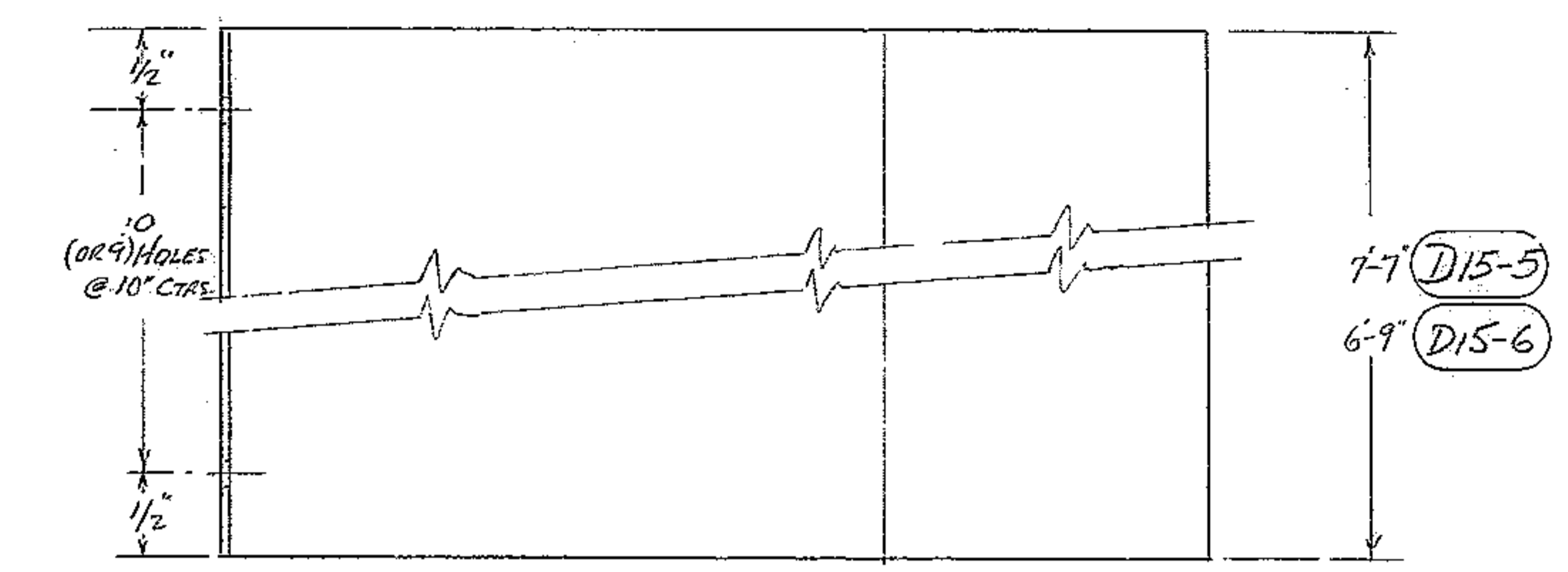
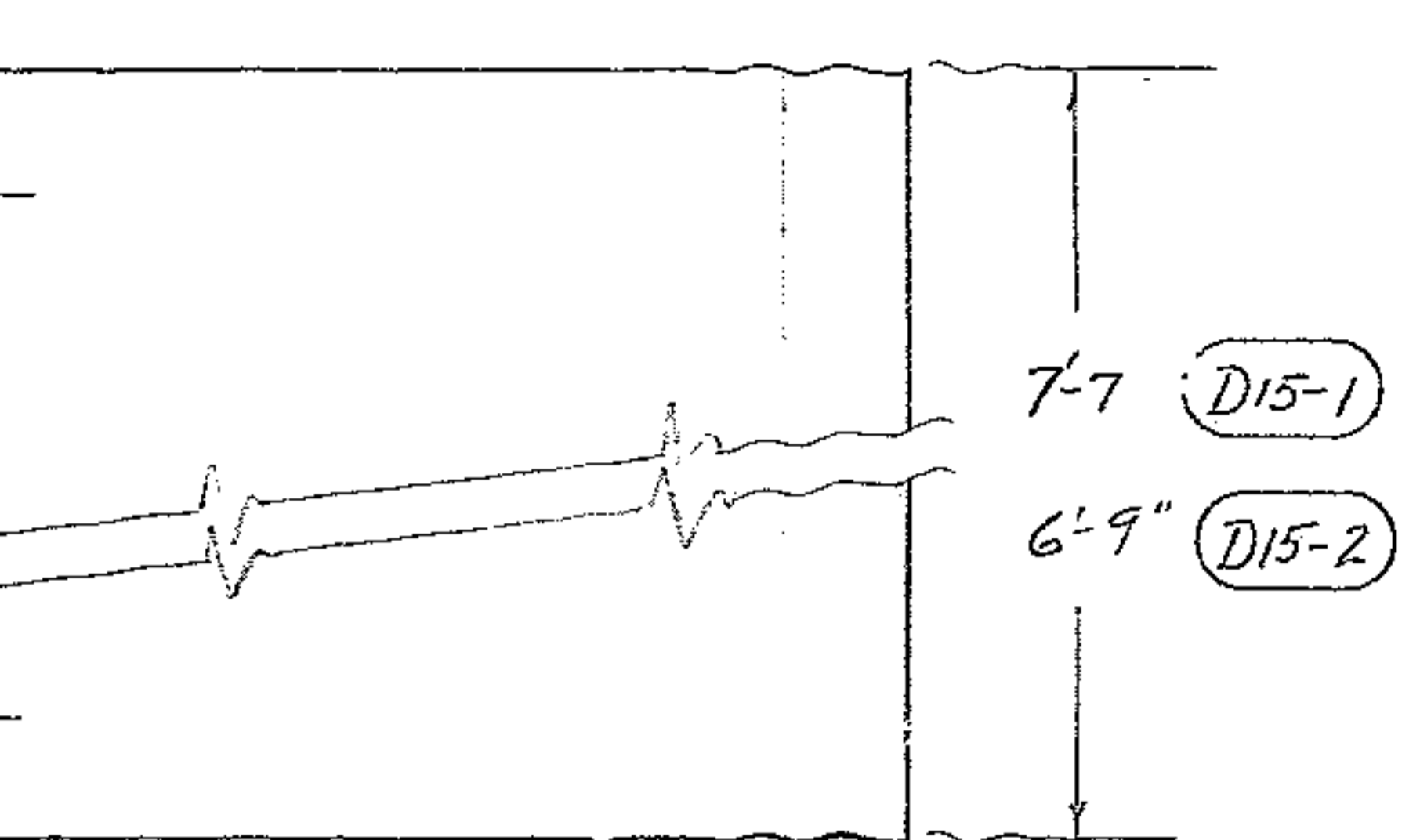
