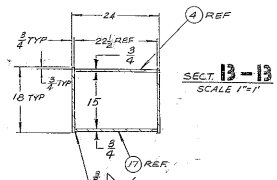


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84	7.819	100	10.000



NO.	DATE	REVISIONS	DESCRIPTION	DATE	APPROVED
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RC NO	QTY	DESCRIPTION	MAT'L SPEC	QUANTITY
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3	2	1 1/2 x 3 1/2		24
4	2	2 1/2 x 1 1/2		24
5	2	2 1/2 x 2 1/2		275
6	2	1 1/2 x 2 1/2		2344
7	1	2 1/2 x 3 1/2		345
8	1	2 1/2 x 3 1/2	STL ASTM A36	4459
9	1	2 1/2 x 3 1/2	STL ASTM A36	157
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- NOTES:
- FABRICATION TOLERANCE, EXCEPT AS NOTED.
 - UP TO 10 INCHES ± 1/16
 - UP TO 50 INCHES ± 1/8
 - 50 INCHES AND OVER ± 1/4
 - WELD PER W.G.C. SPECIFICATION 752 APPENDIX T.
 - STRESS RELIEVE AFTER WELDING & BEFORE MACHINING PER W.G.C. SPECIFICATION 400.310.
 - APPLY ONE COAT OF PRIMER PAINT ALL OVER IMMEDIATELY AFTER STRESS RELIEVING AND CLEANING PER W.G.C. SPEC. 511.
 - SURFACES MARKED √ TO BE RTI EXCEPT AS NOTED.
 - ALL DIMENSIONS ARE IN INCHES.
 - ITEMS 11, 23, 25, 26, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 25