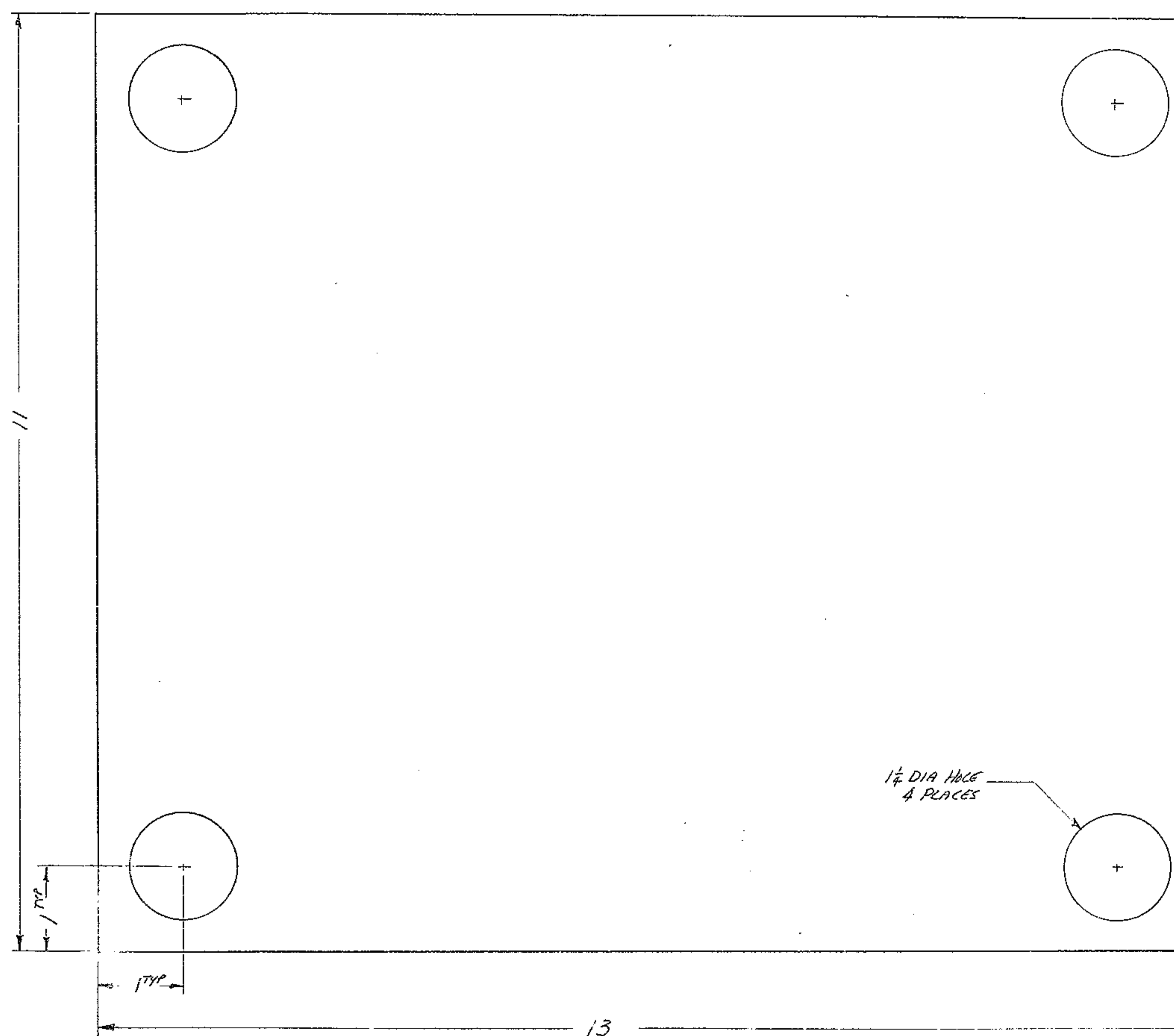
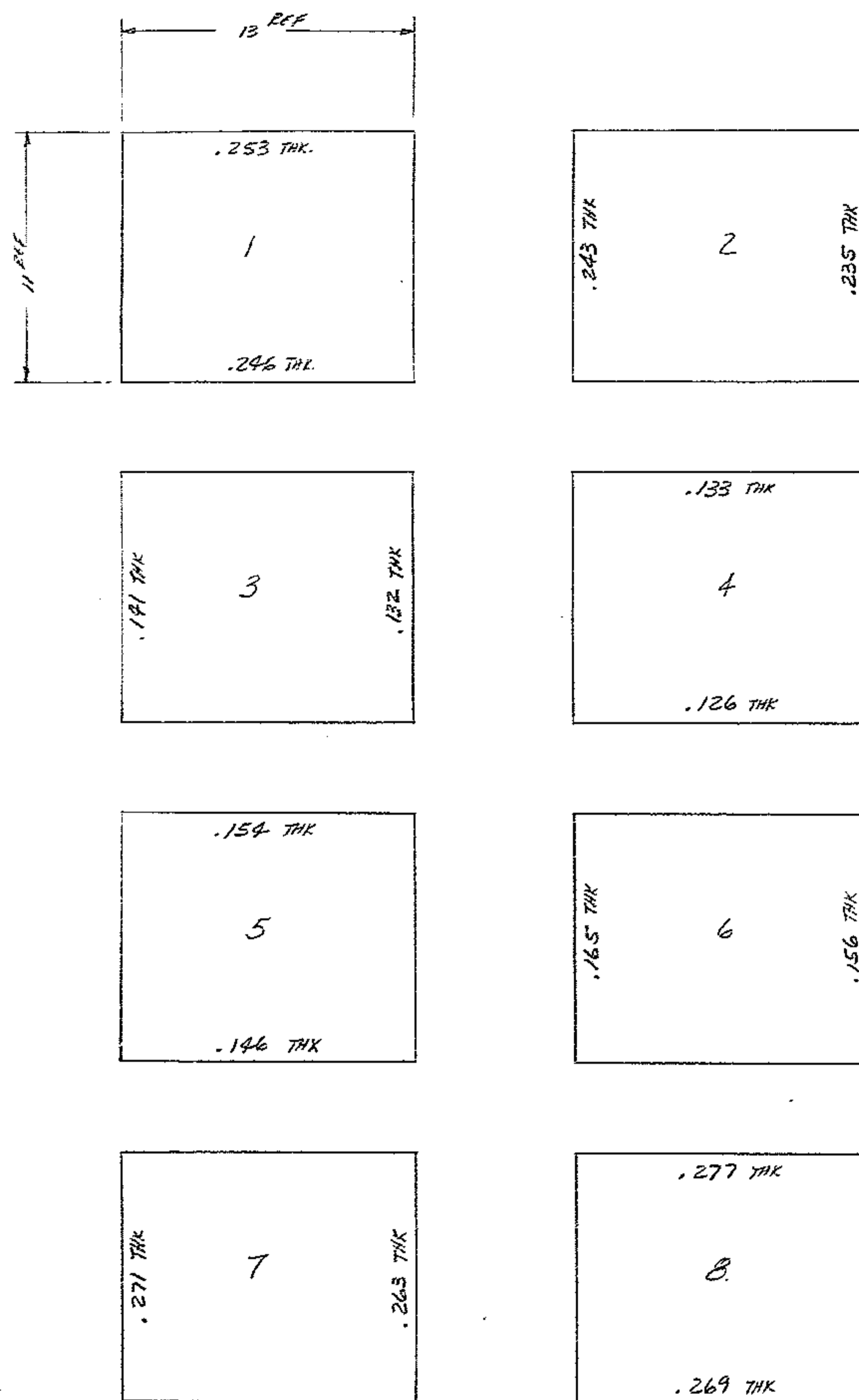