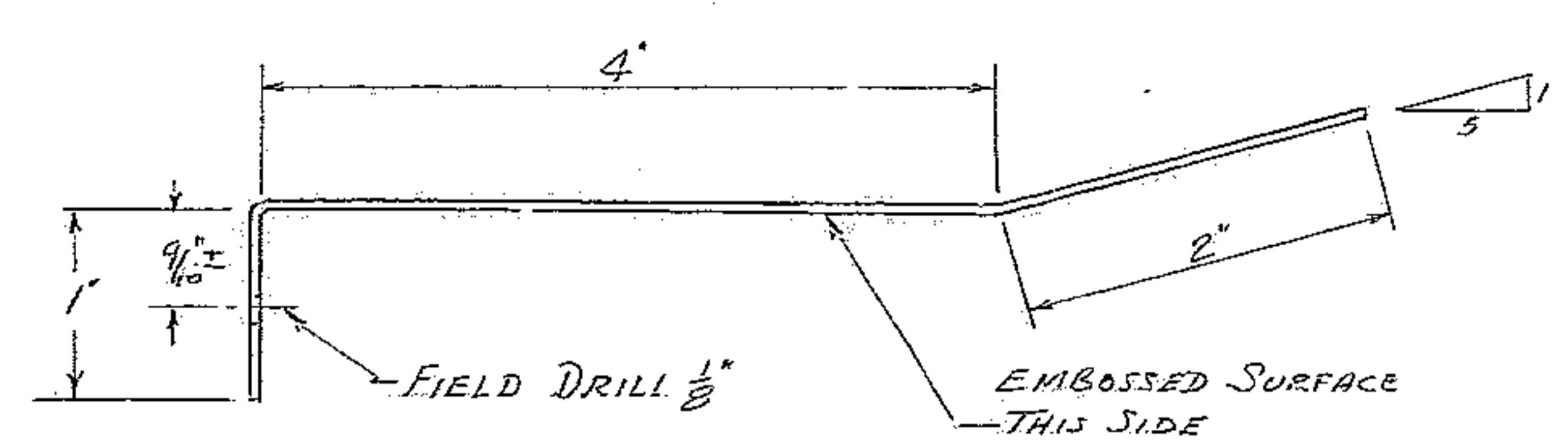
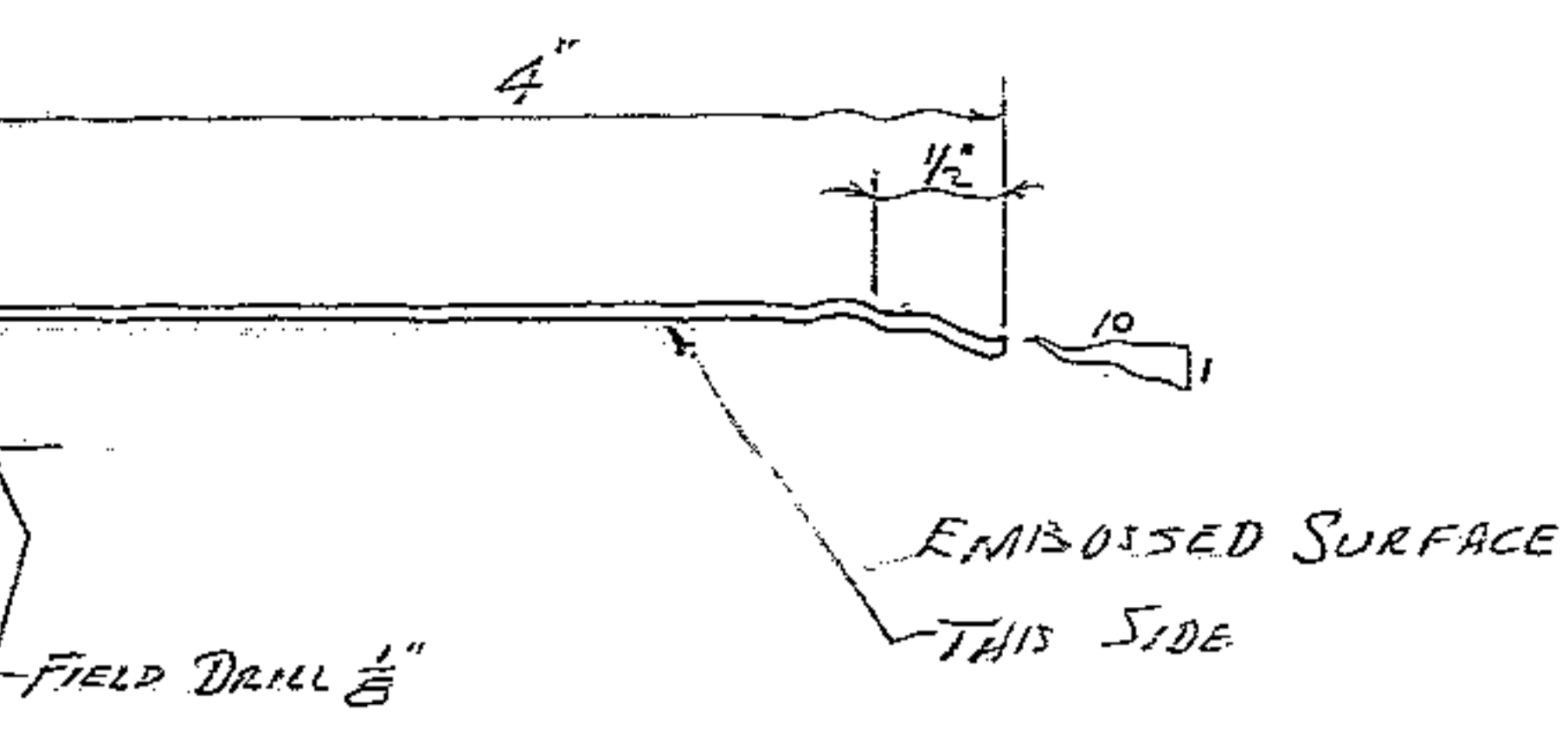


