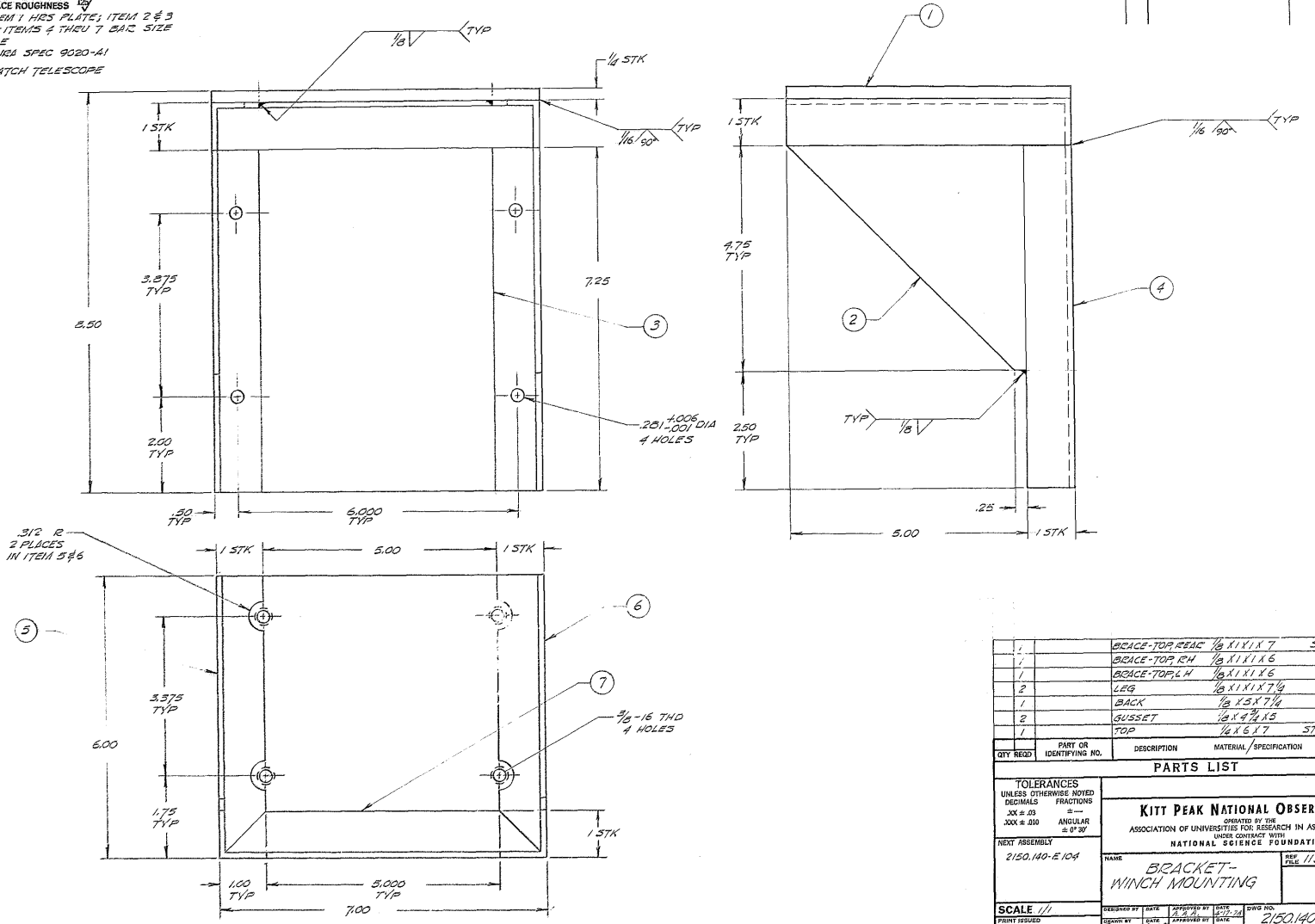
NOTES: UNLESS OTHERWISE NOTED
1. REMOVE ALL BURRS AND SHARP EDGES .010
2. MACHINED SURFACE ROUGHNESS 125
3. MATERIAL: ITEM 1 HRS PLATE; ITEM 2 & 3 CRS SHEET; ITEMS 4 THRU 7 BAR SIZE STEEL ANGLE
4. WELD PER AWS SPEC 9020-A1
5. PAINT TO MATCH TELESCOPE



REVISIONS

ZONE	LTR	DESCRIPTION	ECR	DATE	BY	APVD

QTY REQD	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL/SPECIFICATION	ZONE	ITEM NO.
1		BRACE-TOP REAR	1/8 X 1 X 1 X 7 STL		7
1		BRACE-TOP, RH	1/8 X 1 X 1 X 6		6
1		BRACE-TOP, LH	1/8 X 1 X 1 X 6		5
2		LEG	1/8 X 1 X 1 X 7 1/4		4
1		BACK	1/8 X 5 X 7 1/4		3
2		GUSSET	1/8 X 4 3/4 X 5		2
1		TOP	1/4 X 6 X 7 STL		1

PARTS LIST

TOLERANCES UNLESS OTHERWISE NOTED
DECIMALS: .XX ± .03, .XXX ± .010
FRACTIONS: ± —
ANGULAR: ± 0° 30'

NEXT ASSEMBLY: 2150.140-E104

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

NAME: BRACKET-WINCH MOUNTING
REF FILE 1157
DWG CL

SCALE 1/1
PRINT ISSUED

DESIGNED BY | DATE | APPROVED BY A.A.A. | DATE 4-17-78
DRAWN BY SCHUPFER | DATE 4-18-78 | APPROVED BY | DATE
CHECKED BY | DATE | APPROVED BY FEB | DATE 5-19-78
DWG NO. 2150.140-D046 | REV
RELEASE DATE 4-19-78

THIS DRAWING IS ~NOT~ CHECKED

4/15 DIETERICH-POST CLEARPRINT 1020