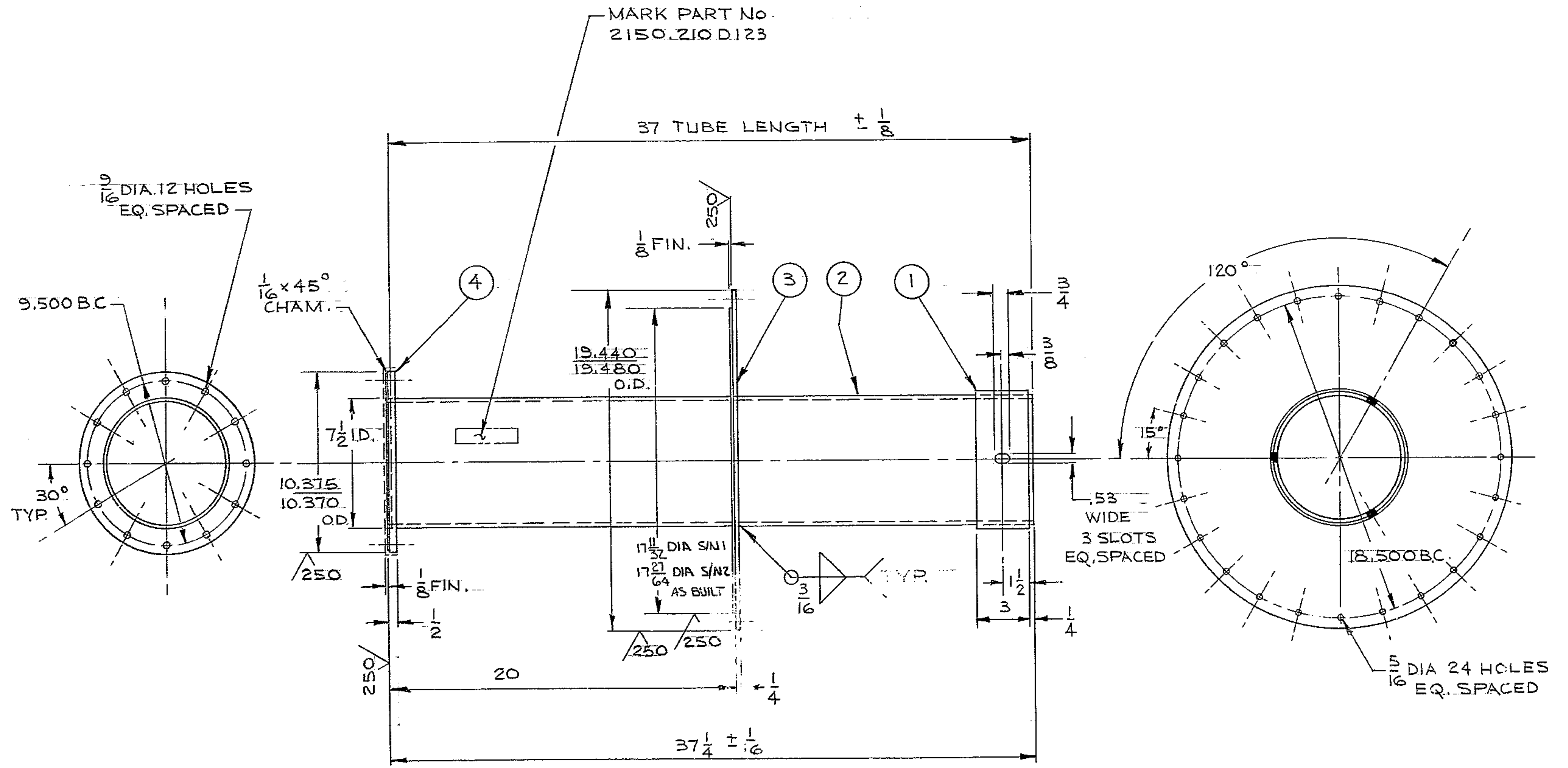


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LIST OF MATERIAL						
ITEM No	DESCRIPTION	QTY	MAT'L	SPEC.	UNIT WT	REMARKS
1	TUBE 8" O.D. x 7 1/2" I.D. x 3" LG	1	ST'L	AISI M 1015	5	
2	TUBE 7 1/2" O.D. x 7" I.D. x 37" LG	1	"	"	60	
3	R 20" O.D. x 7 1/2" I.D. x 3/8"	1	"	ASTM A-36	30	
4	R 10 3/4" O.D. x 7 1/2" I.D. x 5/8"	1	"	"	8	

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REL. PER AJEA APPD PRINT	15 Oct 69	
B	B	17 1/2" x 17 1/2" DIA WAS 17 1/2" 20 WAS 20 1/4"	9/29/73	LDS



NOTES:  
 1. STRESS RELIEVE AFTER WELDING & BEFORE MACHINING PER WGC SPEC. 510  
 2. WELD PER WGC SPEC. 752 APP T 1  
 3. APPLY ONE COAT OF PRIMER PAINT TO ALL SURFACES PER WGC SPEC. 511 IMMEDIATELY AFTER STRESS RELIEVING & CLEANING

WESTERN GEAR CORPORATION  
 CONSTRUCTION PROJECTS  
 DEPARTMENT  
 APPROVED FOR  
 PROCUREMENT  
 GR DATE 10/23/69

NEXT ASS'Y. 2150,210E102 (WGN-102,959) 1165

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = ± 1° 0'		150 IN STELLAR TELESCOPE MTG.		<b>WESTERN</b> HEAVY MACHINERY DIVISION GEAR CORPORATION EVERETT, WASHINGTON	
LINEAR: X = ± .1      .XXX = ± .010 .XX = ± .03    FRACTIONAL = ± 1/32		DRAWN McGHEE 4-10-69	CHECK	REAR INNER TUBE	
BREAK ALL SHARP EDGES		ENGR <i>William J. Green</i> 4/18/69		P.A. CABLE WRAP UP	
MATERIAL		SEE MAT'L. LIST ABOVE		WGE-107,850	
APPROVED				SIZE D 16603	REV B
				SCALE 1/4	WT 100 LB SHEET 1 OF 1