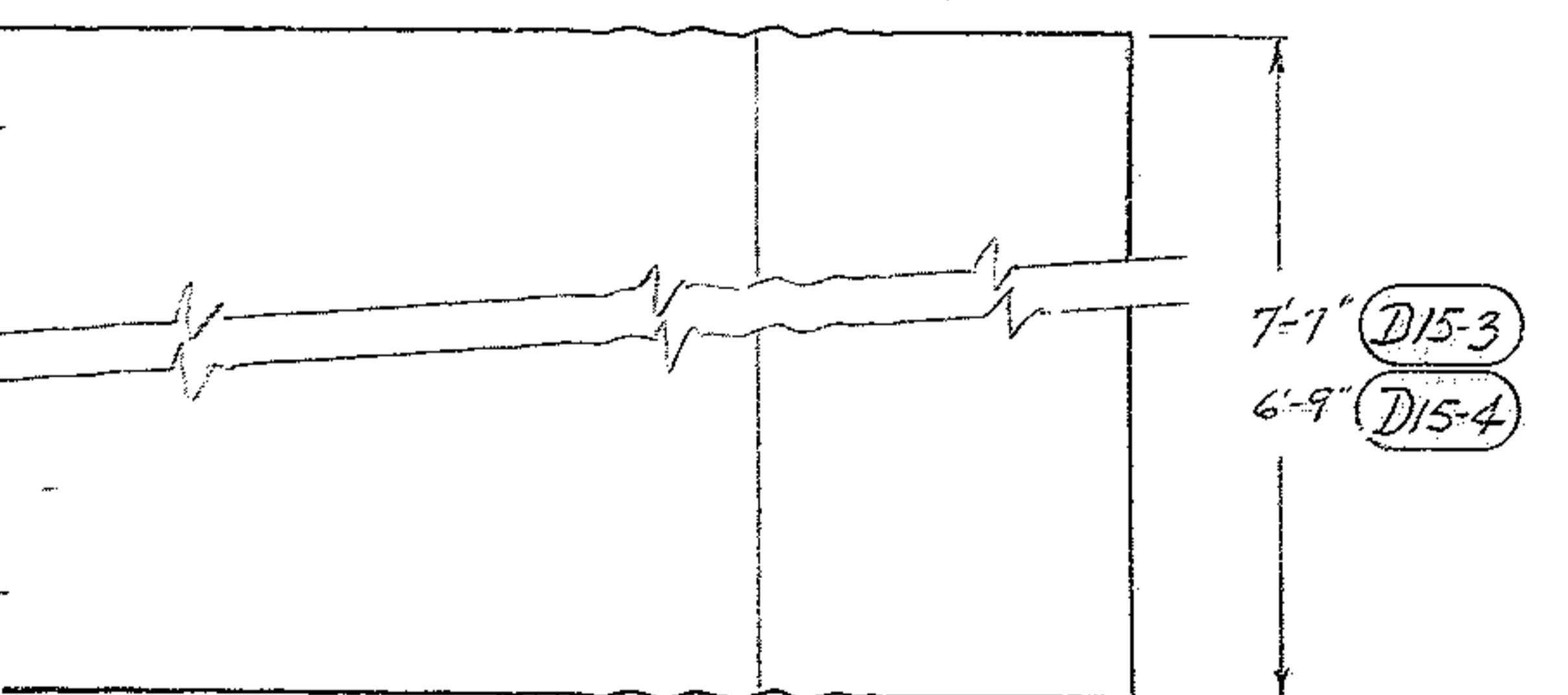
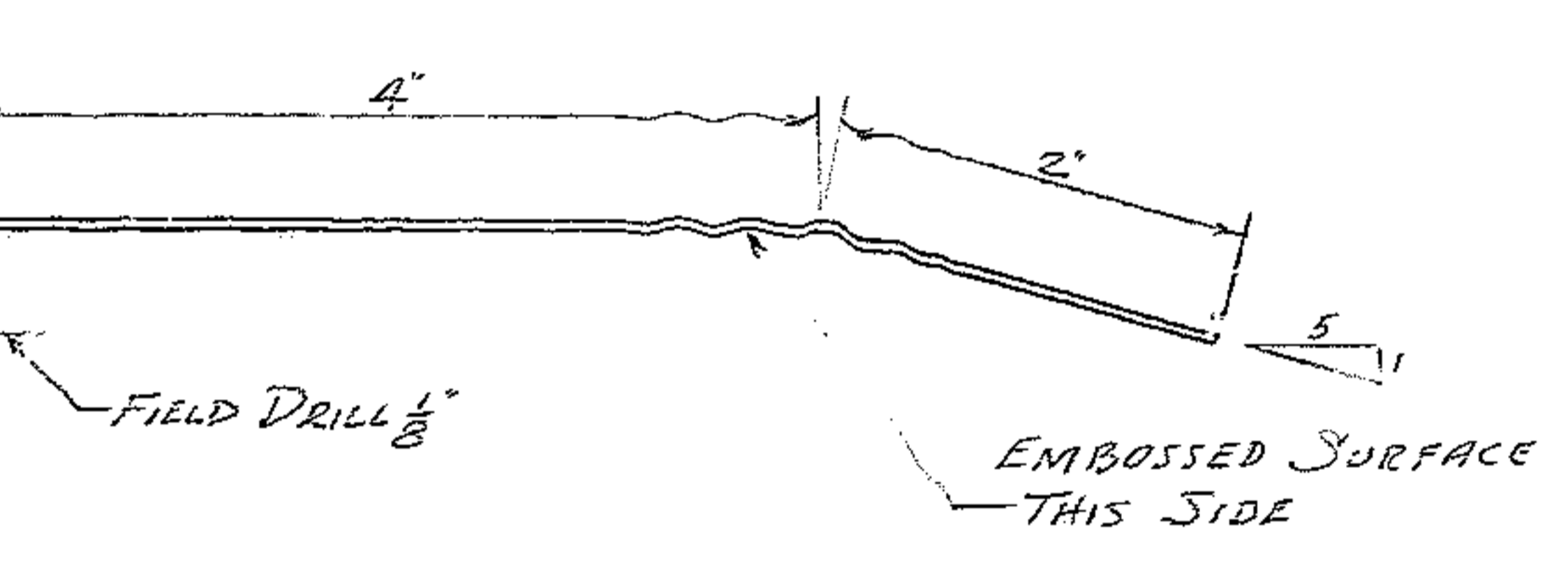
BILL OF MATERIAL

