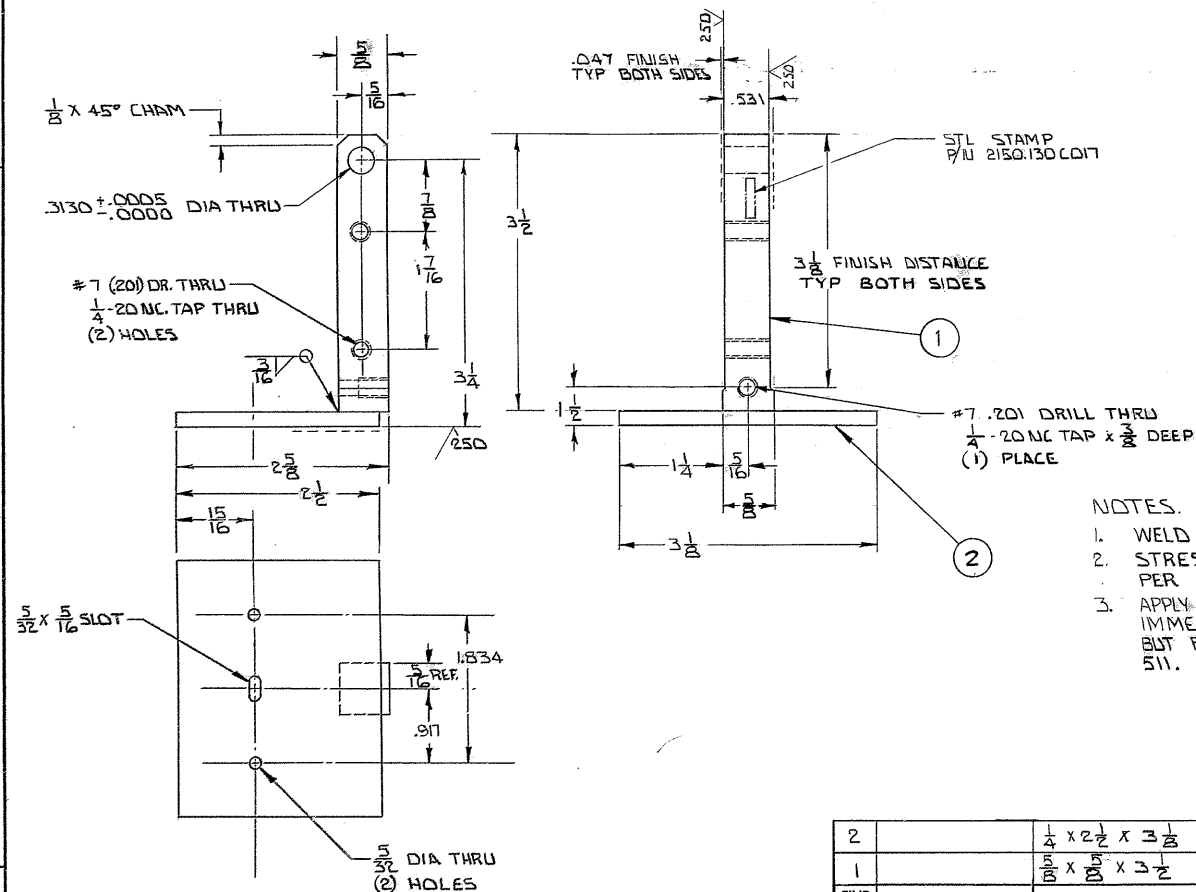


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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	RELEASED FOR MANUFACTURE	11-17-70	
C-3	B	1/2 DIM WAS 1/2, ADDED P/N CALLOUTS	2-4-71	JW



## NOTES.

1. WELD PER WGC SPEC 752
2. STRESS RELIEVE AFTER WELDING PER WGC SPEC 510.
3. APPLY ONE COAT OF PRIME PAINT IMMEDIATELY AFTER STRESS RELIEVE BUT BEFORE MACHINING PER WGC SPEC 511.

1156

2		$\frac{1}{4} \times 2 \frac{1}{2} \times 3 \frac{1}{8}$	1	STL ASTM A-36	
1		$\frac{1}{8} \times 1 \frac{1}{2} \times 3 \frac{1}{2}$	1	STL ASTM A-36 DR M1020	
FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED ANGULAR = $\pm 1^\circ 0'$ LINEAR: X = $\pm .1$ XXX = $\pm .010$ XX = $\pm .03$ FRACTIONAL = $\pm 1/32$			<b>WESTERN</b> GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON		
BREAK ALL SHARP EDGES			DRAWN _____ CHECK _____ ENGR SKILLES 11-17-70		
MATERIAL SEE L/M			BASE, SWITCH SOUTH HYDROSTATIC THRUST BEARING		
		D107410	SIZE	CODE IDENT NO.	REV
		APPROVED _____	C	16603 2150.130C017	B
SCALE FULL WT _____ LB SHEET / OF 1					