

Western

150 INCH STELLAR TELESCOPE MOUNTING

GEAR CORPORATION • HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON • TELEPHONE 206-259-5111

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

PAGE 1 OF 1

DWG W.G.D 107476

ASSEMBLY NO. 2150.190C202

PRODUCTION CONTROL

TITLE NORTH JACK ASSEMBLY LH

DRAWN BY J. B.

CHECKED BY *J. Nicolay* DATE 4-26-68

ORIGINAL JOB NO.

ASSEMBLY DWG. NO.

NO. OF UNITS

CODE

SO.

MAT'L CODE MO

S S B P
S D O S

QTY

DATE REQ'D

DATE DUE

PURCH. ORDER

SUPPLIER

RECEIVED

REMARKS

QUANTITY AND DATE

PART NO.	DRAWING NO.	NO. REQ'D	DESCRIPTION	MATERIAL	REMARKS	WEIGHT		S	S	B	P	QTY	DATE REQ'D	DATE DUE	PURCH. ORDER	SUPPLIER	RECEIVED	REMARKS
						RSH.	FIN.											
	2150.190D201	Ref	Outline															
	W.G.E 107725																	
1	2150.190B007	1	Cap, Ram	Brass	ASTM B36 Alloy 6 or SAE 70A													
	W.G.C 112495																	
2	2150.190B008	1	Adapter, Ram Cap	STL	ASTM A-7													
	W.G.C 112496																	
3	COMML	1	Ram, 150 Ton		Simplex Jack No. R1503A with self-leveling head and (6) 3/4-10 UNC-2B x 5/8 Deep Holes Eq. Sp. on 4.375 BC. (1 3/4 O.L. Head to MTG Surface)													
			NOTE: 4 OF ONE HOLE TO BE ON 4 OF HYDRAULIC COUPLING															
4	2150.190D203	1	Base, L.H.	STL	Fabrication													
	W.G.E 107724																	
5	COMML	6	Washer, Split, Lock, Helical	STL Cad Pl	3/4 Med													
6	COMML	6	Screw, Hex Hd	STL Cad Pl	3/4-10 UNC-2A x 1 1/4 LG.													
9	COMML	1	Screw, Soc Hd	STL Cad Pl	3/8-16 UNC-2A x 2/3 LG.													

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE 6-22-68

CERTIFICATION LEGEND
C Chemical
N No Certification Required
C/C Certification of Conformance
N/D Non Destructive Test

REF. FILE 1162

K.P.N.O. No. 2150.190a202
DWG. NO.
W.G.C. 112953

DATE	ALT. NO.	REVISION	BY	DATE	ALT. NO.	REVISION	BY
6-22-68	A	Revised per AURA Appd. Const. Print.					