ITEM	QTY.	MATERIAL	DESCRIPTION
------	------	----------	-------------

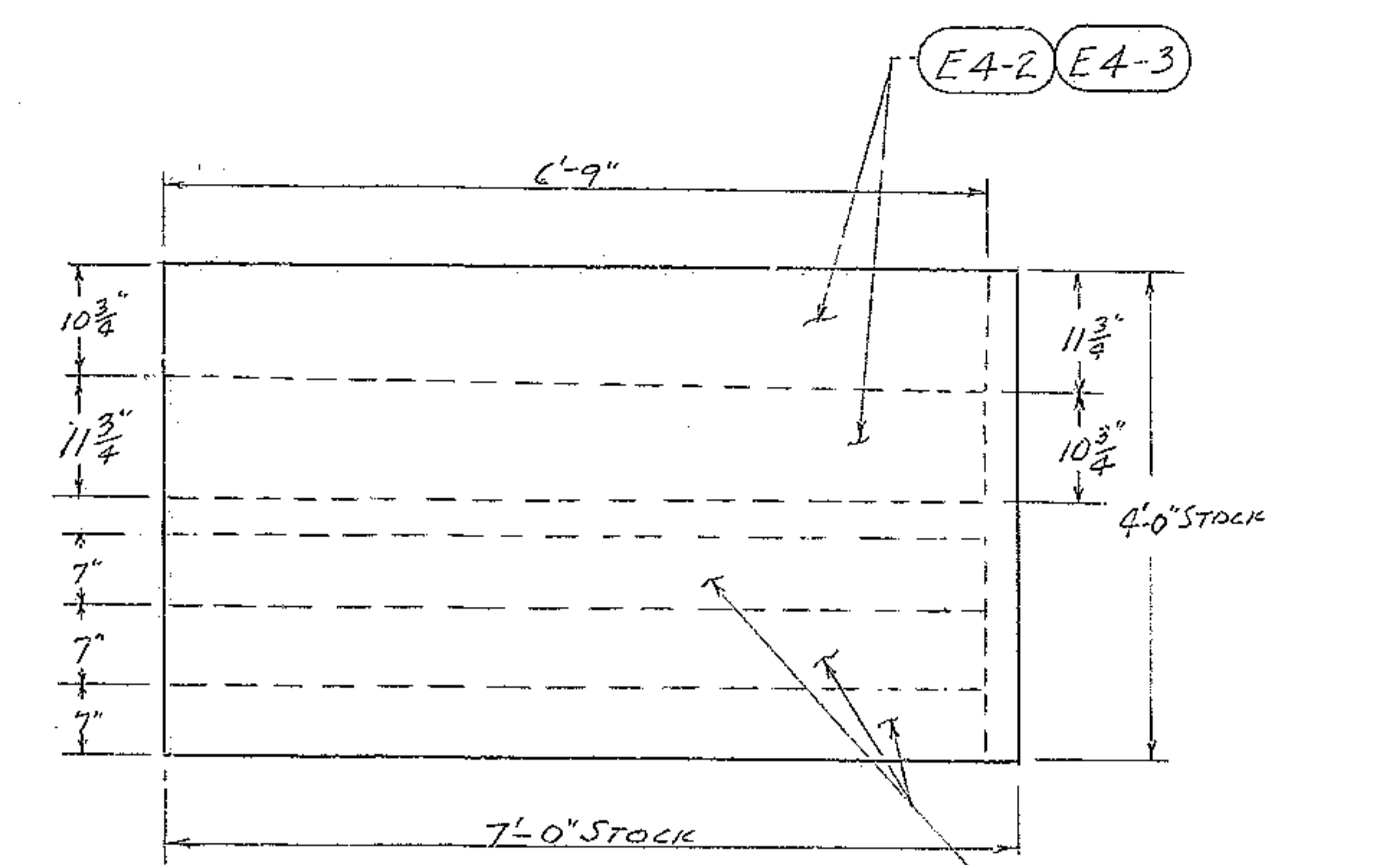


SHEATH STRIP
