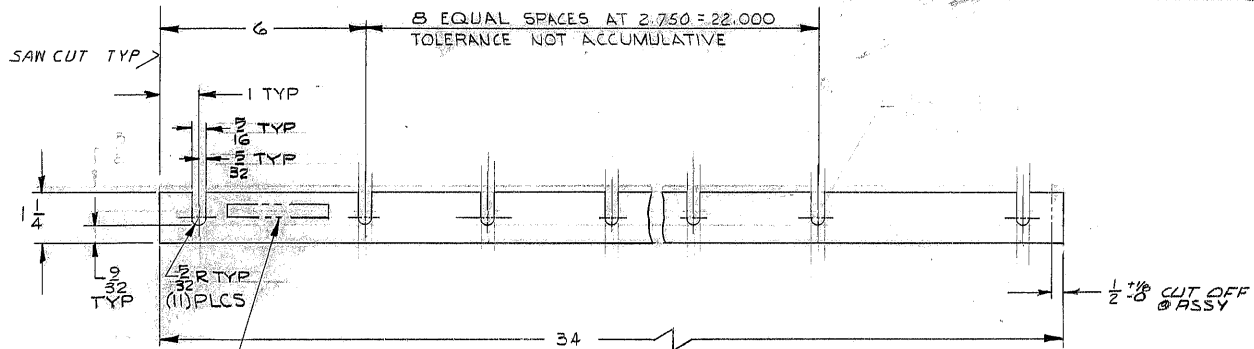


REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REVISED PER AURA APPD. CONST. PRINT 4-29-68		
B2	B	AISI C-1018 WAS ASTM A295 CR. MATL	9/23/68	
	C	SLOTS WERE 3/16 DIA. HOLES	5/5/71	JW
	D	ADD 1/2" X 1/8" CUTOFF	3/12/73	LDS



NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. STAMP PART NO, 2150.110B 010 APPROX WHERE SHOWN.
3. MAT'L: STL 1/4 x 1/8 x 34 AISI C-1018 OR EQUIV.
4. CAD PLATE .0005 THK MAX.

REF. 1154

NEXT ASSY 2150.110E 202 (W.G.N 102 865)
2150.110E 102 (W.G.N 102 856)

WESTERN GEAR CORPORATION
CONSTRUCTION PROJECTS
DEPARTMENT
APPROVED FOR
PROCUREMENT
DATE 5/2/68

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR ± 1° 0'
LINEAR
X = ± .1
XX = ± .03
XXX = ± .010
FRACTIONAL ± 1/32
BREAK ALL SHARP EDGES

150 IN. STELLAR TELESCOPE MTG
DRAWN R. ORR
CHECKED [Signature]
ENGR
W.G.C 112411
APPROVED

western GEAR CORPORATION HEAVY MACHINERY DIVISION EVERETT, WASHINGTON
PLATE, BACKING
NORTH HYDROSTATIC BEARING
SIZE B CODE IDENT NO. 2150.110B010 REV D
SCALE NONE WT. 1.5 LB SHEET / OF /