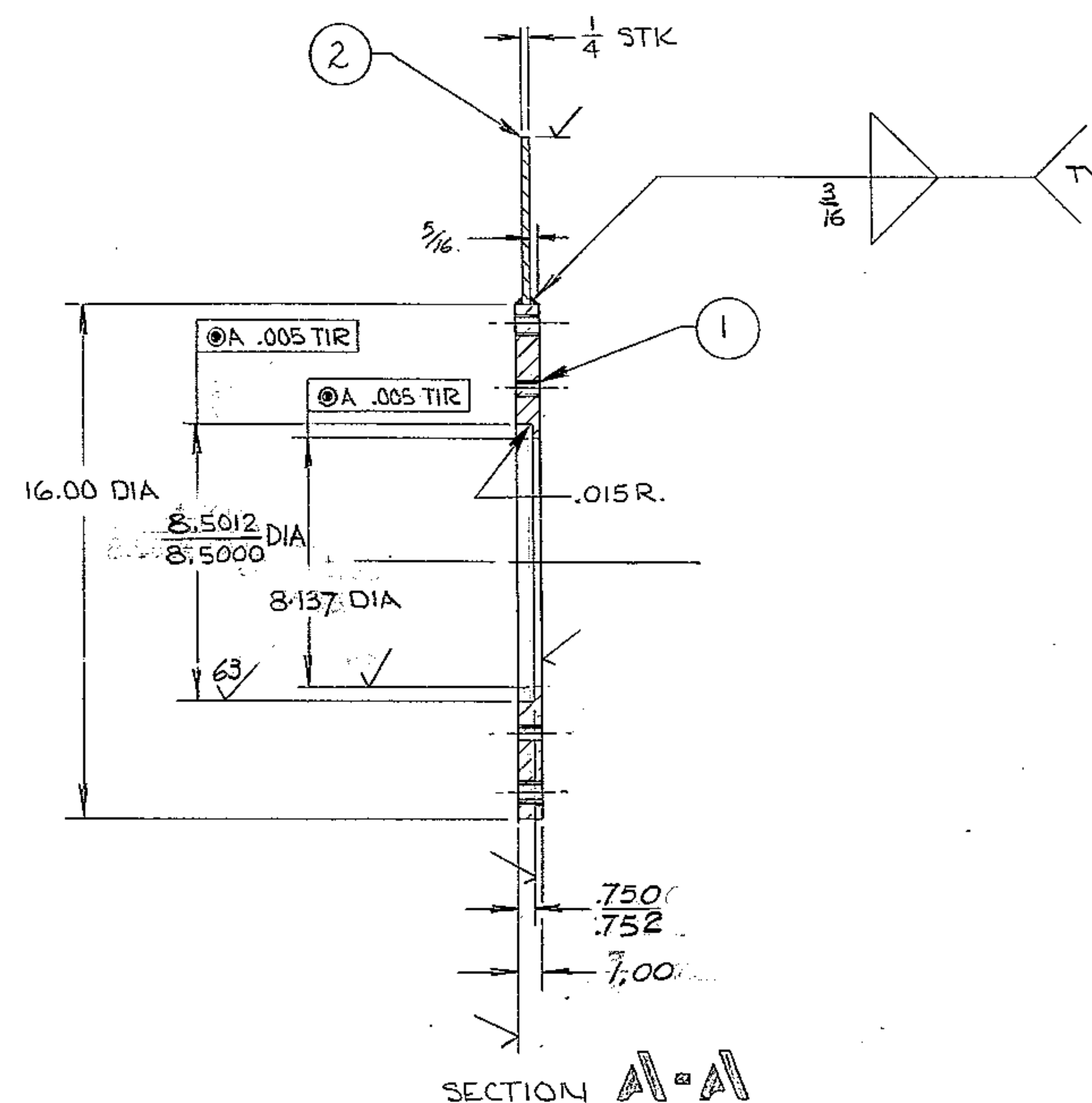
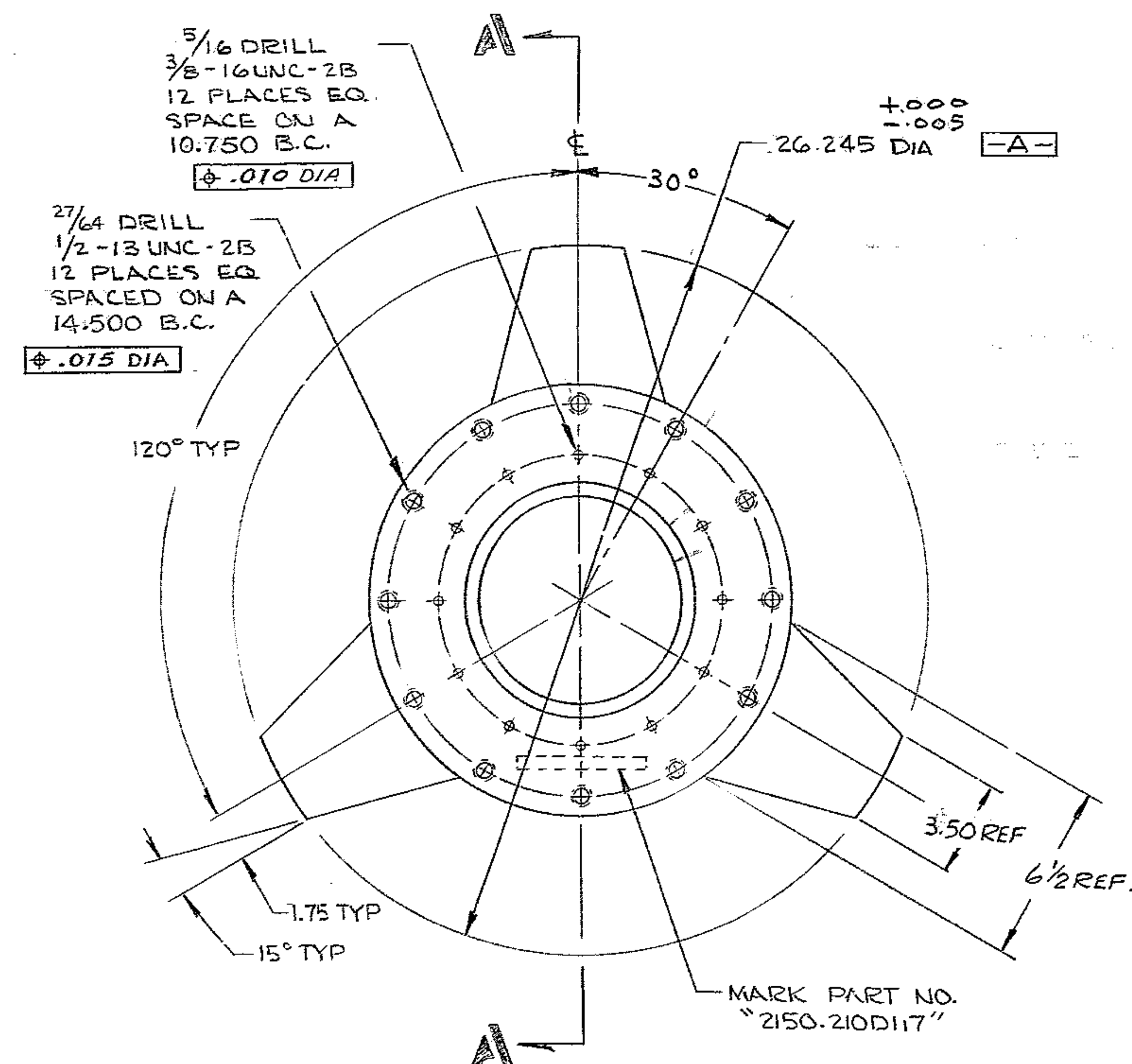