18 REQ'D (D15-1)
18 REQ'D (D15-2)
FULL SIZE

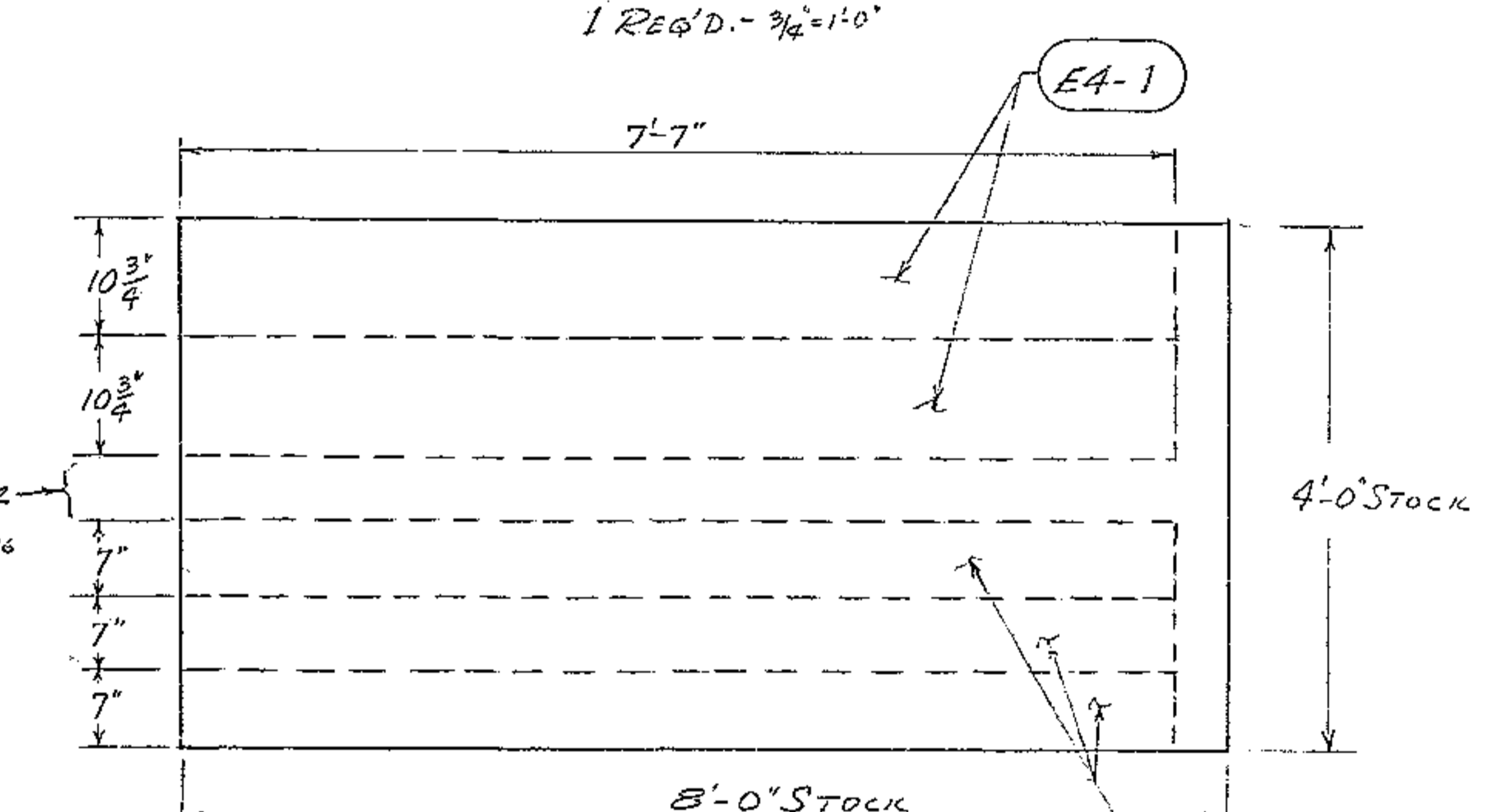
SHEATH STRIP
2 REQ'D (D15-5)
2 REQ'D (D15-6)
FULL SIZE



