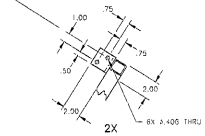
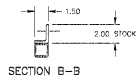
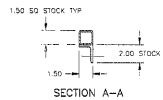
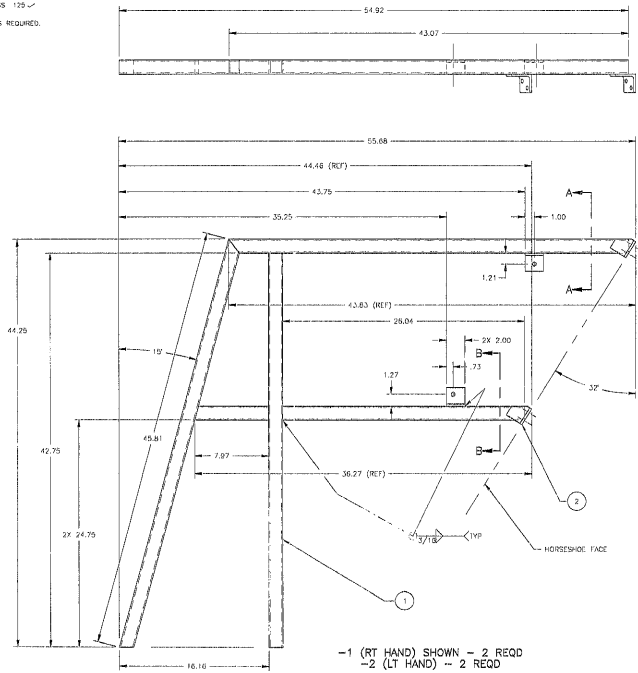


- NOTES: UNLESS OTHERWISE SPECIFIED  
 1. REMOVE ALL BURRS AND SHARP EDGES .03.  
 2. MACHINED SURFACE ROUGHNESS 125 ✓  
 MATERIAL: 6061-T6 AL. ALY.  
 ADD STOCK FOR MACHINING AS REQUIRED.

REVISIONS					
DATE	BY	REVISION	CHK	APP'D	OR (Ltr)
	A	DRG UPDATED TO "AS BUILT"	J345	W49	AG



-1 (RT HAND SHOWN) - 2 REQD  
 -2 (LT HAND) - 2 REQD

4	4	CLEAT, 2.00 X 2.00 X .75 ANGLE	31.1	2										
5	5	RAILING, 1.50 X 1.50 X .12 WALL '50 TUBE	24.4	1										
<table border="1"> <tr> <td>DECIMALS</td> <td>FRACTIONS</td> <td>ANGULAR</td> <td>BY FILE</td> <td>1157</td> </tr> <tr> <td>.XXX ± .010</td> <td>3/16 ± .005</td> <td>1/2°</td> <td>END BY</td> <td>4M TELE</td> </tr> </table>					DECIMALS	FRACTIONS	ANGULAR	BY FILE	1157	.XXX ± .010	3/16 ± .005	1/2°	END BY	4M TELE
DECIMALS	FRACTIONS	ANGULAR	BY FILE	1157										
.XXX ± .010	3/16 ± .005	1/2°	END BY	4M TELE										
TOLERANCES UNLESS OTHERWISE NOTED DECIMALS ± .01 FRACTIONS ± .005 ANGULAR ± .5°		NATIONAL OPTICAL ASTRONOMY OBSERVATORIES ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY OPERATED BY THE NATIONAL SCIENCE FOUNDATION												
NEXT DRAWING 2120.0006205E		NAME <b>RAILING WELDMENT</b>												
DATE 1/8		PART NO. <b>2120.0006248D</b>												