



A1-3 BLOCK - 1 REQD
MATL - TYPE 303 SST

A1-1 ALIGN. BLOCK ASSY

PF FOR 1/4 DWL
2-HOLES

A1-2 SCREW - 2 REQD
5/16-24 x 3/4 OVAL PT
SOC HD SET SCR WITH
"LONG-LOK" OR EQUIV

- 4-ETCH PN 2139-A1 AT LOC SHOWN
- 3-IDENTIFY-BY _____ AT LOCATION 3, "AURA-INC. MADE IN U.S.A."
- 2-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY.
- 1-FOR NEXT ASSY. SEE VARIOUS 150" CASS INST
- NOTES-

TOLERANCES UNLESS OTHERWISE NOTED

DECIMAL DIMENSIONS
00.00 ± .010
00.000 ± .003

FRACTIONAL DIMENSIONS
UP TO 18° ± 1/64
18° TO 90° ± 1/32
90° & OVER ± 1/16

BREAK SHARP EDGES: .02

ALL SURFACES
TO HAVE 125 FINISH
UNLESS OTHERWISE NOTED.

DES'D BY HAGAR DATE 9-8-72

DRN BY HAGAR DATE 3-5-72

CHK'D BY R. CHAD. DATE 2-9-72

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE
ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY, INC.
UNDER CONTRACT WITH
NATIONAL SCIENCE FOUNDATION

150" TELESCOPE

REF. FILE 1426

NAME CASS INST - STD-
ALIGNMENT BLOCK

SCALE 1/1

PRINT ISSUED

A (1) 1.00 Was .88 (2) 1.25 Was 1.3/ 1055 9-20-73

REV. DATE BY

APP'D BY DATE DRAWING NUMBER

APP'D BY DATE

APP'D BY DATE

DRAWING NUMBER

DATE

DATE

2139-A1

REV.

A