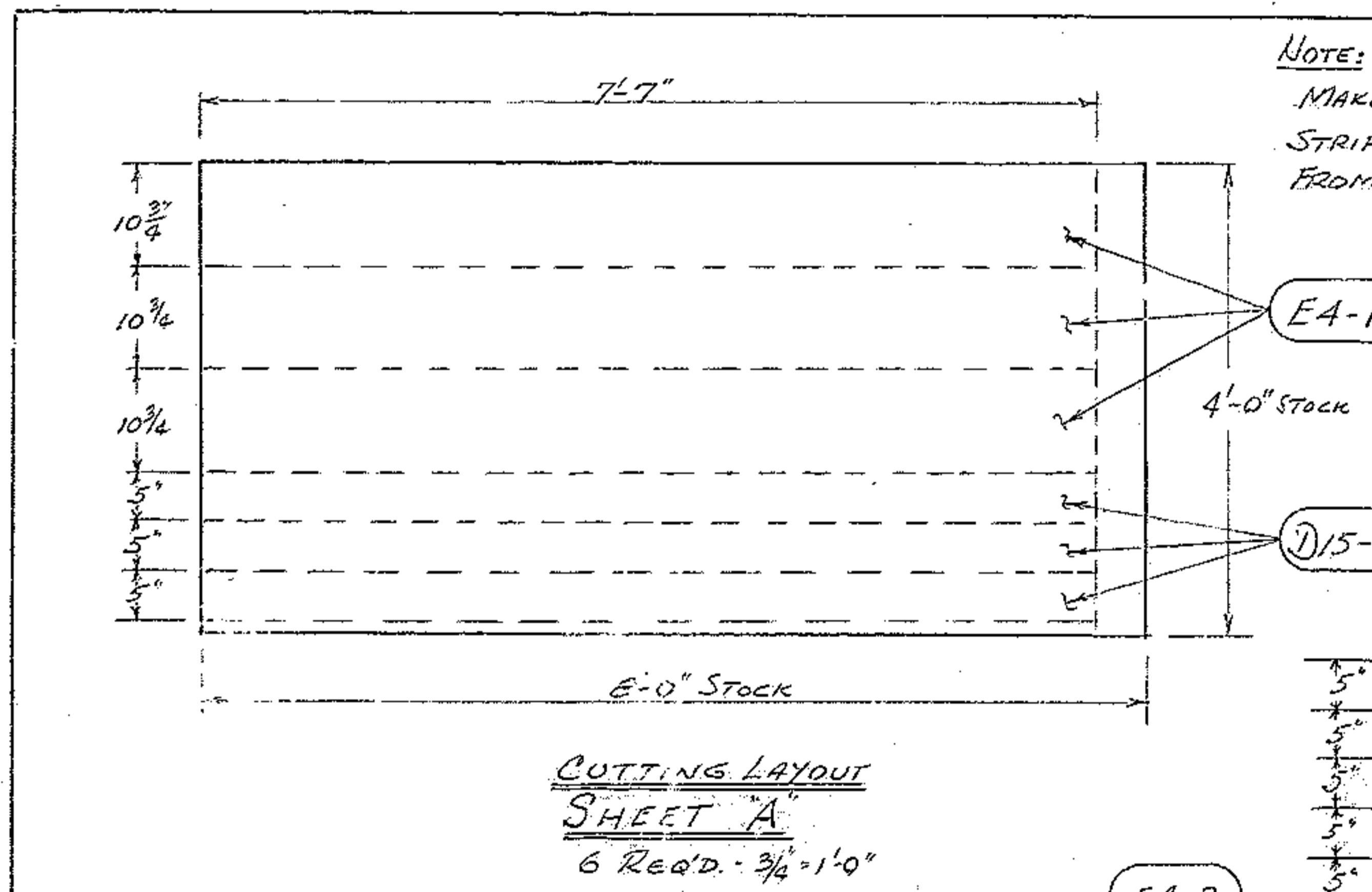
SHEATH STRIP
2 REQ'D (D15-3)
2 REQ'D (D15-4)
FULL SIZE



