


REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPR. CONST. PRINT DATED 4-24-68		
D3	B	ØA1.001 DELETED	10-10-68	G.R.
D3	B	B DIA STOCK WAS 2.875	"	G.R.
B-1	B	NOTE #3 DELETED	"	G.R.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES
2. ALL SURFACES SHALL BE 63 ✓

2150.130E103 (WGN102 916)
NEXT ASSY 2150.130E203 (WGN102 919)

REF. FILE 1156

FIND NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	CODE IDENT
LIST OF MATERIAL (LM)					
LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED		150 IN STELLAR TELESCOPE MOUNTING		 HEAVY MACHINERY DIVISION EVERETT, WASHINGTON	
ANGULAR = ± 1° 0'		DRAWN FLAYIN 2-15-68			
LINEAR:		CHECK <i>Flayin</i> 3-15-68		BEARING, SUPPORT HYDROSTATIC THRUST BEARING	
X = ± .1 .XXX = ± .010		ENGR			
.XX = ± .03 FRACTIONAL = ± 1/32		MATERIAL		SIZE CODE IDENT NO. C 16603 2150.130C004	
BREAK ALL SHARP EDGES		WGD107 341			
MATERIAL		APPROVED		REV	
BRONZE SAE 660 OR EQUIV.				B	
JOHNSON TUBULAR				SCALE 1/2" = 1"	
10.0 O.D x 1.00 WALL x 3/4" OR EQUIV.				WT 26 LB SHEET 1 OF 1	

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE APR 29 1968