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPD PRINT	8-14-68	
	B	.750/.752 WAS .750/.755	4-7-68	
	C	REVISED PER AURA APPD PRINT	10-01-68	
D-G	D	DATUM FA WAS ON 16.00 DIA	2-4-71	JW

MATERIAL LIST				
PC. NO.	QTY	DESCRIPTION	MATL. & SPEC.	ROUGH WT EACH
1	1	R: 1/6 OD x 7 3/4 I.D. x 1/4 THK	STL ASTM A36	38 LBS
2	3	R: 6 x 1/4 x 6 3/4	STL ASTM A36	4 LBS



- NOTES:
- ALL DIMENSIONS ARE IN INCHES
 - FABRICATION TOLERANCES EXCEPT AS NOTED.
 - UP TO 10 INCHES $\pm 1/16$
 - 10 TO 50 INCHES $\pm 1/8$
 - 50 INCHES & OVER $\pm 1/4$
 - STRESS RELIEVE AFTER WELDING & BEFORE MACHINING PER W.G.C. SPECIFICATION S10.
 - WELD PER W.G.C. SPECIFICATION 752, APP T1
 - APPLY ONE COAT OF PRIME PAINT ALL OVER PER W.G.C. SPECIFICATION S11 IMMEDIATELY AFTER STRESS RELIEVING & CLEANING.
 - ALL SURFACES MARKED \checkmark TO BE \checkmark EXCEPT AS NOTED.

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
G.R. 10/23/69 DATE 8-14-68

NEXT ASSY 2150.210E102 (WGN102959)

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150 th STELLER TELESCOPE MOUNTING		WESTERN GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = $\pm 1^\circ 0'$		DRAWN FLAVIN 2-24-68		REGISTER RING P.A. CABLE WRAP-UP	
LINEAR: X = $\pm .1$ XXX = $\pm .010$ XX = $\pm .03$ FRACTIONAL = $\pm 1/32$		CHECK <i>Flavin</i> 3-26-68			
BREAK ALL SHARP EDGES		ENGR		SIZE CODE IDENT NO. REV WGE107622 D 16603 2150.210D117 D APPROVED	
MATERIAL		SEE MAT'L LIST			
				SCALE 1/4" = 1" WT 44 LB SHEET 1 OF 1	

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