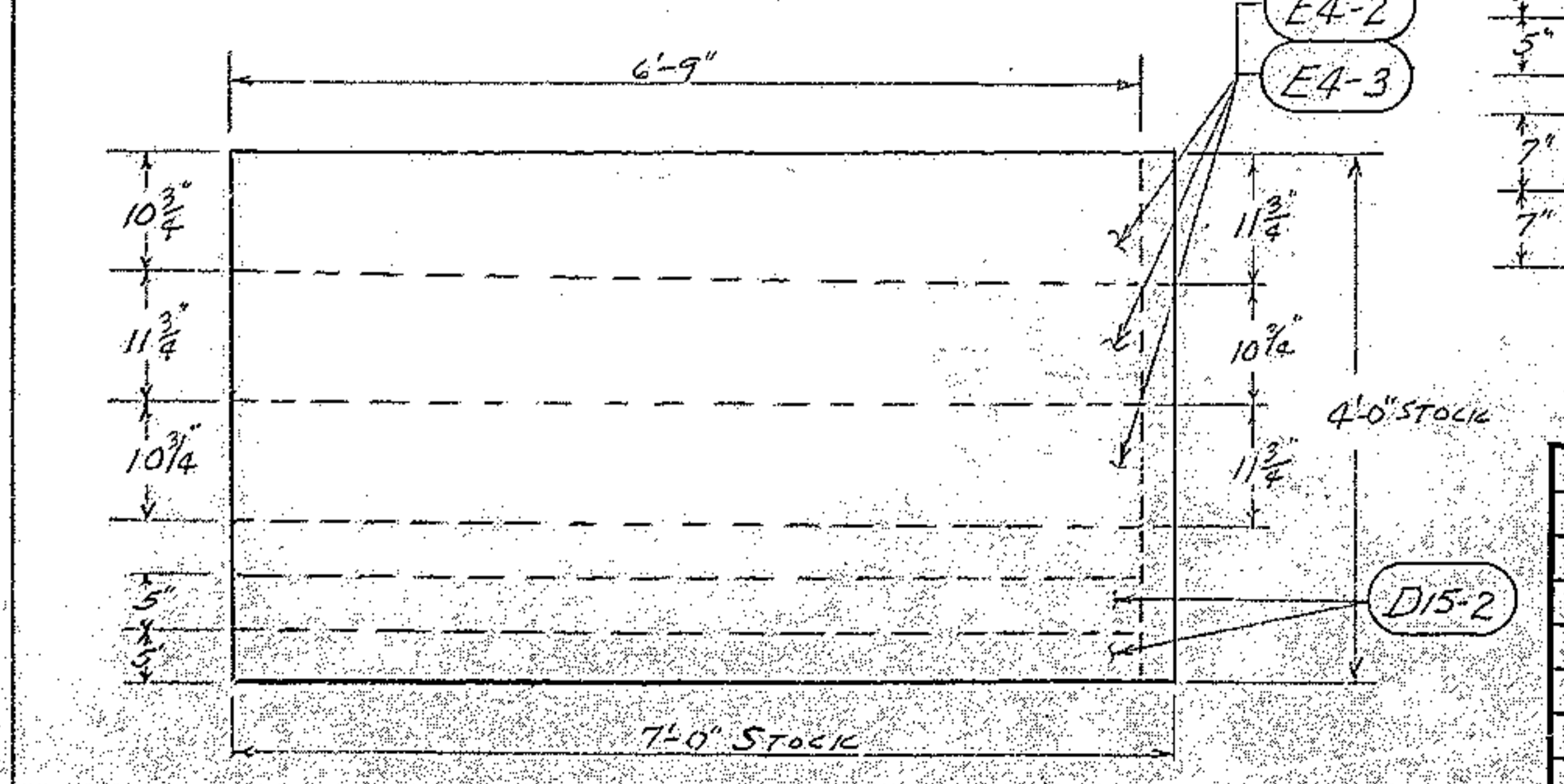
CUTTING LAYOUT SHEET C
1 REQ'D - 3/4" x 1'-0"



CUTTING LAYOUT SHEET D
1 REQ'D - 3/4" x 1'-0"

