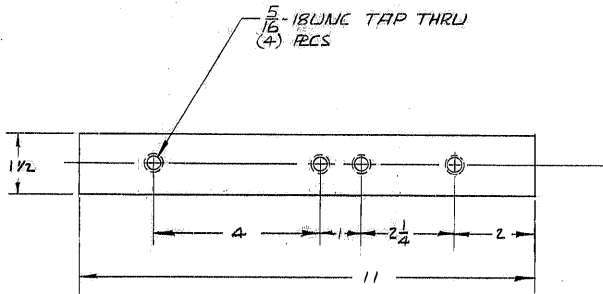


REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED



NOTE:
1. MAT'L: STL - 1/2" THK.

REF. FILE 1153

NEXT ASSY: 2150.100E.002

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED
ANGULAR ± 1° 0'
LINEAR
X = ± .1
XX = ± .03
XXX = ± .010
FRACTIONAL ± 1/32

150" STELLAR TELESCOPE

WESTERN HEAVY MACHINERY DIVISION
GEAR CORPORATION EVERETT, WASHINGTON

DRAWN
CHECK
ENGR SKILES 1-8-73

BRACKET PIPE MTG
KPNO BASE FRAME ASSY

APPROVED

SIZE	CODE IDENT NO.	REV
A	16603	2150.100A027
SCALE	WT.	LB SHEET / OF /
1/2	-	1 / 1

BREAK ALL SHARP EDGES