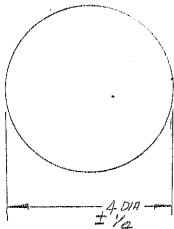


REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
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HEAT BURN  
OR MANUFACTURE  
FROM BAR STOCK

NOTES

1. ONE SHIM SET CONSISTS OF
  - (1) 1/8 THK
  - (1) 1/4 THK
  - (1) 1/2 THK
  - (1) 1 THK
2. MAT'L - STL

REF. FILE 1152

LIMITS ON MACHINED DIMENSIONS EXCEPT AS NOTED  
 ANGULAR ± 1° 0'  
 LINEAR  
 X = ± .1  
 JX = ± .03  
 JXX = ± .010  
 FRACTIONAL ± 1/32

**WESTERN** Heavy Machinery Division  
GEAR CORPORATION

DRAWN  
 CHECK  
 ENGR *SKIPS*

SHIM SET  
 LOWER CASS. SHELL  
 REMOVAL

WG A 30247A  
 APPROVED

SIZE <b>A</b>	CODE IDENT NO. <b>16603</b>	2150.005 A315	REV
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BREAK ALL SHARP EDGES

SCALE WT. LB SHEET OF

A 30247A