western
A&K CORPORATION • HEAVY MACHINERY DIVISION
EVERETT, WASHINGTON • TELEPHONE 206-259-8111

BILL OF MATERIAL

QUANTITIES ARE FOR ONE UNIT

TITLE BASE ASSEMBLY

DRAWN _____ CHECKED _____ DATE 5/19/70

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ASSEMBLY DWG. NO. W.G. M 102845 2150.100E002 ORIGINAL JOB NO.

PART NO.	DRAWING NO.	QTY.	DESCRIPTION	MAT'L	MAT'L SPEC	REQD CERTS C	P	H	C/C	W/D				WT. LBS.	REMARKS	PRODUCTION CONTROL MAT'L CLASS S S	S D	B O	P S	REQD DELIVERY QTY	REQ	QTY	REQ	QTY	REQ	QTY	REQ	CODE
125	COMM	55 FT	PIPE 2" SCH. 40	STL											CUT TO SUIT AT ASSY													
126																												
127		8	ADAPTER 2" NPT TO 2" ID HOSE	STL											PARKER 0188-32-32													
~~128~~		~~2~~	~~ADAPTER 1½" NPT TO 1½" ID HOSE~~	~~STL~~																								
129																												
130																												
131		5	ELL 90° 3"	STL	CRANE #240																							
132		2	ELL 90° 2"	STL	CRANE #241																							
133	COMM	80 FT	PIPE 3" SCH 40	STL																								
134	2150.100C017 W.G. D107679	1	PIPING	STL	PIPE FABRICATION																							
135	2150.100C018 W.G. D107680	2	PIPE SUPPORT	STL	FABRICATION										NOT USED													
136	2150.100C019 W.G. D107681	1	PIPE SUPPORT	STL	FABRICATION										NOT USED													
137	COMM	7	FLANGE 3" 150# SCRD	STL	CRANE #556																							
138		1	FLANGE, S.O. 6" 150#	STL	CRANE #554																							
139		20	BOLT, HEX ¾-10UNC x 3½	STL CAD PL																								
140		28	NUT HEX ¾-10UNC	STL CAD PL																								
141																												
142																												
143		6	PIPE REDUCER 2" x 1½"	STL	CRANE #387																							
144		30 FT	HOSE 1½" I.D.		PARKER NO. 881-24										CUT TO SUIT AT ASSY													
145																												
146		2	TEE 2" NPT	STL																								
147		12	HOSE CONNECT. 1½" I.D.		PARKER NO. 0188-24-24																							
148	COMM	12	HOSE CLAMP 1½" I.D.		PARKER NO. 88DB-24																							

DATE	REV.	DESCRIPTION	BY	DATE	REV.	DESCRIPTION	BY
5/19/70	C	ADDED SHEET 9	GR				
2/5/71	D	SEE SHT 4	D.S.				

CERTIFICATION LEGEND
C CHEMICAL
F PHYSICAL
H HARDNESS
C/C CERTIFICATION OF CONFORMANCE

REF. FILE 1153

N/D NONDESTRUCTIVE TEST CONSISTING OF:
PT LIQUID PENETRANT INSPECTION
MT MAGNETIC PARTICLE INSPECTION
RT RADIOGRAPHIC INSPECTION
P PRESSURE TEST
UT ULTRASONIC TEST

2150.100A002 DWG. NO.
W.G. C-112981

REV. H