

5

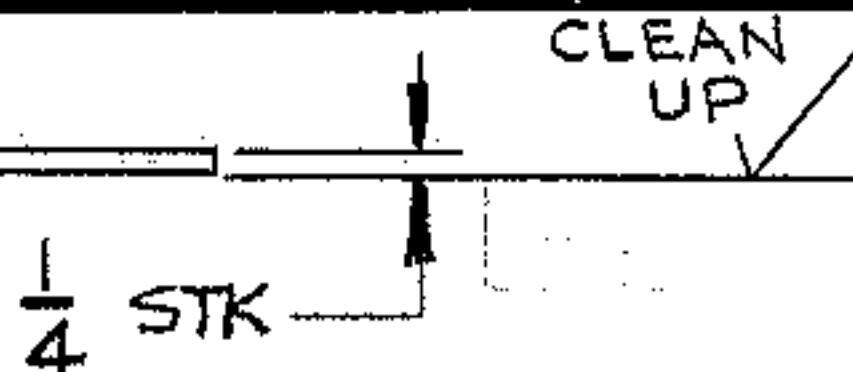
4

3

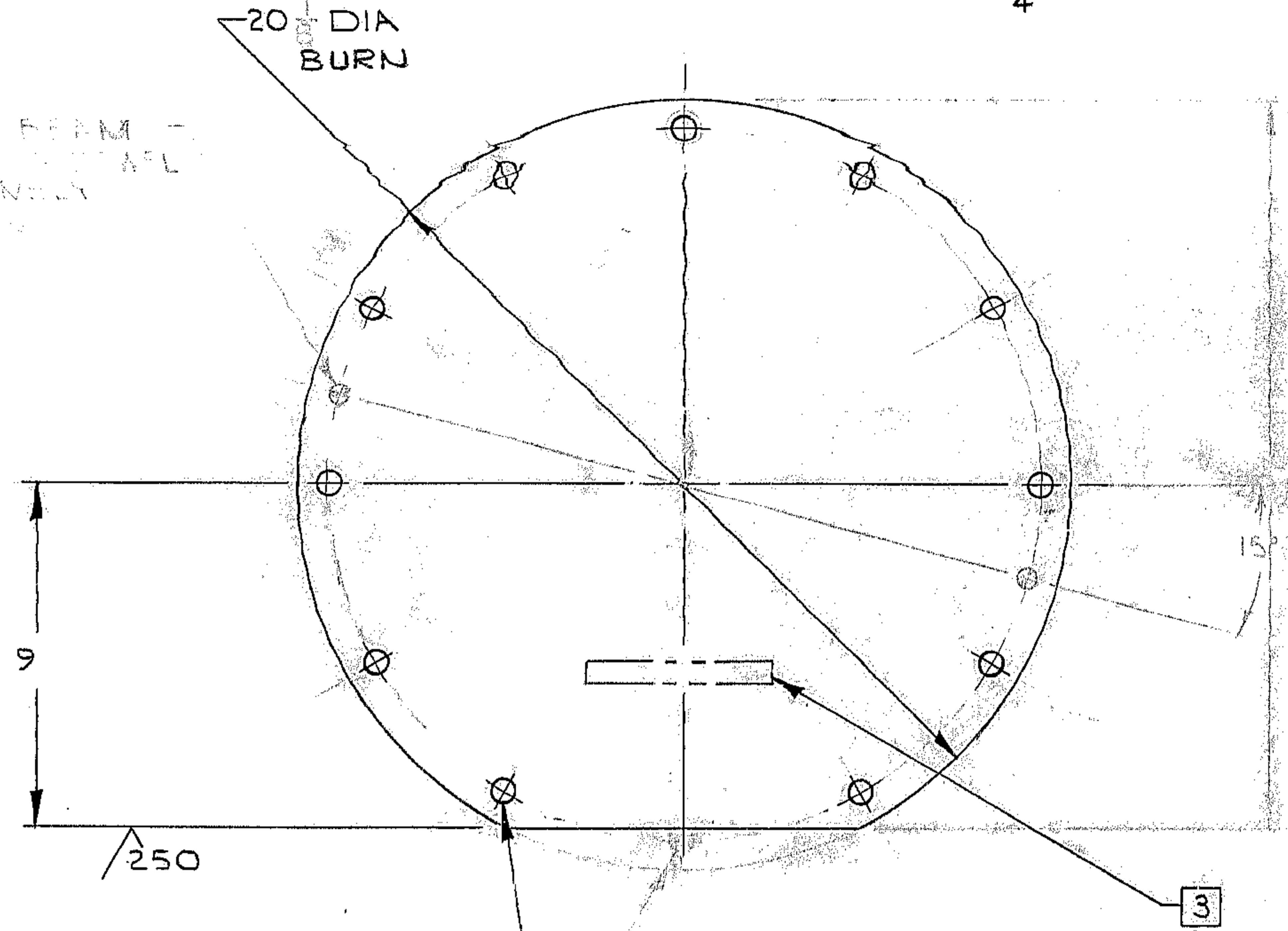
2

1

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
A		APPROVED PER AURA APPROVED POINT	8-14-68	



DEVELOP BEAM
 FOR POLAR AXLE
 AT ROSENBERG
 2 PLAYS



- NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
 2. MAT'L: 20 DIA. x 1/4 STL-ASTM A7 OR EQUIV.
 3. STAMP PART NO. "2150.210B015" APPROX WHERE SHOWN.

REF. FILE 1165

NEXT ASSY: 2150.210E 002 W.G.N 102833

WESTERN GEAR CORPORATION
 CONSTRUCTION PROJECTS
 DEPARTMENT
**APPROVED FOR
 PROCUREMENT**
 DATE _____

9/16 DIA DRILL THRU
 11 HOLES EQ. SPACED
 ON 18.500 DIA. B.C.
 BASED ON 12 HOLE
 SPACING.
 ⊕ .020 DIA

LIMITS ON
 MACHINED DIMENSIONS
 EXCEPT AS NOTED
 ANGULAR ± 1° 0'
 LINEAR
 .X = ± .1
 .XX = ± .03
 .XXX = ± .010
 FRACTIONAL ± 1/32
 BREAK ALL
 SHARP EDGES

150 IN STELLAR
 TELESCOPE MTG
 DRAWN R. ORR
 CHECK GENE RUSSO 10AP66B
 ENGR
 W.G.C 112425
 APPROVED

Western GEAR CORPORATION		HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
PLATE, COVER - POLAR AXLE ASSEMBLY			
SIZE B	CODE IDENT NO. 16603	2150.210B015	REV A
SCALE 1/4	WT. 11	LB	SHEET 1 OF 1