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| REVISIONS |     |                           |      |          |
|-----------|-----|---------------------------|------|----------|
| ZONE      | LTR | DESCRIPTION               | DATE | APPROVED |
| D-3       |     | 4 1/2" DIA. WAS 4" DIA.   |      |          |
| C-4       |     | 3/4" HOLES ADDED          | 1-5  |          |
| B-2       | A   | 1 1/2" WAS 3/4"           | 1972 |          |
| C-2       |     | 1 3/32" DIA. HOLE DELETED |      | G.T.     |

D

C

B

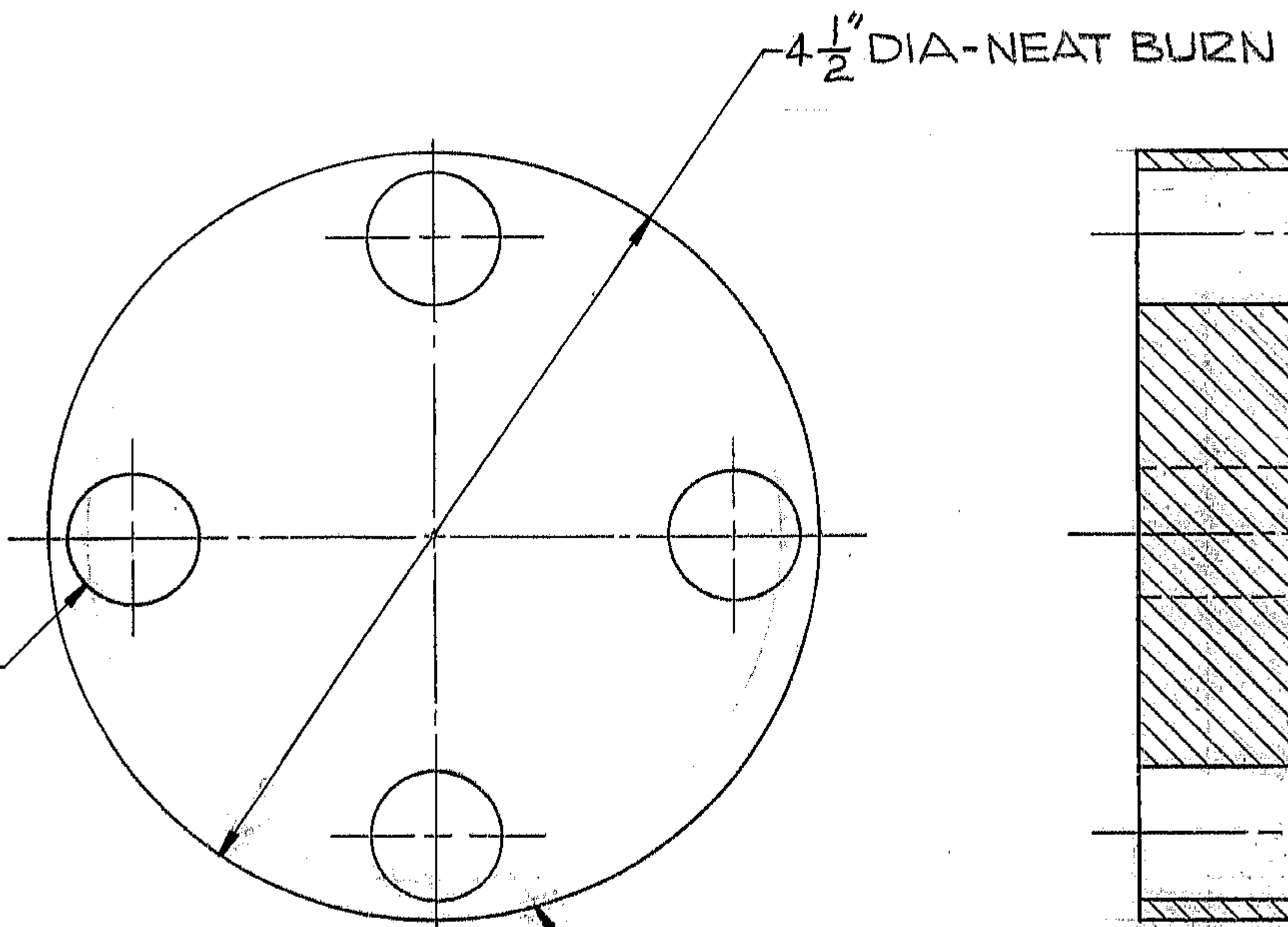
A

D

C

B

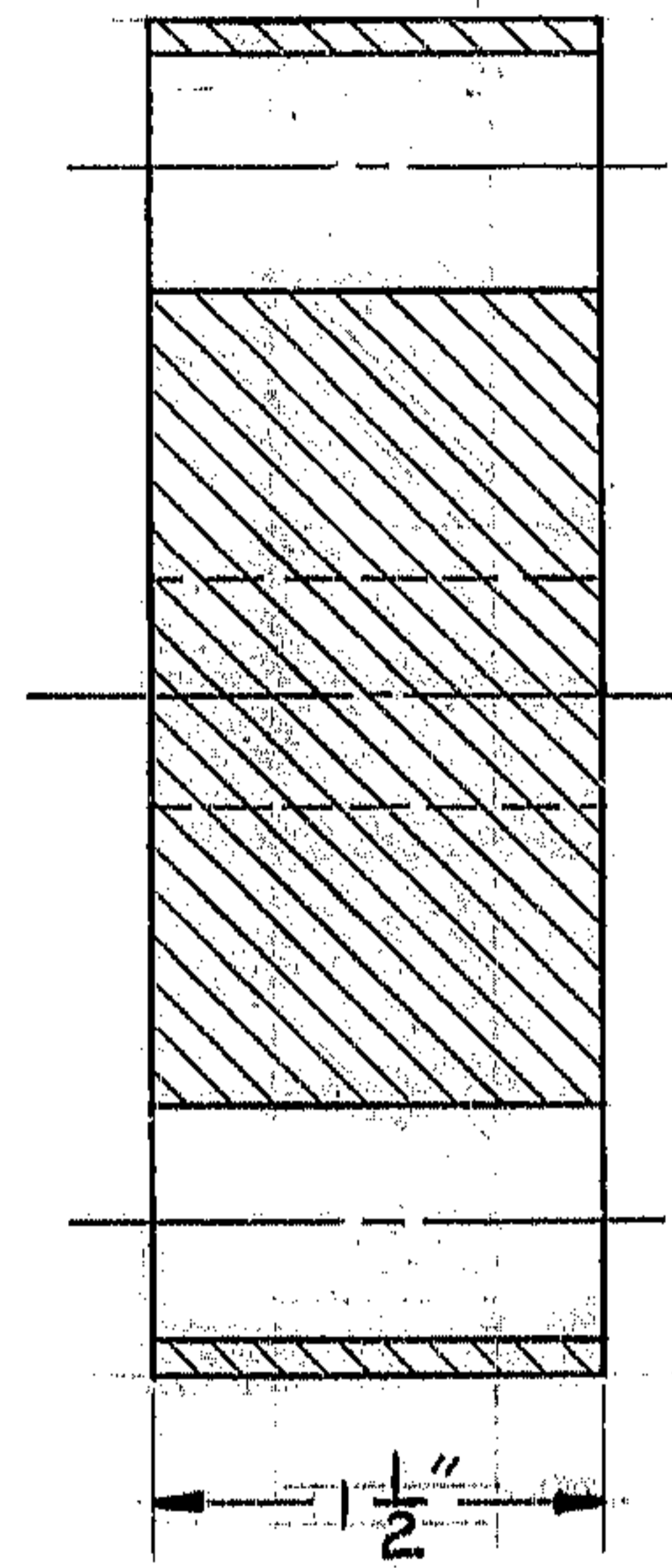
A



DRILL 3/4" HOLES  
TYP. 4 PL. EQ. SP.  
ON 3 1/2" B.C.

4 1/2" DIA-NEAT BURN

STL STAMP PART  
NO. 2150.190B009



NOTES:

- MATL- STL #2, ASTM A36  
1 1/2" X 4 1/2" DIA
- SURFACE GRIND TO CLEAN UP BOTH SIDES.

REF. FILE 1162

NEXT ASSY 2150.190C302(WGDI07418)  
2150.190C402(WGDI07419)

|   |                     |  |   |                               |
|---|---------------------|--|---|-------------------------------|
| LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED<br>ANGULAR ± 1° 0'<br>LINEAR<br>.X = ± .1<br>.XX = ± .03<br>.XXX = ± .010<br>FRACTIONAL ± 1/32<br>BREAK ALL SHARP EDGES | DRAWN White 7/26/71 |  | <b>WESTERN</b> HEAVY MACHINERY DIVISION<br>GEAR CORPORATION EVERETT, WASHINGTON |                               |
|   | CHECK               |  | <b>SPACER</b><br>SOUTH JACK ASSY  |                               |
|   | ENGR SKILES         |  |   |                               |
|   | WGB302941           |  | SIZE <b>B</b> CODE IDENT NO. <b>2150.190B009</b> REV <b>A</b>                   | SCALE 1/1 WT. LB SHEET 1 OF 1 |