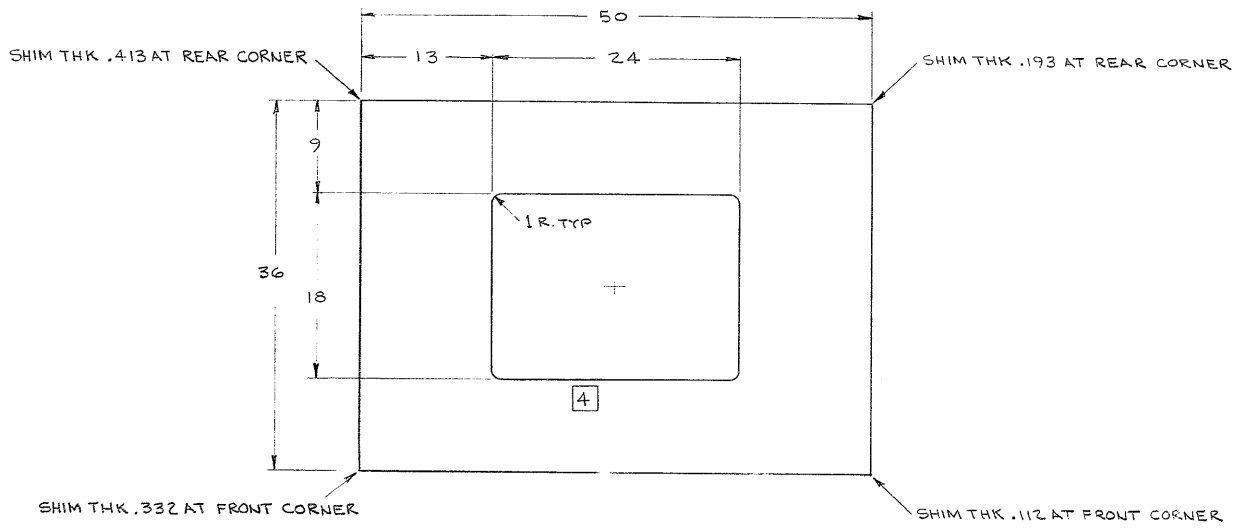


BILL OF MATERIAL

ITEM	QTY	MATERIAL	DESCRIPTION	WEIGHT
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STL-ASTM A-36



TOP VIEW OF R.H. NORTH HYDROSTATIC BEARING SHIM

- 6-CLEARANCE HOLES FOR NORTH BRG TO NORTH BRG SUPPORT FASTENERS TO BE ADDED AFTER SHIM IS MANUFACTURED. (AT ASSY)
 - 5-BREAK SHARP EDGES $\frac{1}{32}$
 - 4-IDENTIFY BY VIBA ETCH AT LOCATION 4, 2150.110 COLL (R.H.-FRONT)
 - 3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.
 - 2-PROJECT DRAWINGS _____
 - 1-FOR NEXT ASSY. SEE 2150.111 E.102
- NOTES-

TOLERANCES UNLESS OTHERWISE NOTED			
DECIMAL DIMENSIONS	00.00 ± .010	00.000 ± .005	
FRACTIONAL DIMENSIONS	UP TO 18" ± 1/64	18" TO 30" ± 1/32	30" & OVER ± 1/16
ANGLES	± 0° - 30'		
ALL SURFACES	TO HAVE $\frac{125}{12}$ FINISH UNLESS OTHERWISE NOTED.		
SCALE	1/8		
DESIGNED BY	DATE	APPROVED BY	DATE
DRAWN BY	DATE	APPROVED BY	DATE
CHECKED BY	DATE	APPROVED BY	DATE

CERRO TOLOLO INTER-AMERICAN OBSERVATORY			
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC. UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION			
4 M TELESCOPE			REF. FILE 1603
NAME SHIM - R.H., NORTH RADIAL BRG CT10.			
DESIGNED BY	DATE	APPROVED BY	DATE
DRAWN BY	DATE	APPROVED BY	DATE
CHECKED BY	DATE	APPROVED BY	DATE
PRINT ISSUED	DRAWING NUMBER		REV.
	2150.110-C011		B