- NOTES: UNLESS OTHERWISE NOTED
 1. REMOVE ALL BURRS AND SHARP EDGES $\text{---} R \text{ MAX}$
 2. MACHINED SURFACE ROUGHNESS $\sqrt{125}$

REVISIONS					
ZONE	LTR	DESCRIPTION	ECR	DATE	BY APVD



TYPICAL SHIM + HOLE PATTERN

TAPER SHIM THICKNESS SHOWN
 THICKNESS TO BE MEASURED AT EDGES.
 SHIM TO TAPER IN ONE DIRECTION ONLY.
 NO. REQ'D - ONE EACH AS SHOWN
 EIGHT TOTAL
 MAT'L - STEEL

QTY REQD	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL / SPECIFICATION	ITEM NO.
		PARTS LIST		
TOLERANCES UNLESS OTHERWISE NOTED DECIMALS FRACTIONS .XX ± .03 ± --- .XXX ± .010 ANGULAR ± 0° 30'		4-M TELESCOPE KITT PEAK NATIONAL OBSERVATORY <small>OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION</small>		
NEXT ASSEMBLY		NAME LOWER SHIM FOR UPPER TRUSS (KPN0)		REF. FILE 1164
SCALE		DESIGNED BY P. LEMA	DATE 8-1-73	APPROVED BY [Signature]
PRINT ISSUED		DATE 8-1-73	APPROVED BY [Signature]	DATE 8-1-73
		DWG NO. 2150.202D018	REV	
		RELEASE DATE 8-2-73		