

5

4

WESTERN GEAR CORPORATION

2

1

CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT

DATE 6-22-68

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APP PRINT	6/22/68	
4B	B	1.063 DIA WAS 1.281	7/17/70	

5.500 SPHER RAD

3

3/4 DRILL THRU

32

9/32

250

NOTES:

- 1. STAMP PART NO. "2150.190B005"
- 2. MAT'L : ST'L AISI C-1018, 4" DIA. X 2 1/4 LG.
- 3. LAP AT ASSY PER INSTRUCTIONS ON NEXT ASSY DRAWINGS
- 4. ALL DIMENSIONS ARE IN INCHES.

23/32

125

2" REF

.030 R MAX

1"

1/4

250

1.063 DIA

125

1/16 45°

4 DIA STK

NEXT ASSY 2150.190C402 (W.G.D 107419)
2150.190C302 (W.G.D 107418)

REF. FILE 1162

250 +.002
- .000 DIA DRILL THRU

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR ± 1° 0'
LINEAR
.X = ± .1
.XX = ± .03
.XXX = ± .010
FRACTIONAL ± 1/32

BREAK ALL SHARP EDGES

150" STELLAR TELESCOPE MOUNTING

DRAWN *Johny Soren*
CHECK *Gene Russo / APRES*
ENGR

WGC.112419

APPROVED

Western GEAR CORPORATION

HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON

SWIVEL SOCKET
SOUTH JACK ASS'Y

SIZE B CODE IDENT NO. 16603 2150.190B005 REV B

SCALE 1/1 WT. 2 1/2 LB SHEET 1 OF 1