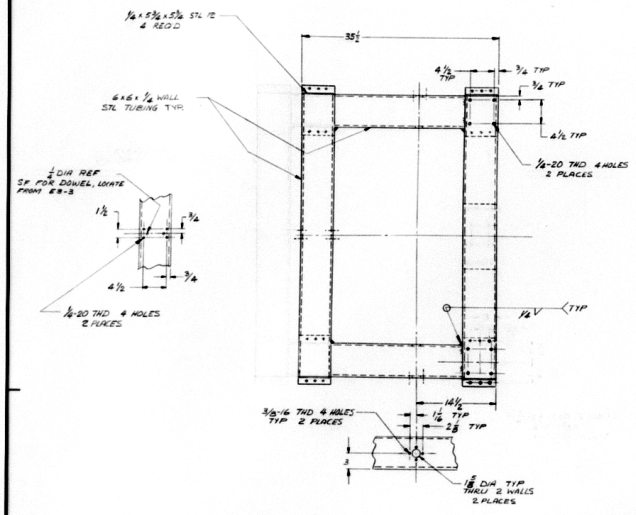
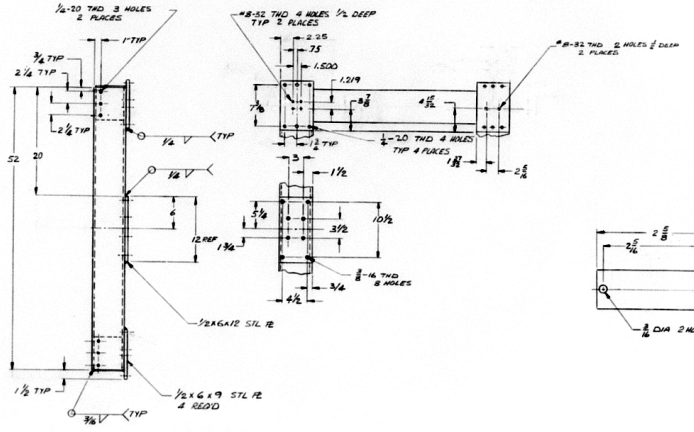
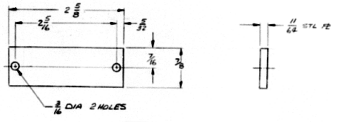
BILL OF MATERIAL

ITEM	QTY.	MATERIAL	DESCRIPTION	REMARKS

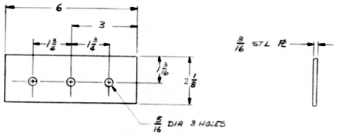


E9-1 CARRIAGE WELDMENT
SCALE: 1/8 ~ 1 REQ'D
ALL WELDS TO BE 100%
1/4 FILLET WELD

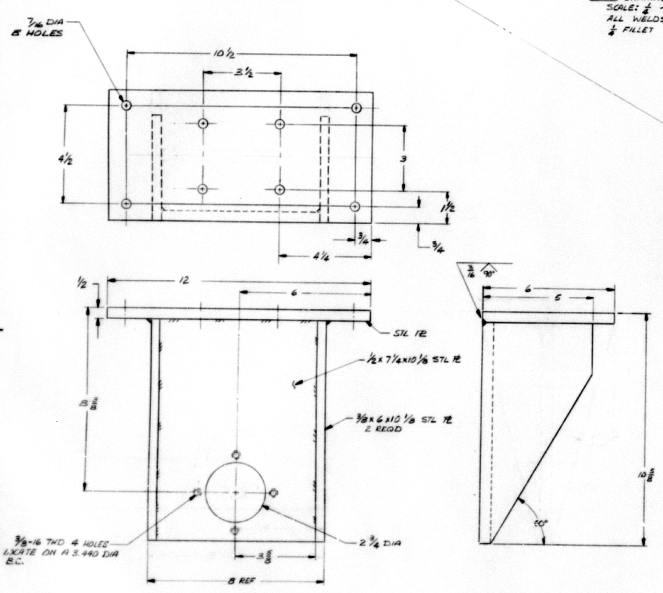




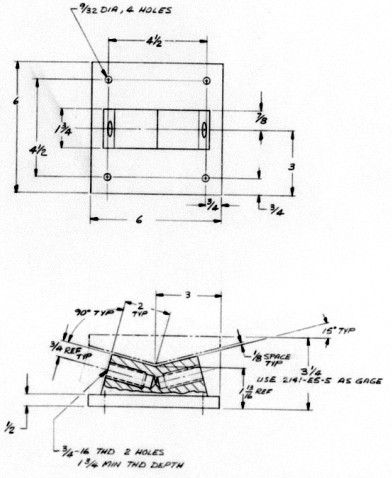
E9-4 SPACER
SCALE: 1/1
2 REQ'D
MATERIAL: STEEL



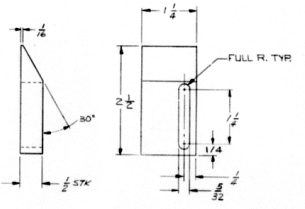
E9-5 SPACER
SCALE: 1/2 ~ 2 REQ'D
MATERIAL: STEEL



E9-3 BALL NUT BRACKET
SCALE: HALF SIZE
ALL WELDS 1/4 FILLET WELD
SCALE: 1/8 ~ 1 REQ'D



E9-2 CAMROL BRACKET
MATERIAL: STEEL
SCALE: 1/2
2 REQ'D



E9-6 SWITCH CAM
MATERIAL: STEEL
SCALE: 1/1 ~ 2 REQ'D

2. SEE DRAWING 2141-E2 NOTE #1 FOR PAINTING SPEC.

NOTES: 1. PER ASSEMBLY SEE 2141-E3