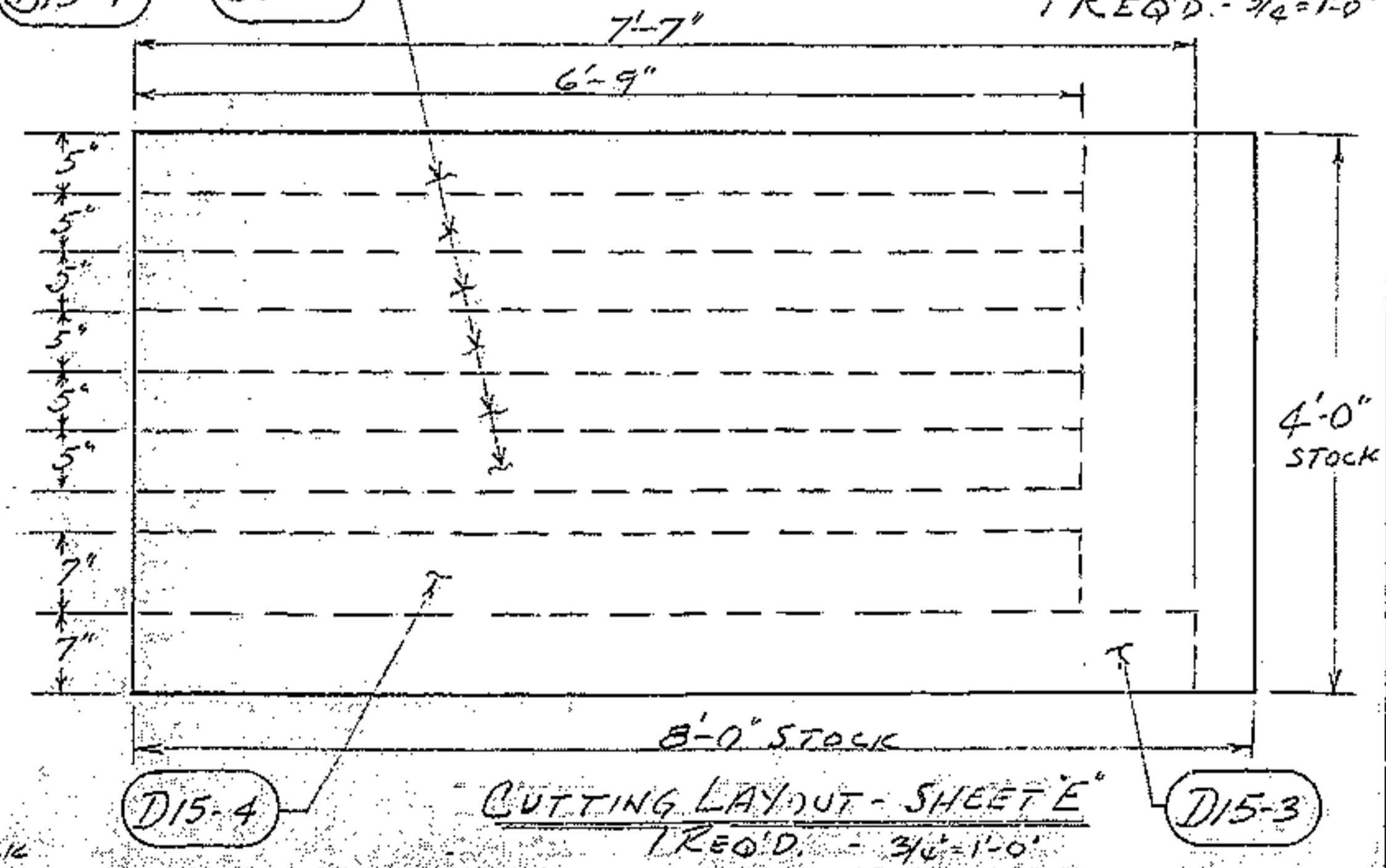


CUTTING LAYOUT SHEET A
6 REQ'D - 3/4" x 1'-0"



CUTTING LAYOUT SHEET B
6 REQ'D - 3/4" x 1'-0"

NOTE:
MAKE SPACER STRIP - 2101-D16 FROM SURPLUS



CUTTING LAYOUT - SHEET E
1 REQ'D - 3/4" x 1'-0"

- 5-BREAK SHARP EDGES _____
4-IDENTIFY BY _____ AT LOCATION 4, "A"
3-STAMP MATCH MARKS ON ALL MATING PARTS WHERE NECESSARY
2-PROJECT DRAWINGS 2101-E4 2101-D-
1-FOR NEXT ASSY. SEE _____
NOTES:

TOLERANCES UNLESS OTHERWISE NOTED			
DECIMAL DIMENSIONS	00.00 ± 0.10	00.000 ± 0.003	
FRACTIONAL DIMENSIONS	UP TO 18" ± 1/64	18" TO 50" ± 1/32	50" & OVER ± 1/16
ANGLES	± 0° - 30'		
ALL SURFACES	TO HAVE 12V FINISH UNLESS OTHERWISE NOTED.		
LET.	REVISION	ECR	DATE BY

KITT PEAK NATIONAL OBSERVATORY
OPERATED BY THE ASSOCIATION OF UNIVERSITIES FOR RESEARCH IN ASTRONOMY UNDER CONTRACT WITH NATIONAL SCIENCE FOUNDATION

150 INCH TELESCOPE BUILDING

NAME: **DOMES SHUTTER INNER INTRA-CAR SEALS - DETAILS**

DESIGNED BY	DATE	APPROVED BY	DATE	DRAWING NUMBER
WVW	8-6-71	WVW	8-22-71	2101
DRAWN BY	DATE	APPROVED BY	DATE	
WVW	8-6-71			
CHECKED BY	DATE	APPROVED BY	DATE	
KJ-D	8-24-71			